

1/79

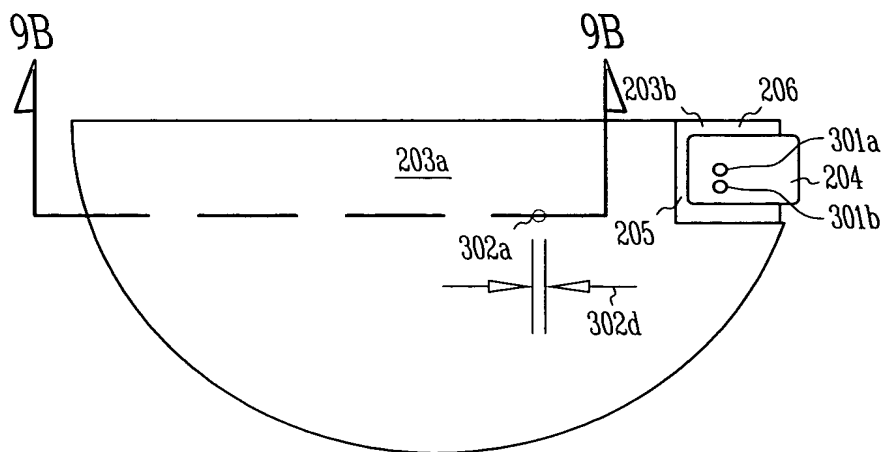
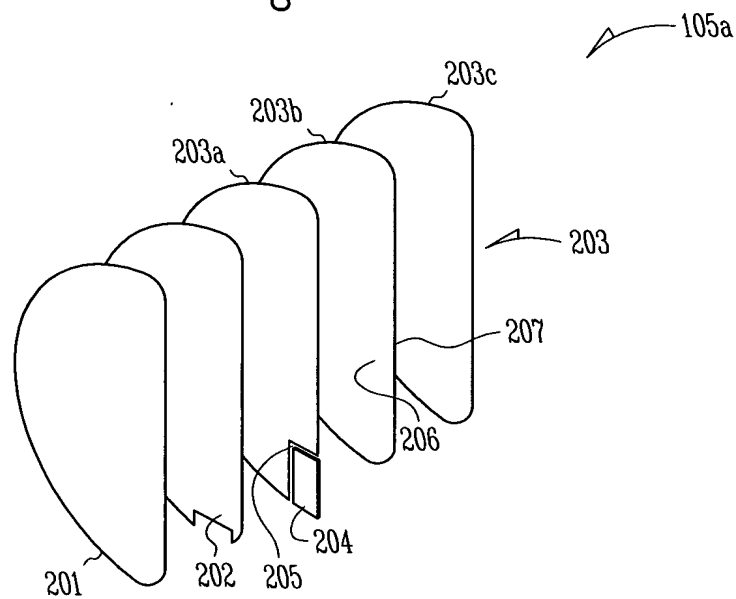
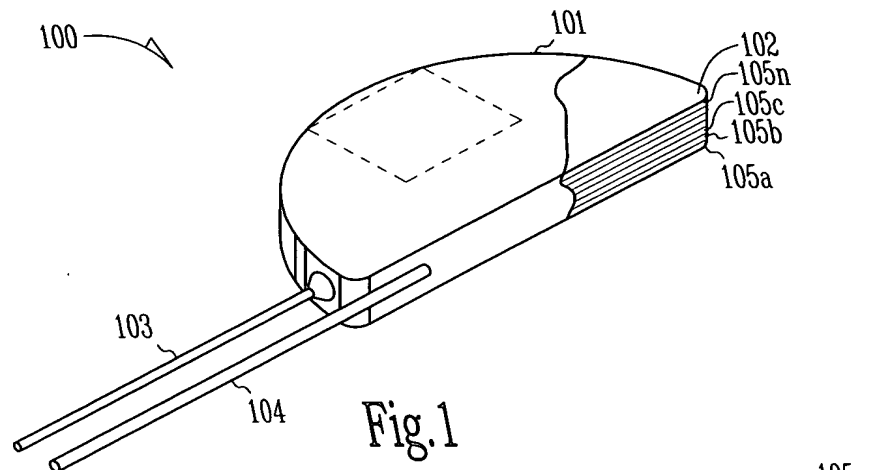


Fig.4

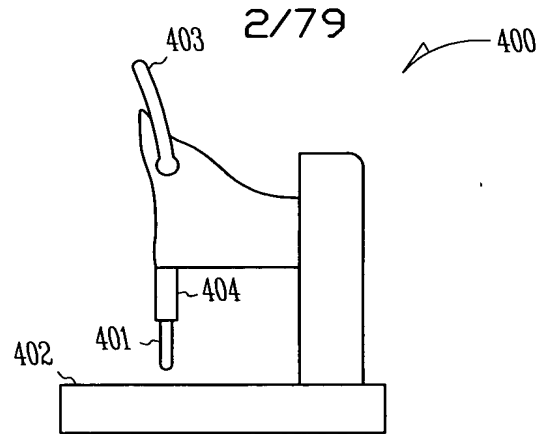


Fig.5

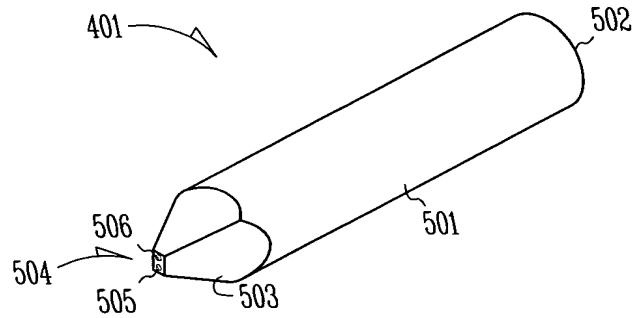


Fig.6

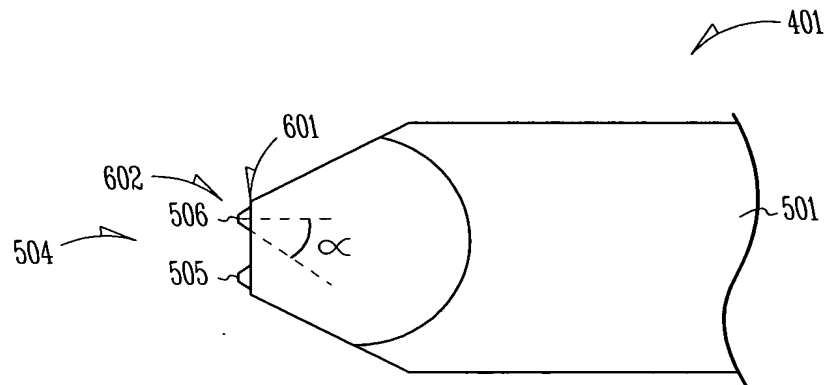
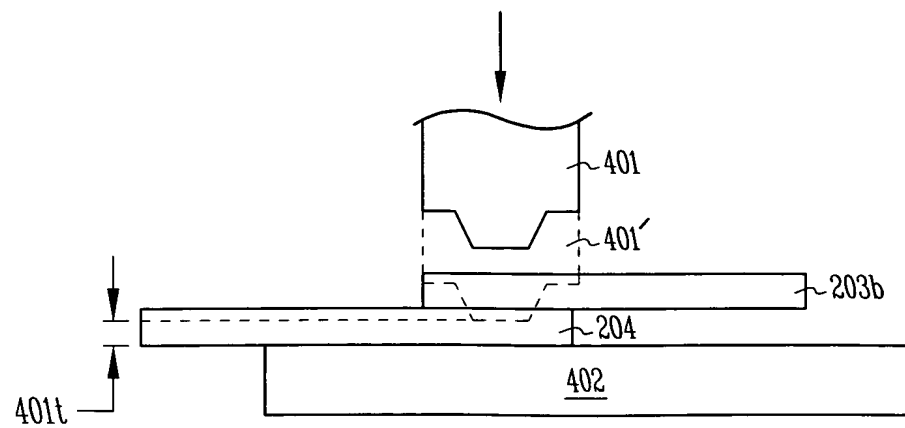



Fig.7



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600 

SETTING THE STAKING MACHINE ~610

STACKING THE FOIL AND THE
CONNECTION MEMBER ~620

STAKING THE FOIL AND THE
CONNECTION MEMBER TOGETHER ~630

Fig.8

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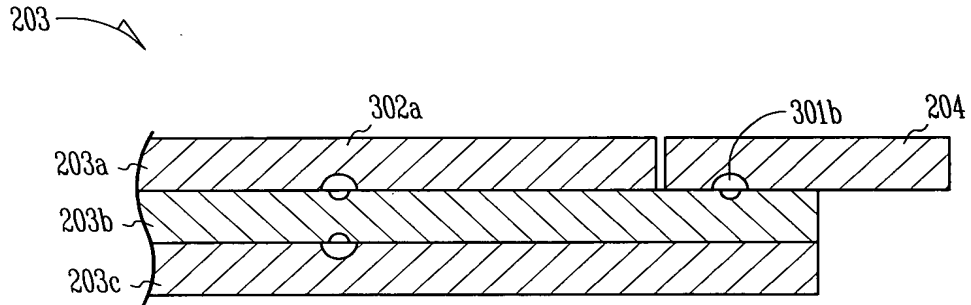


Fig. 9A

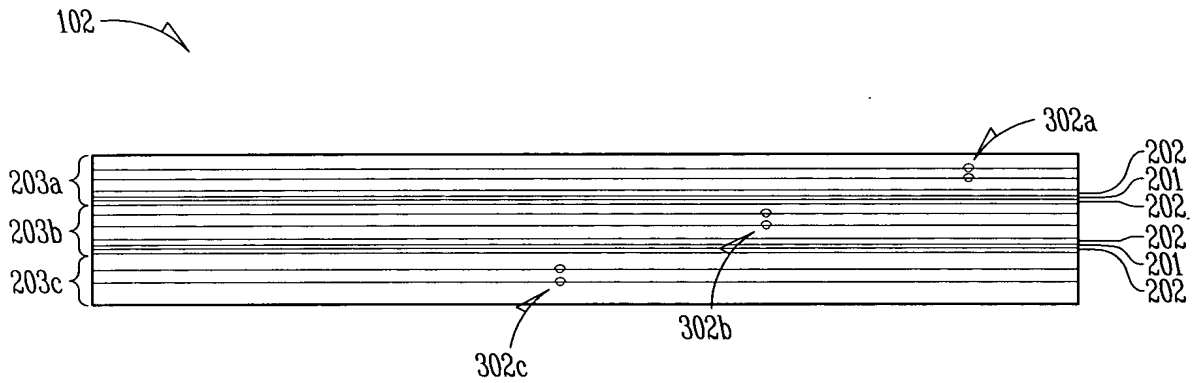


Fig. 9B

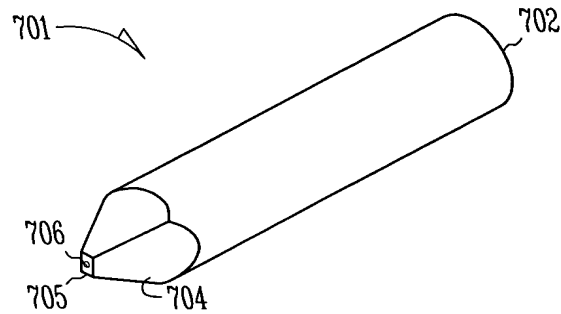


Fig. 10

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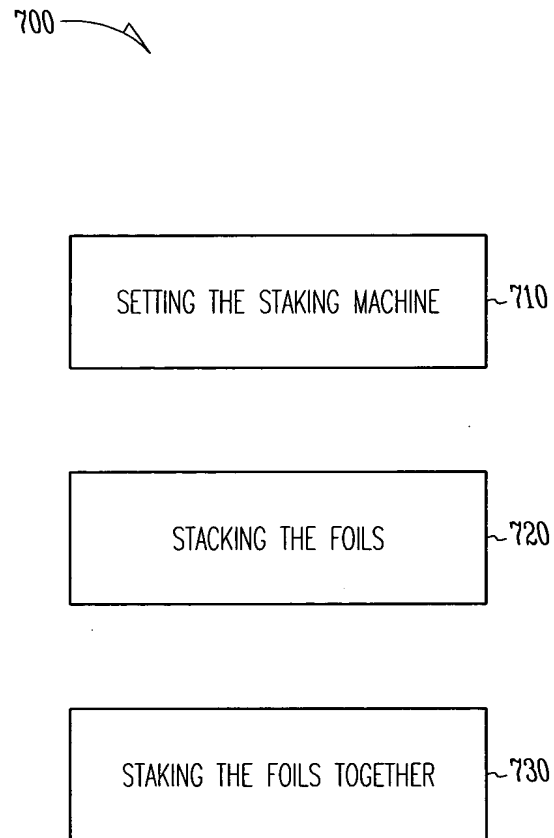


Fig.11

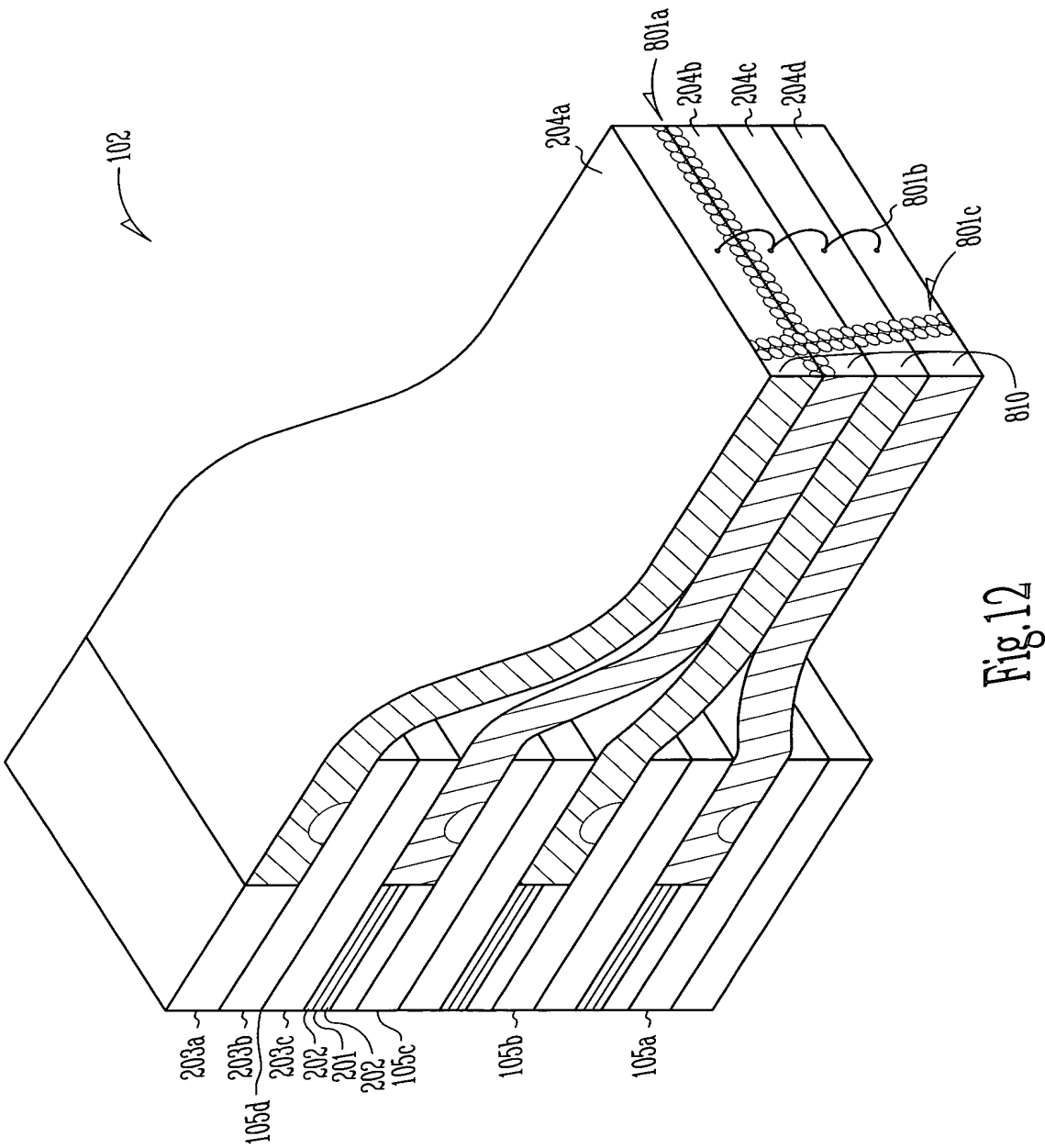


Fig. 12

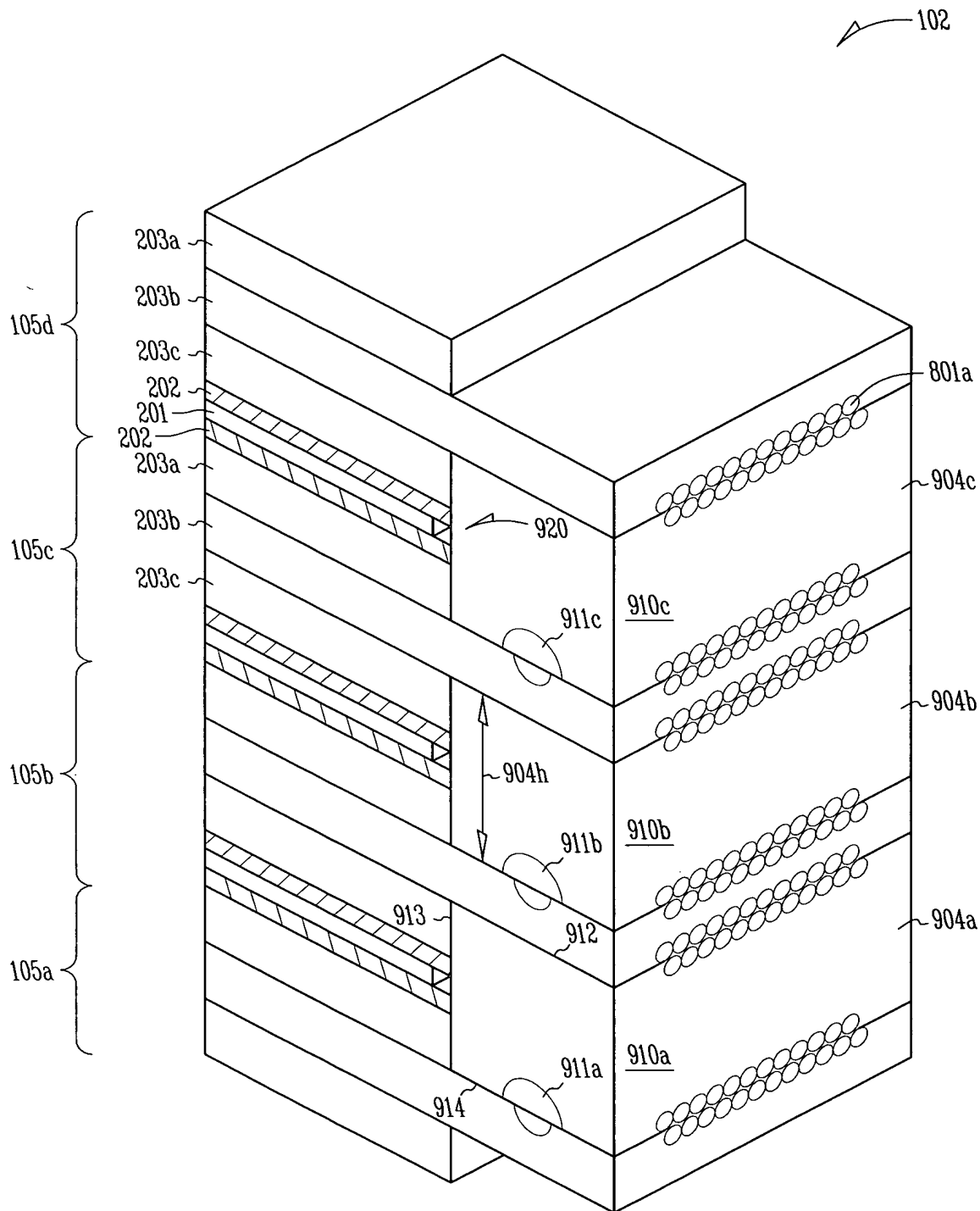


Fig.13

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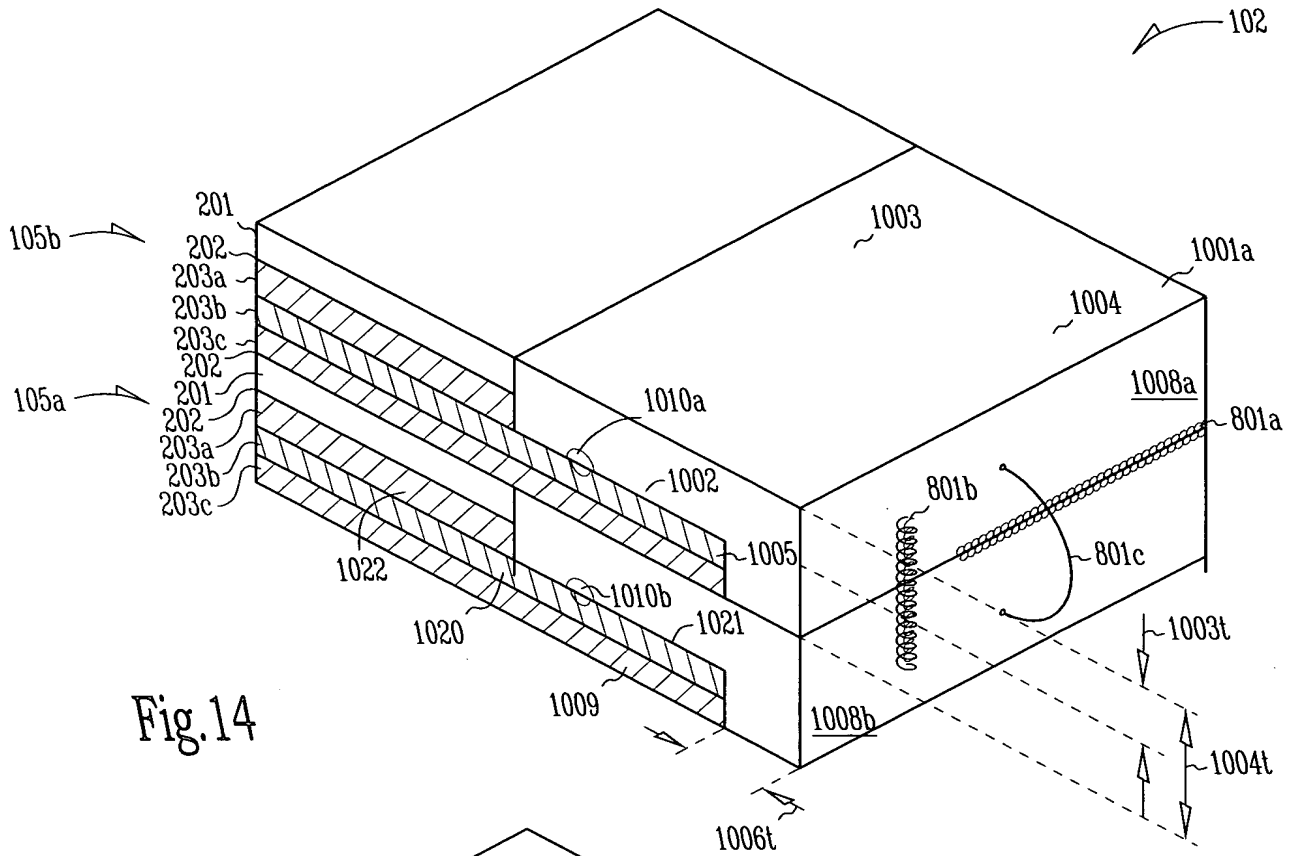


Fig. 14

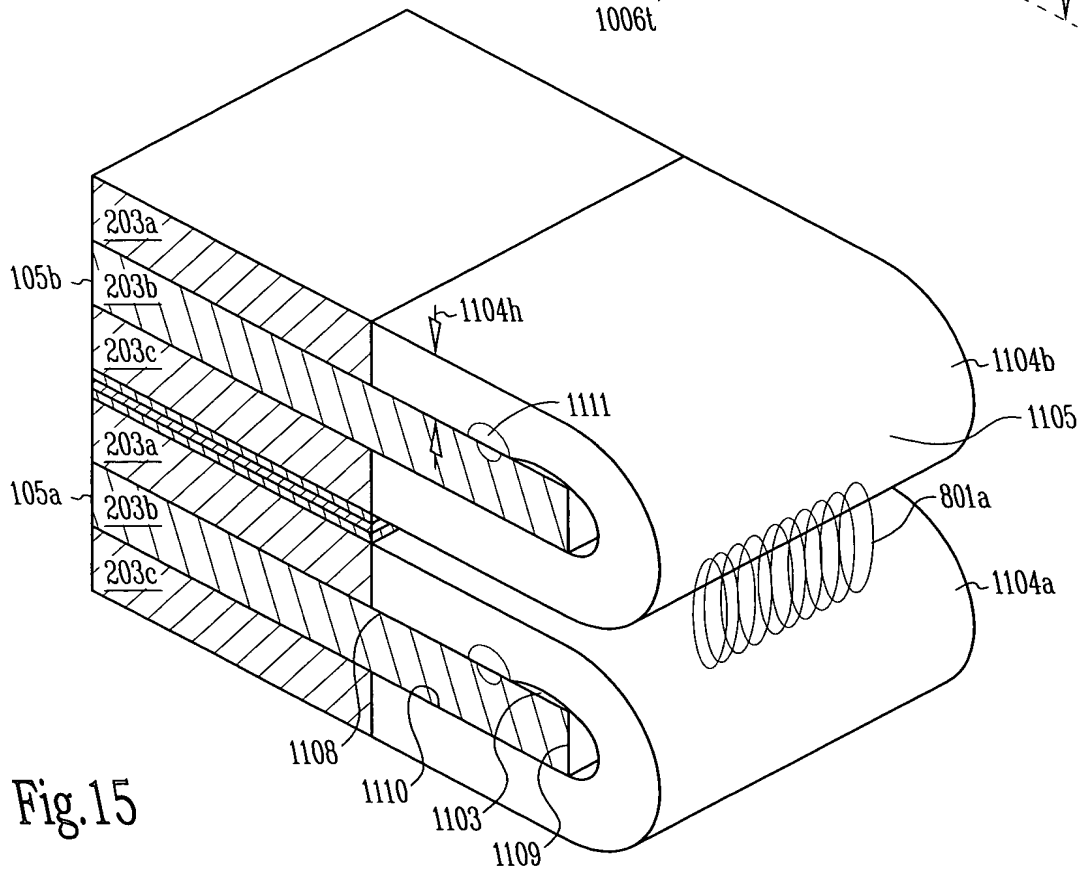


Fig. 15

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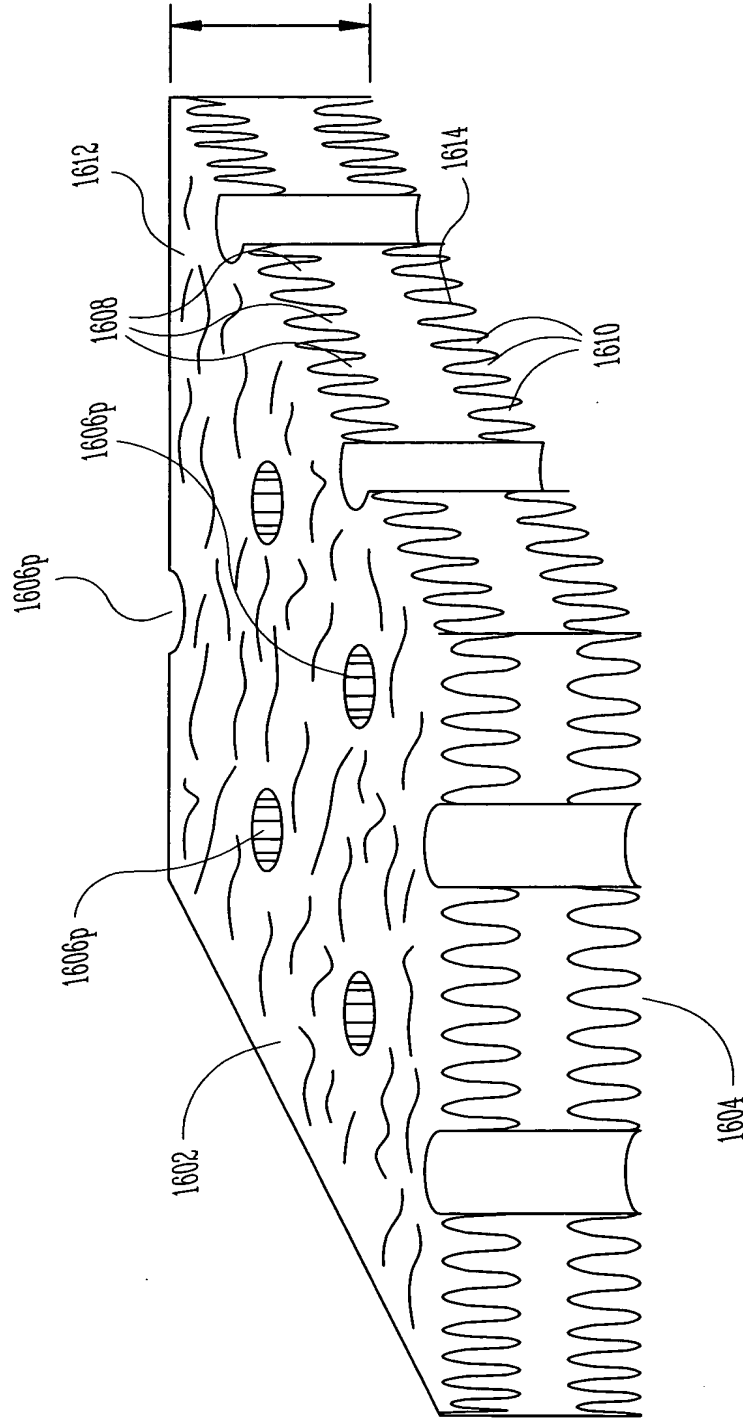


Fig.16

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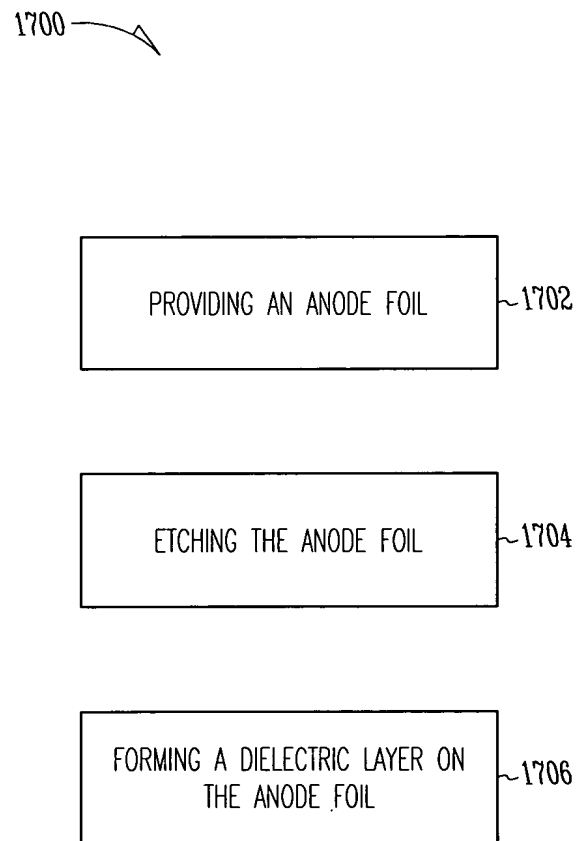


Fig.17

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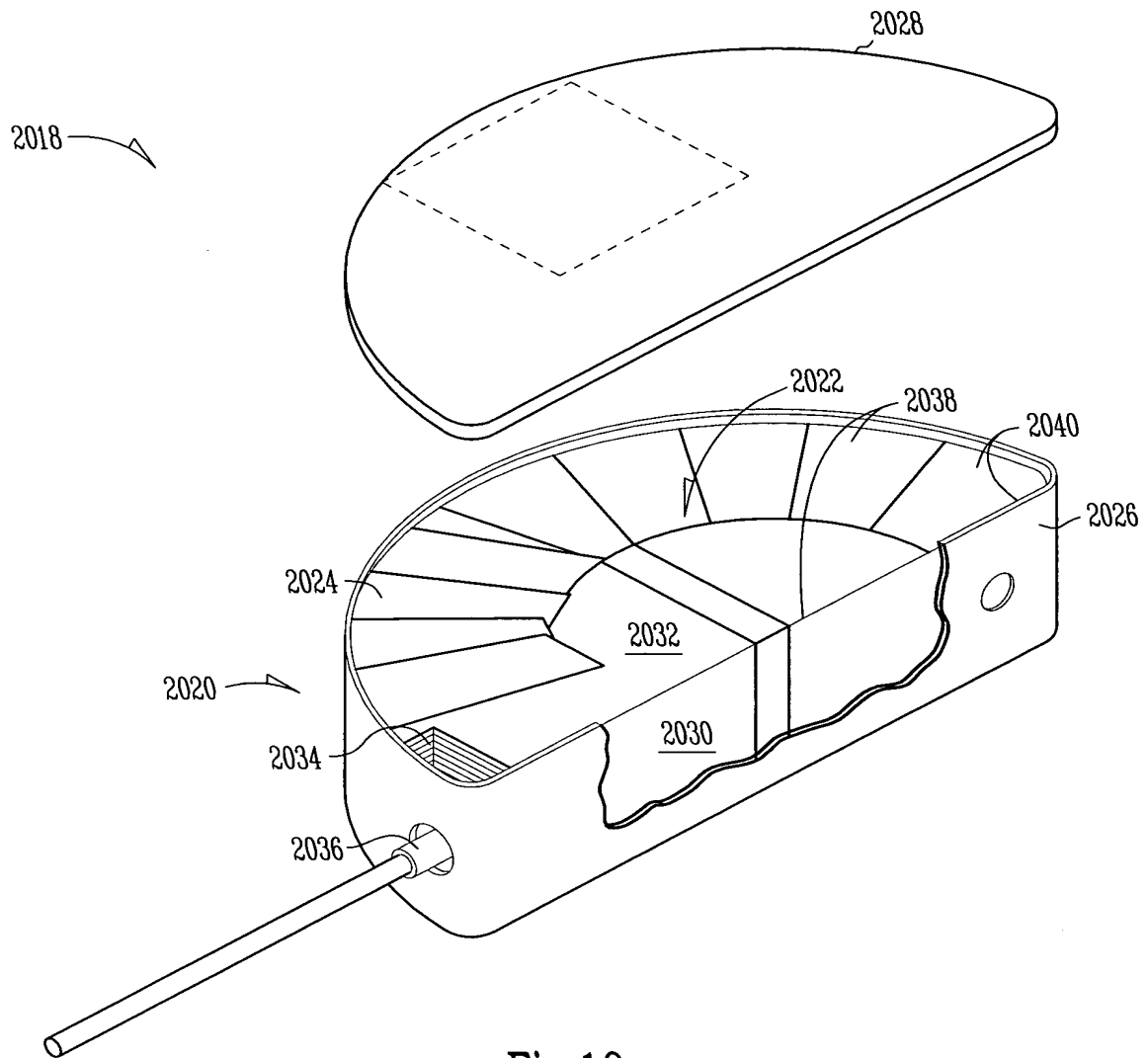
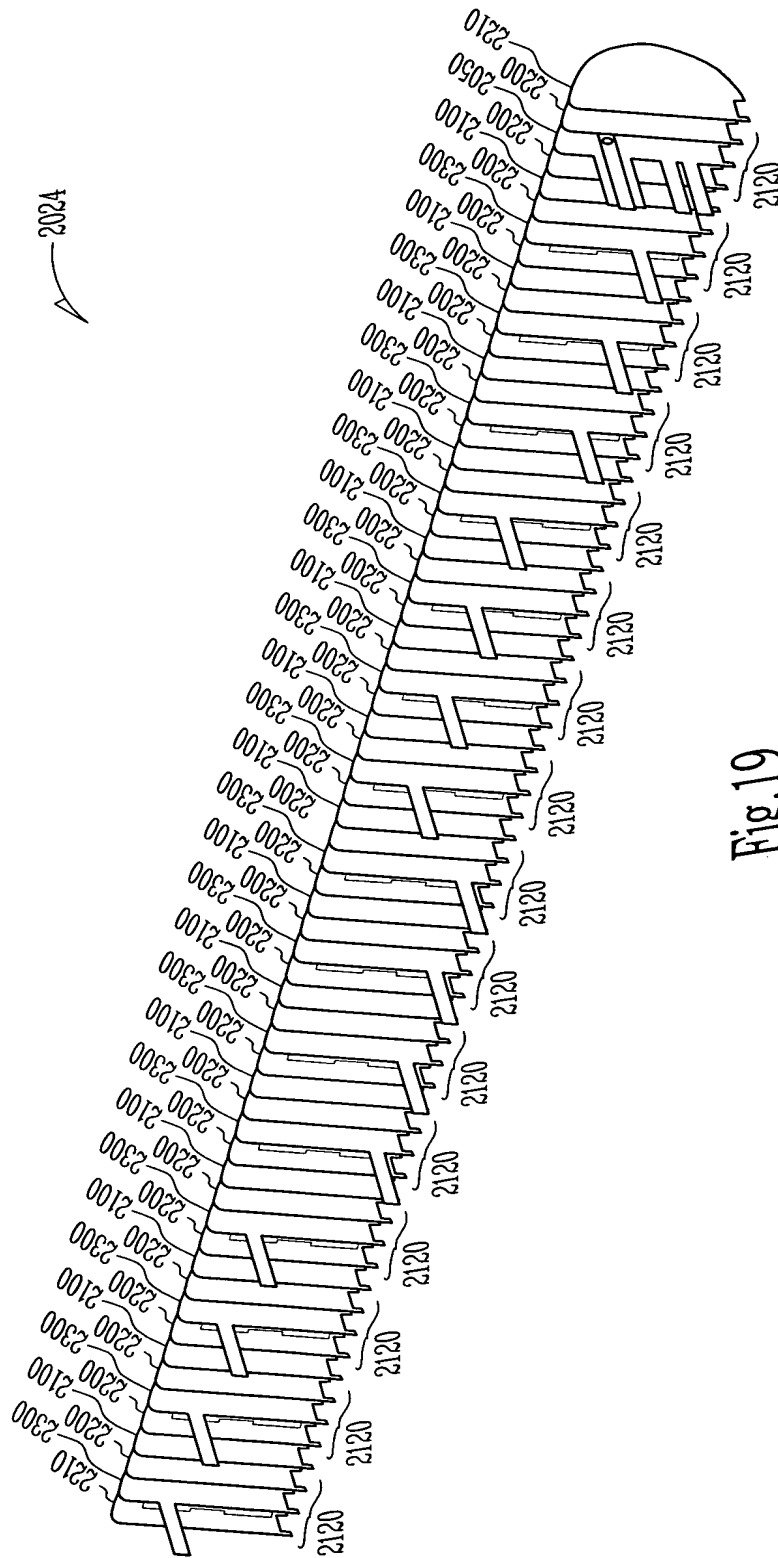


Fig.18

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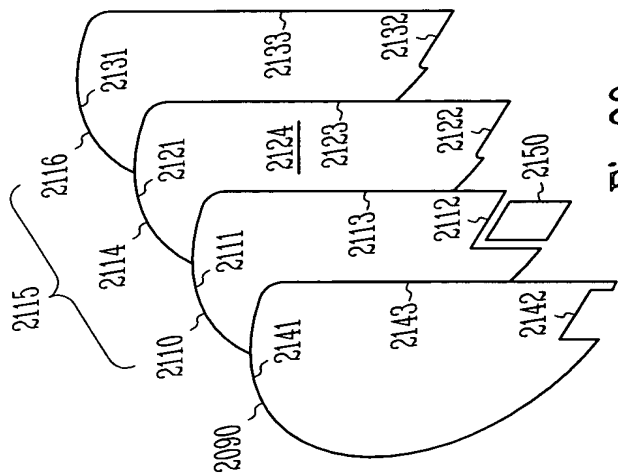


Fig. 20

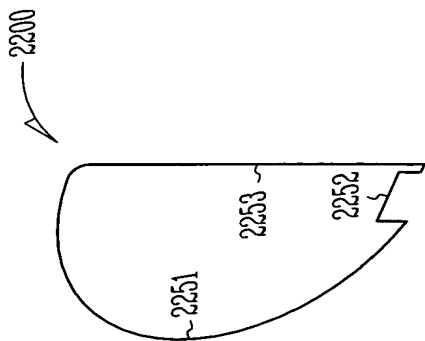


Fig. 22

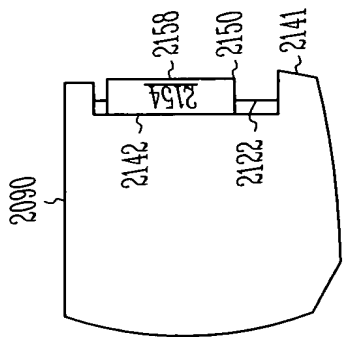


Fig. 21

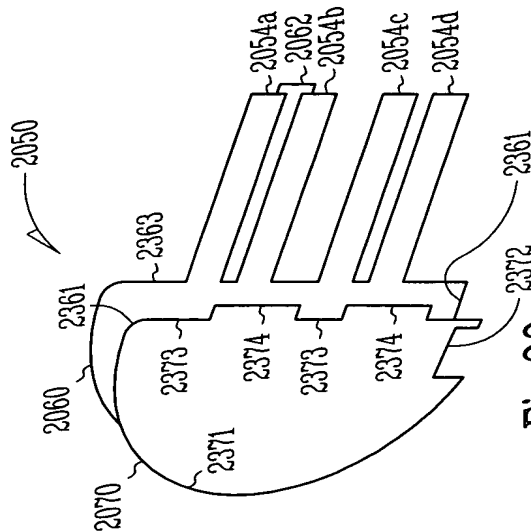
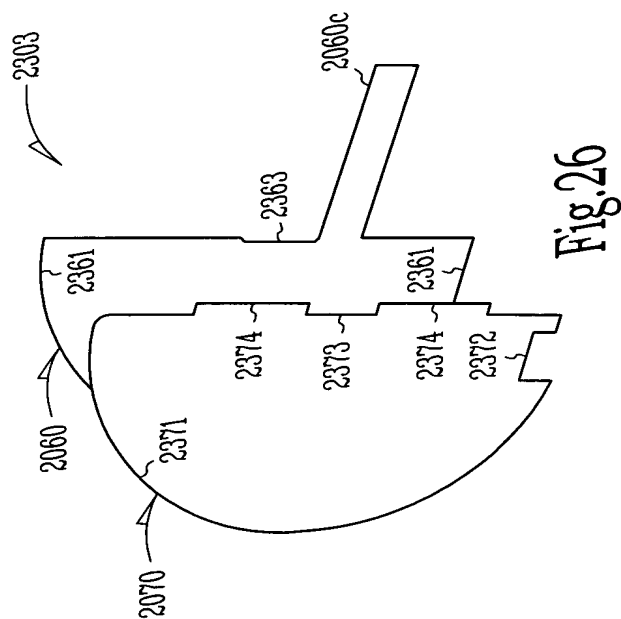
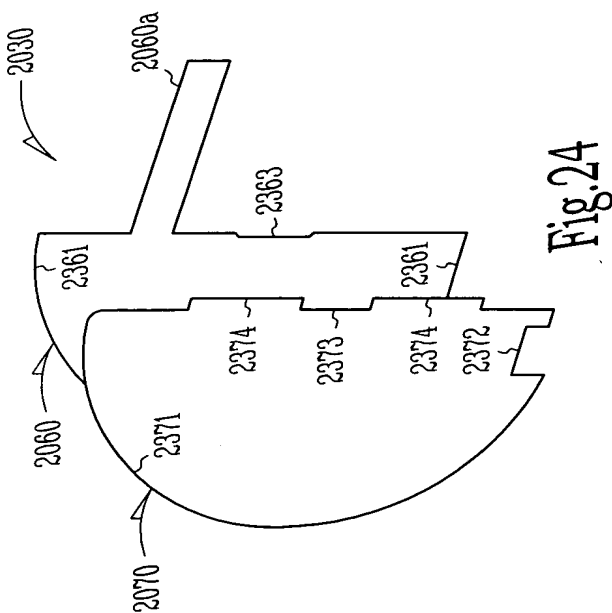
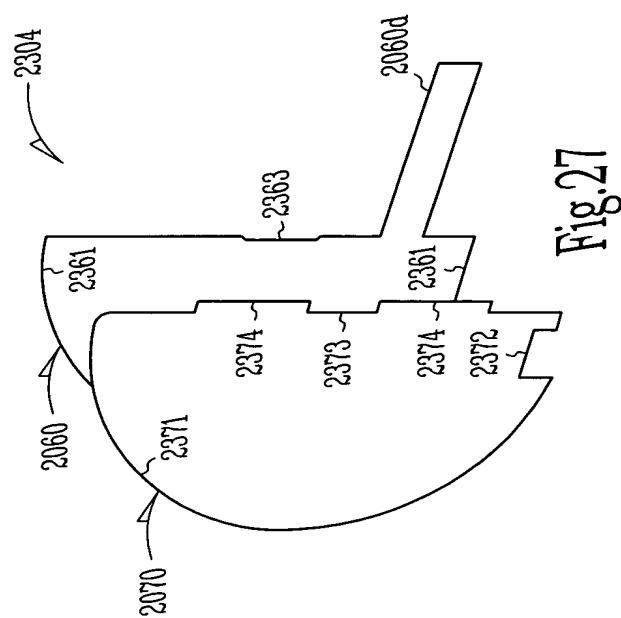
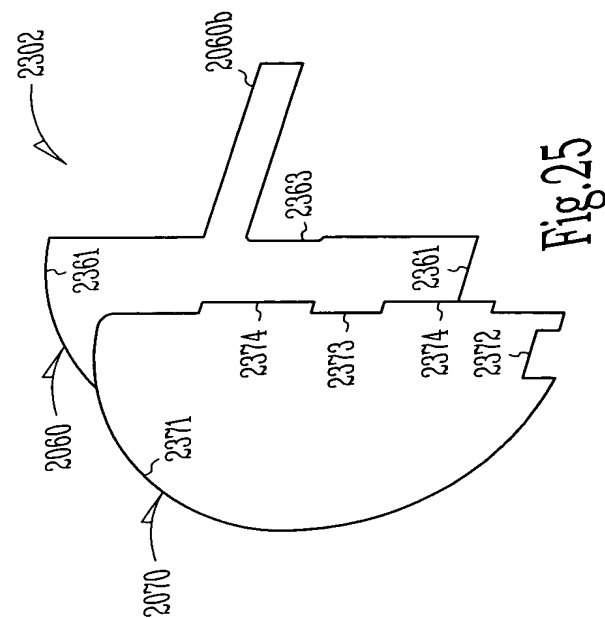


Fig. 23



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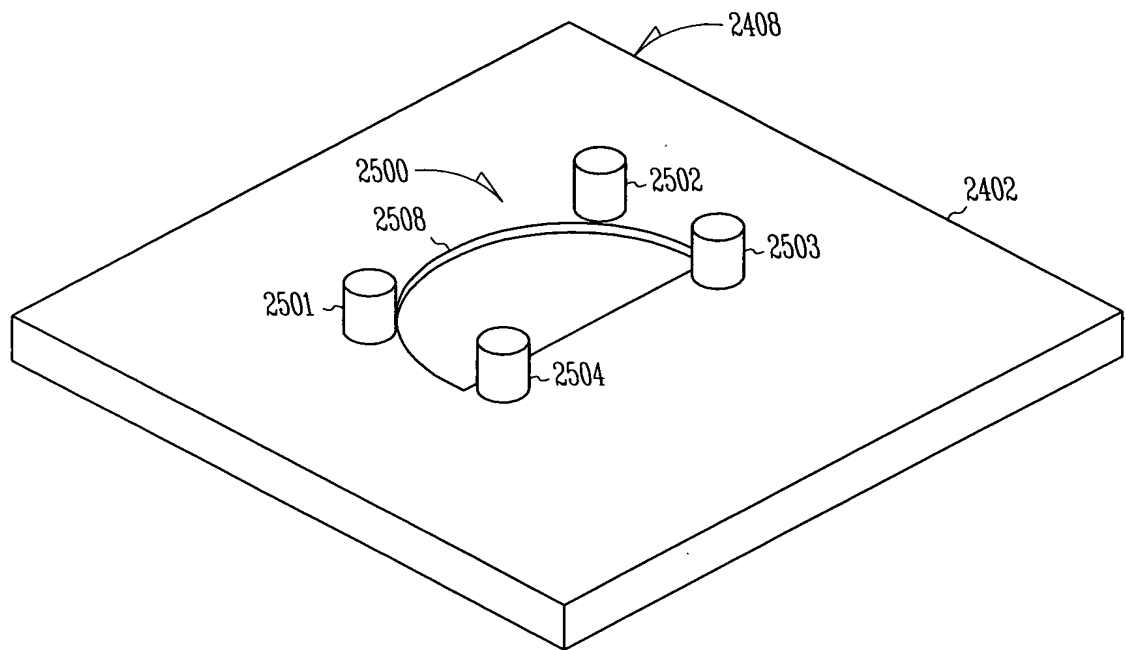


Fig.28A

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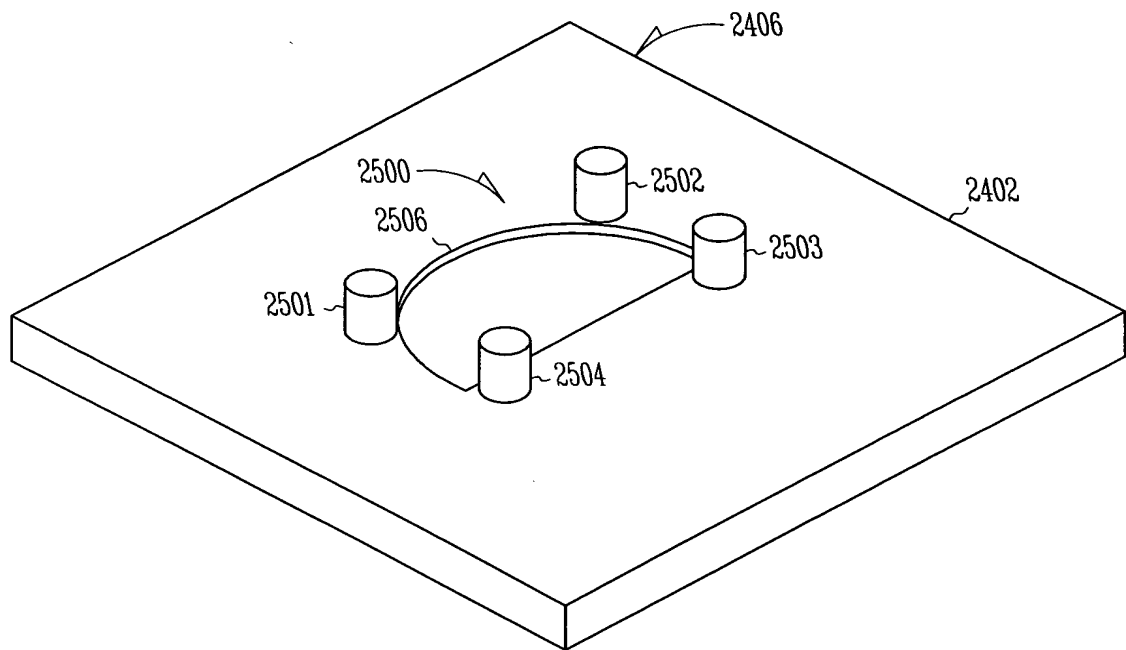


Fig.28B

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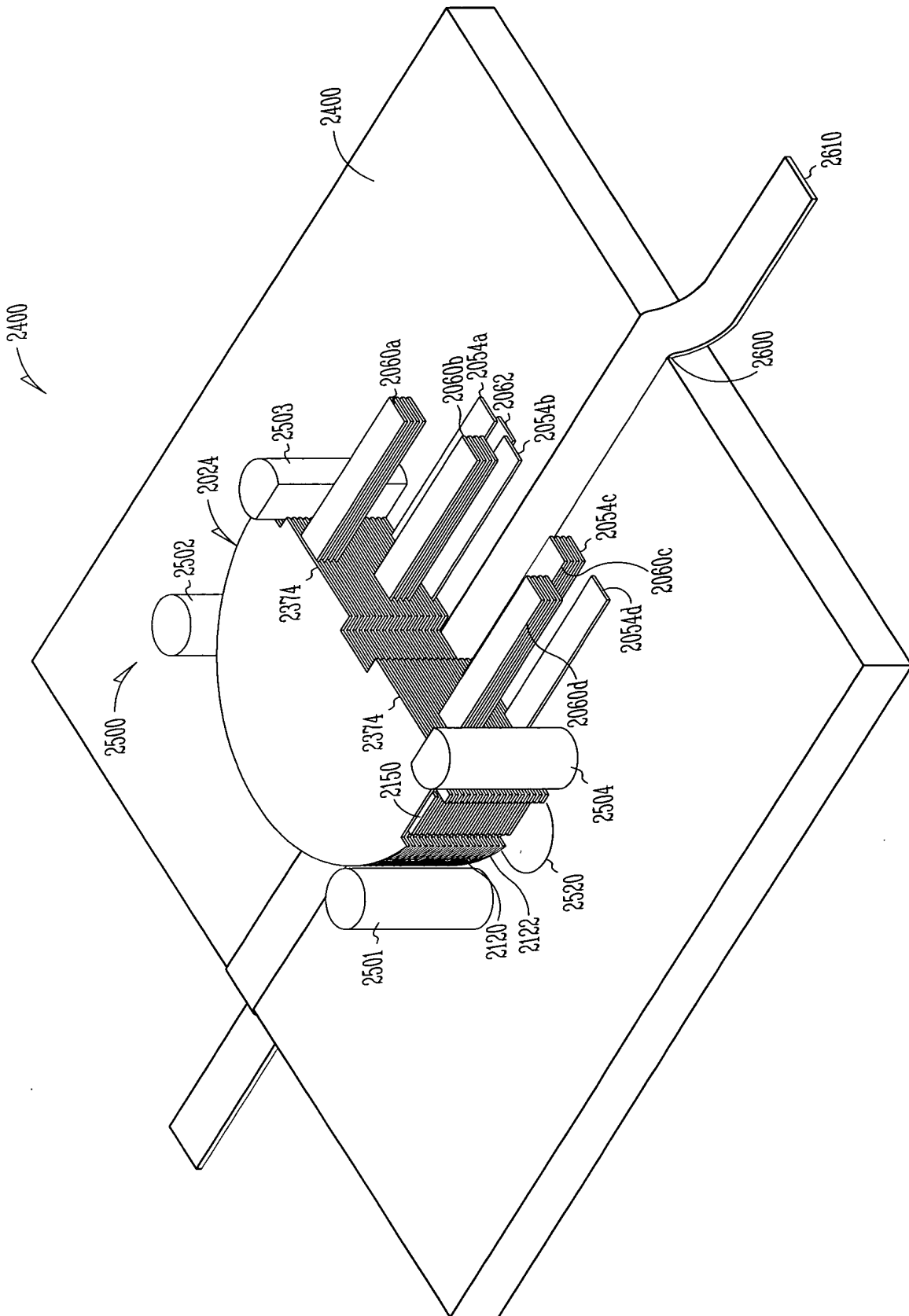


Fig. 29

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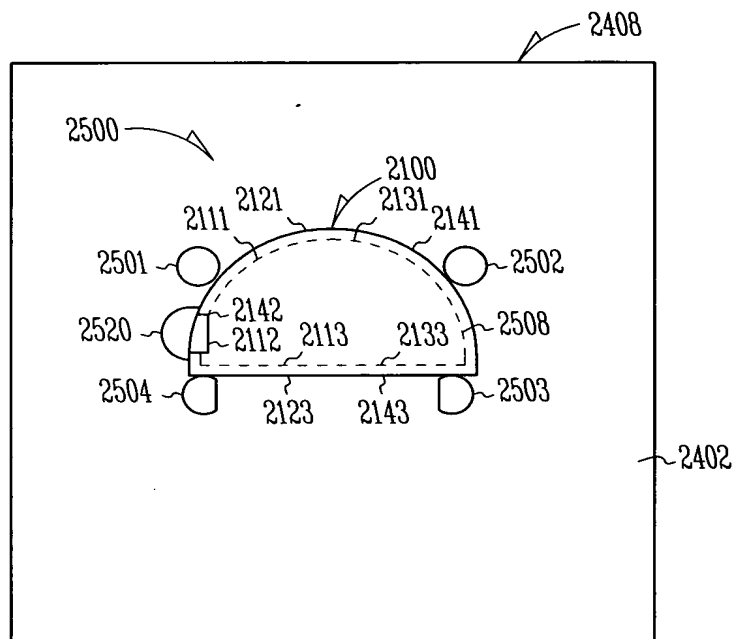


Fig.30

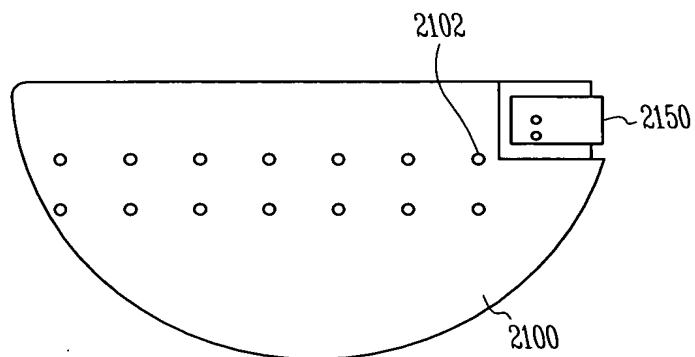


Fig.31

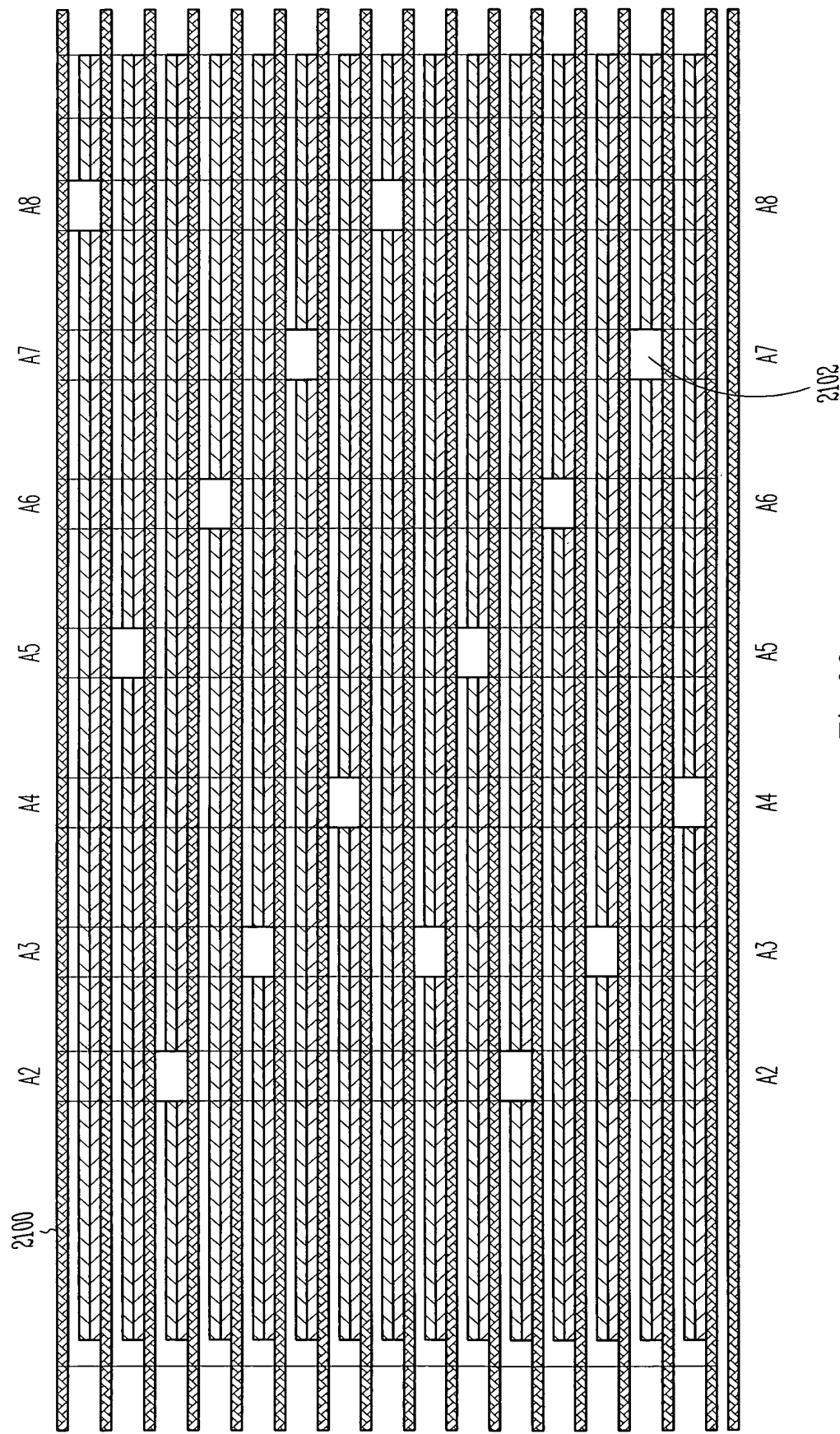


Fig. 32

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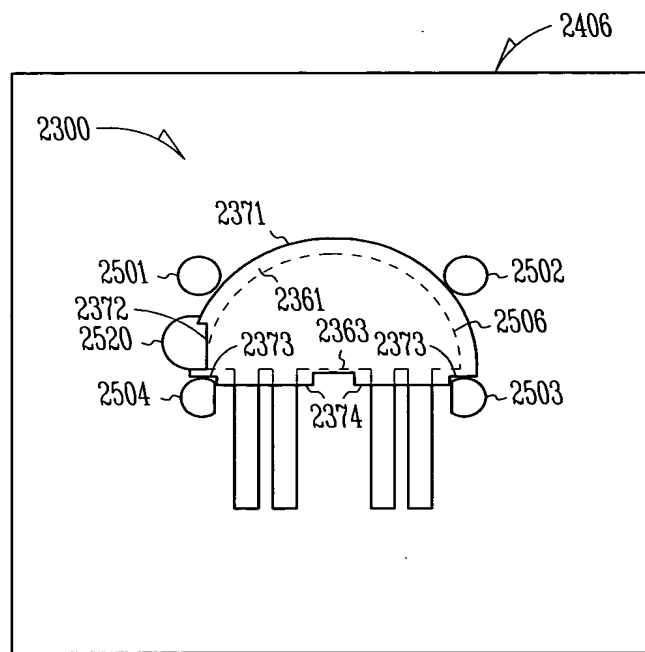


Fig.33

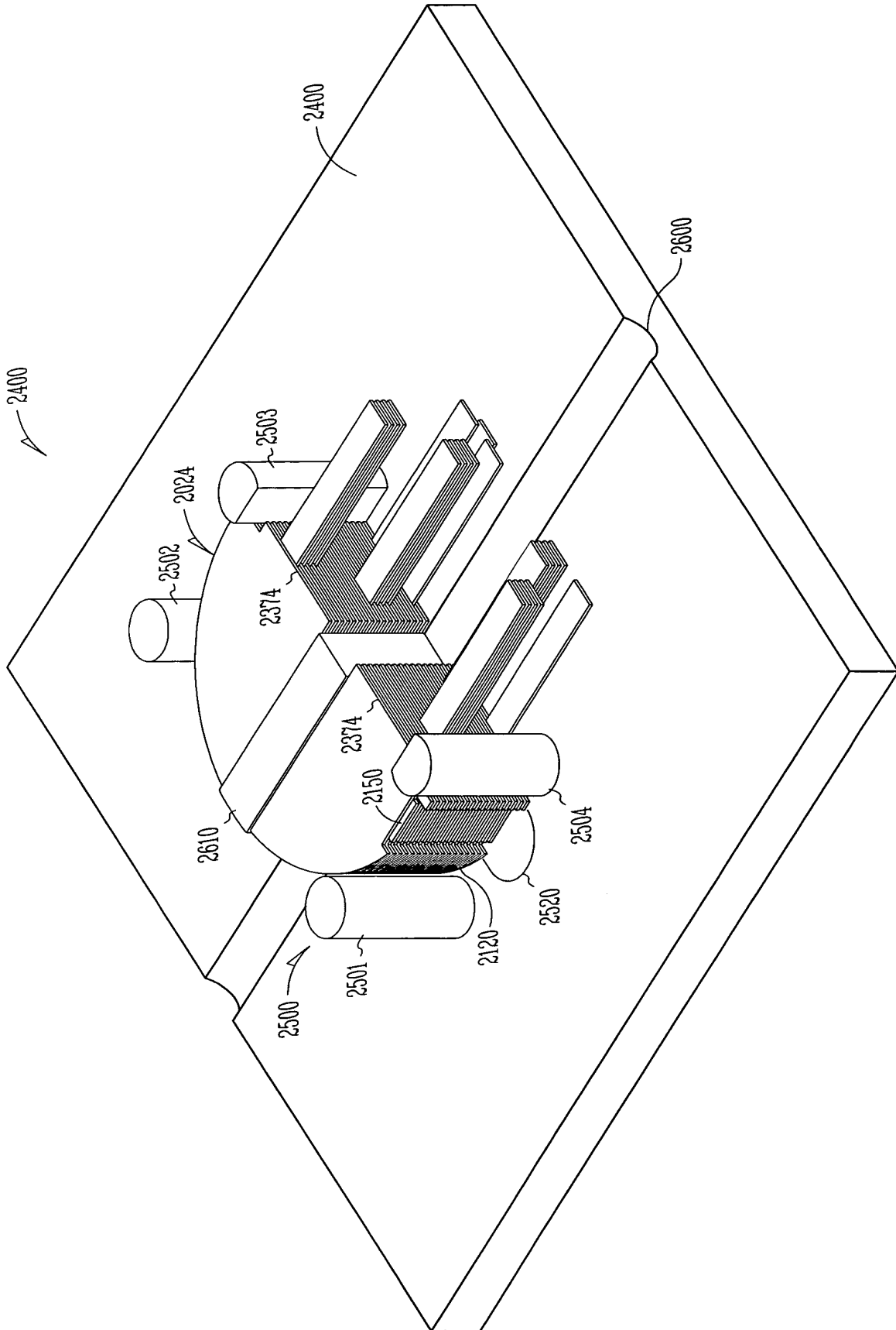


Fig. 34

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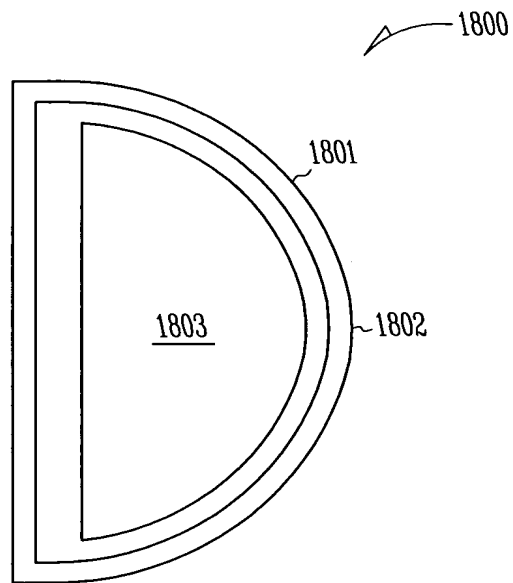


Fig. 35

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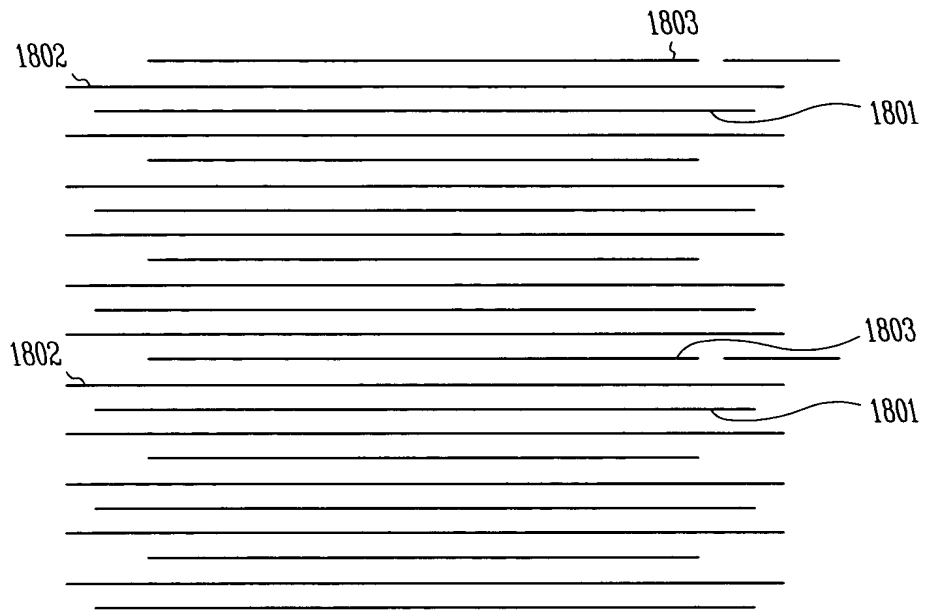


Fig.36

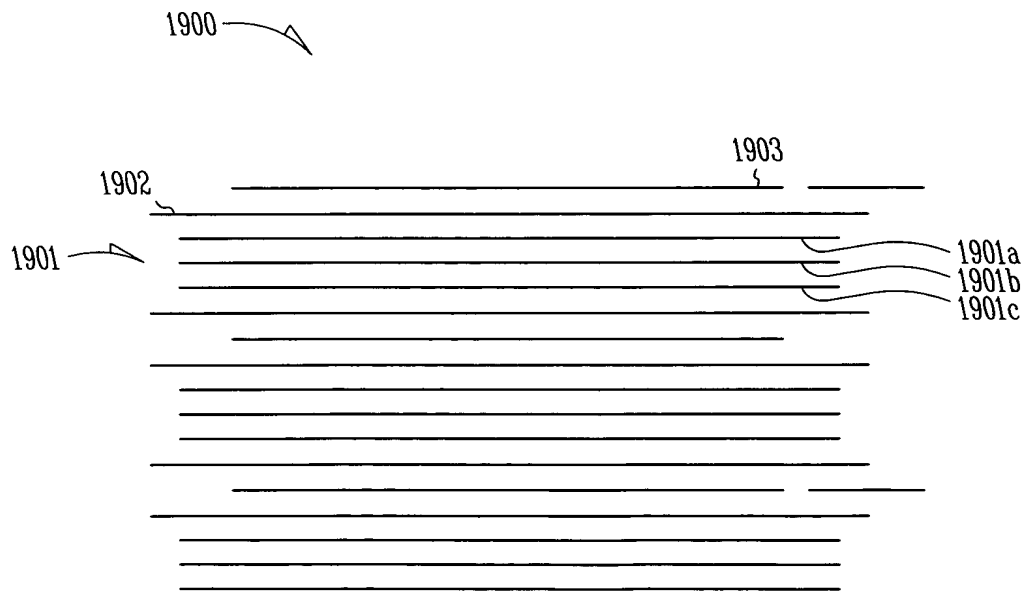


Fig.37

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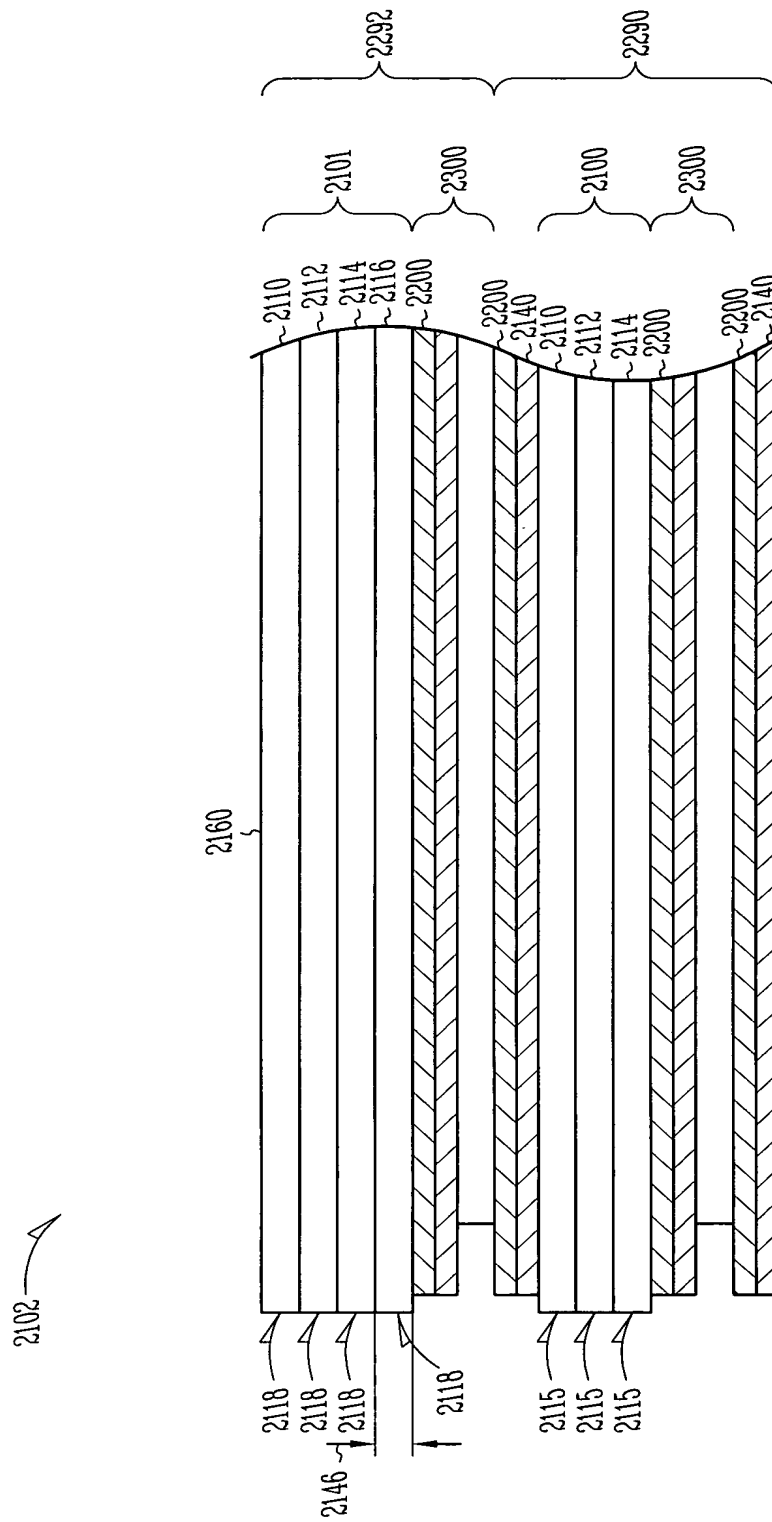


Fig. 38

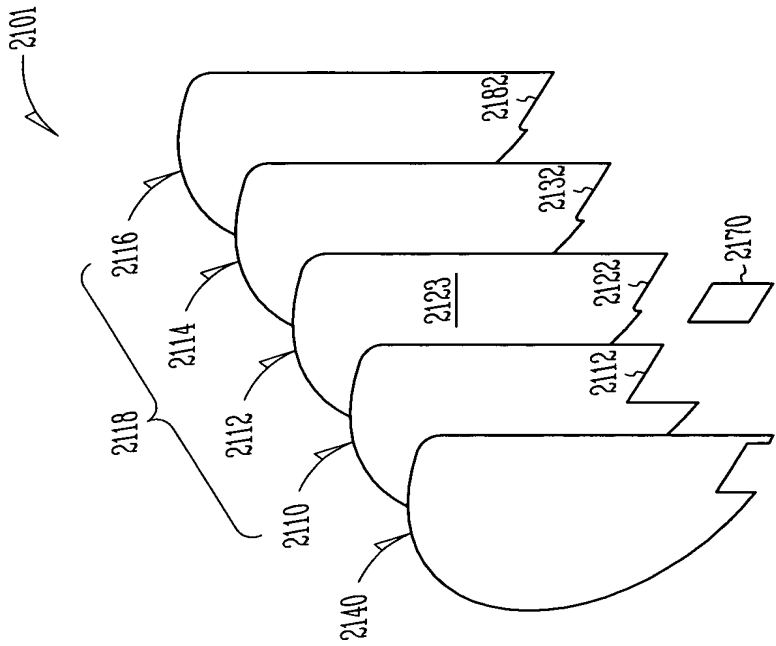


Fig.39

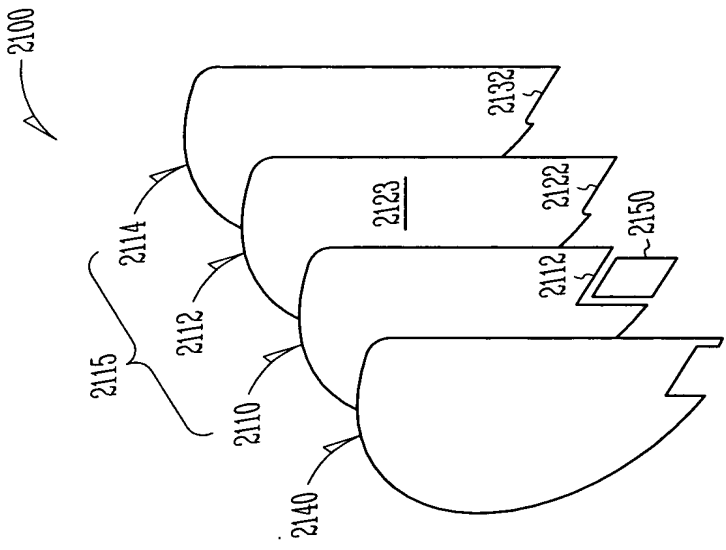


Fig.40

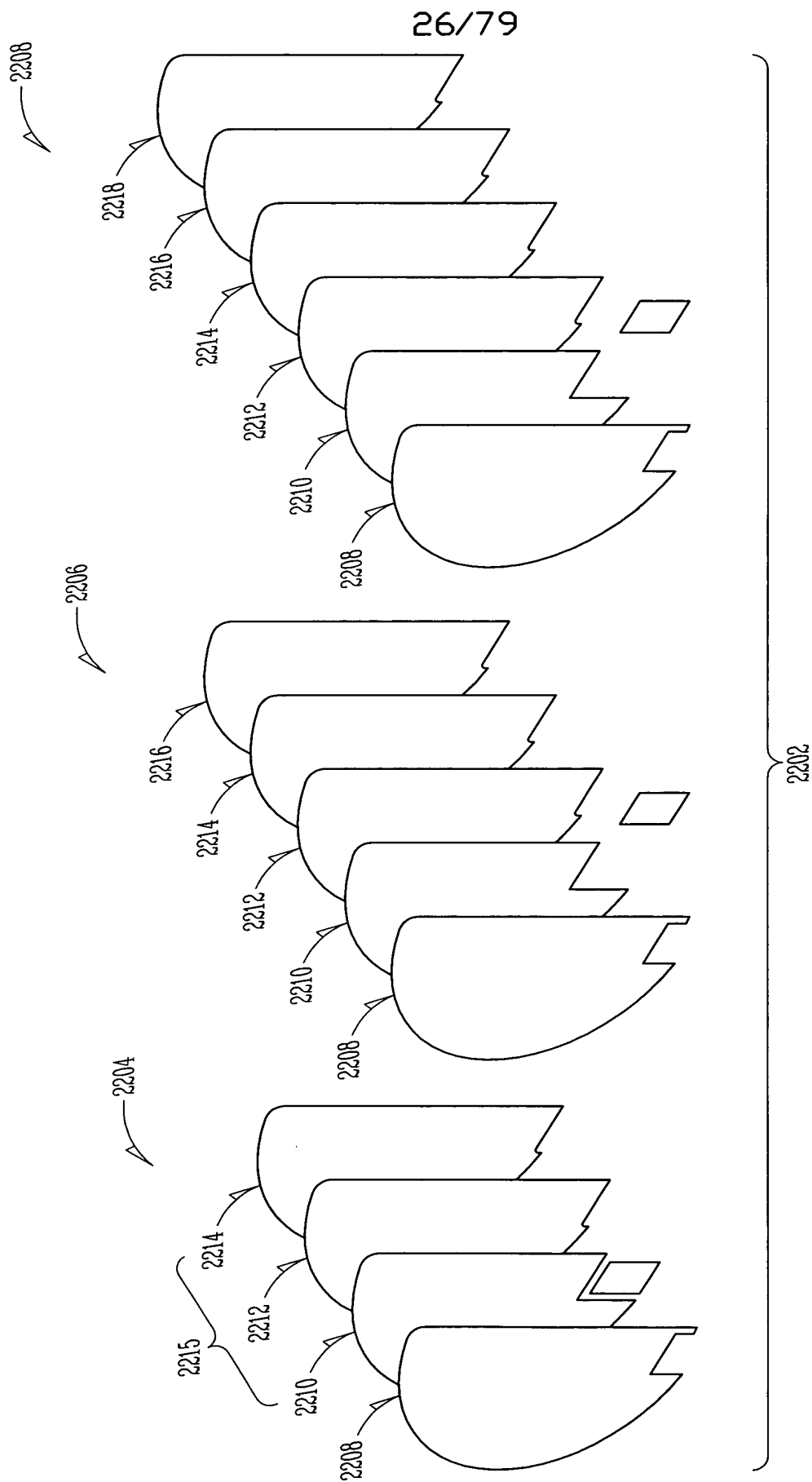


Fig.41

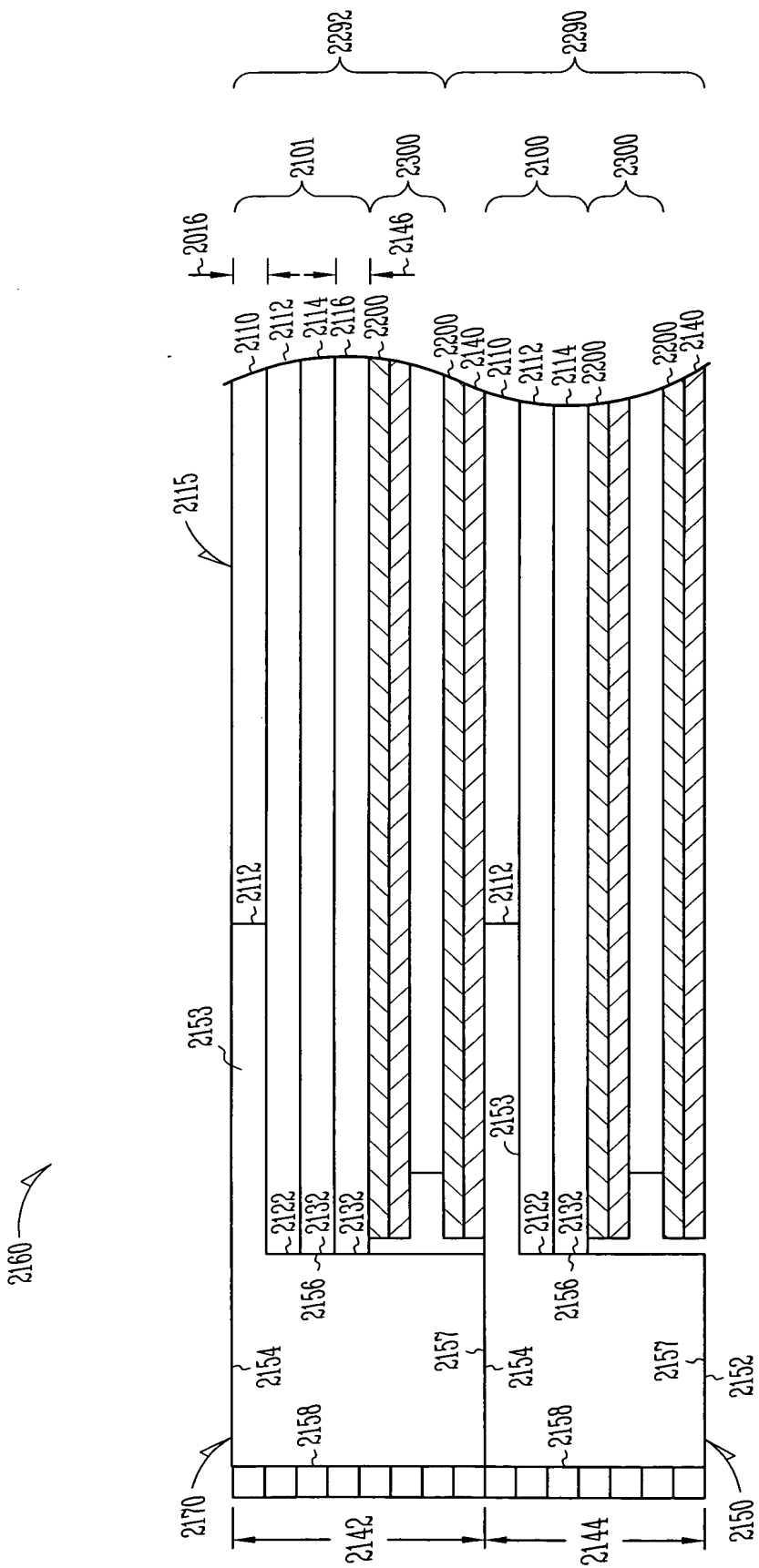
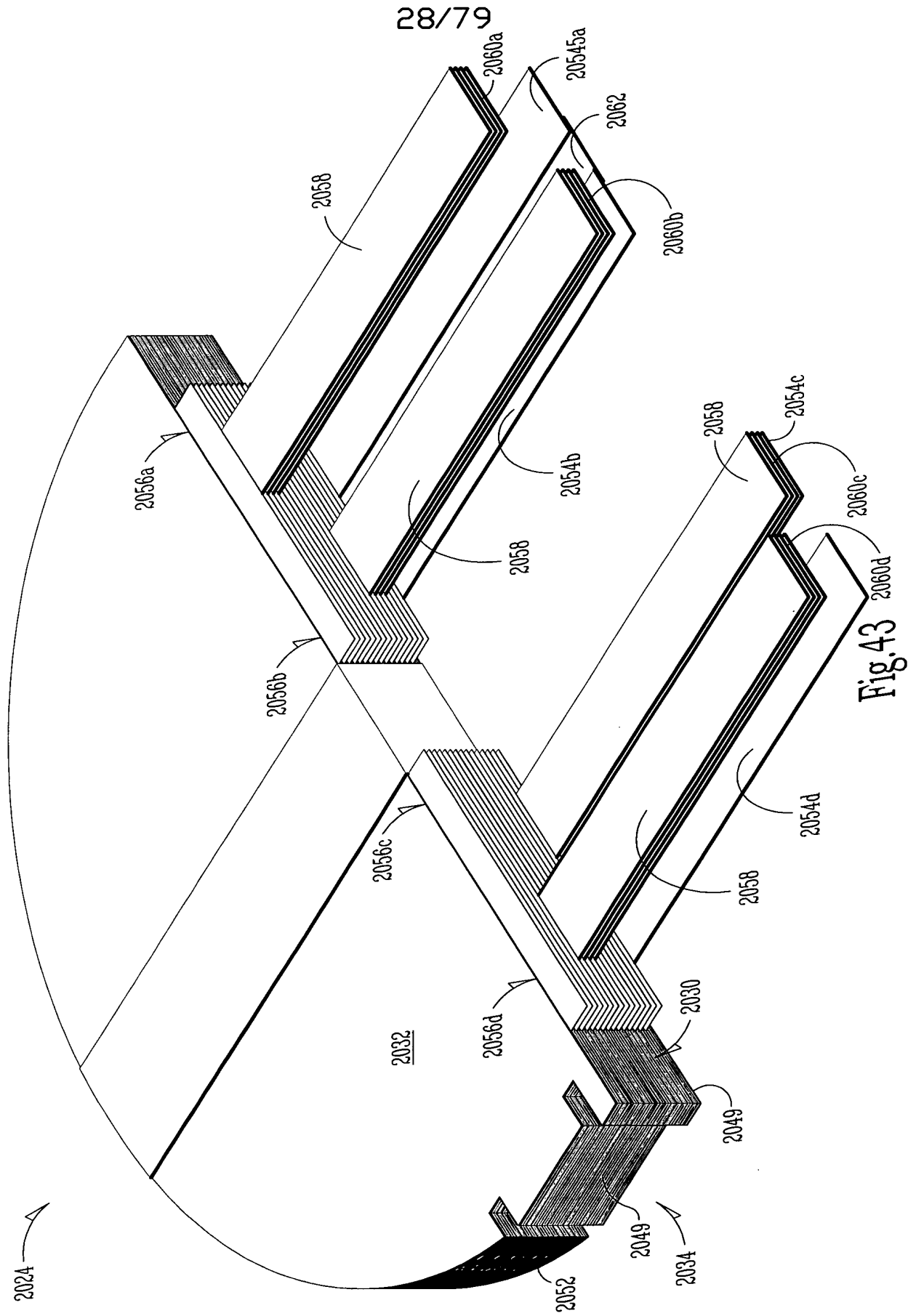
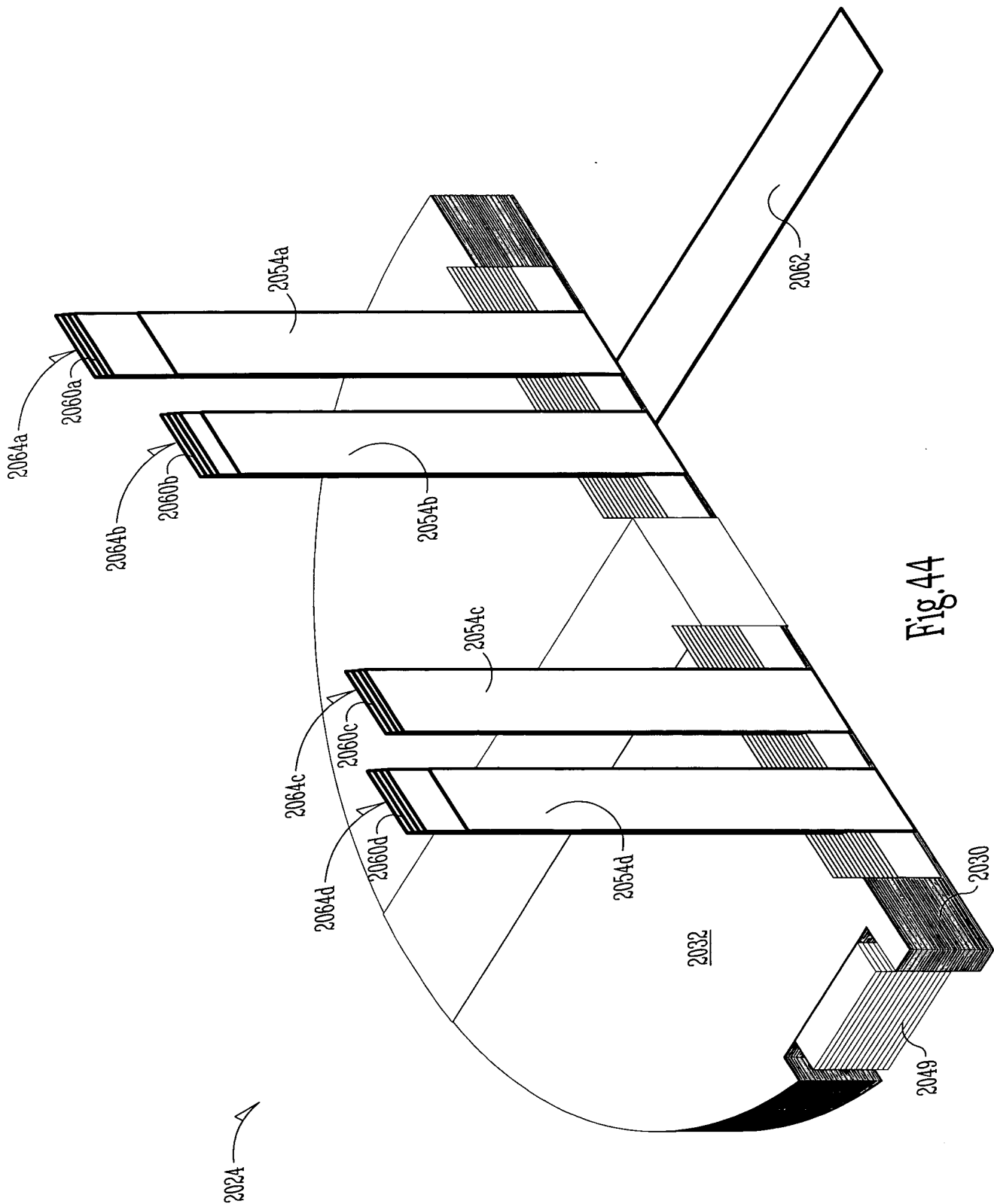


Fig.42





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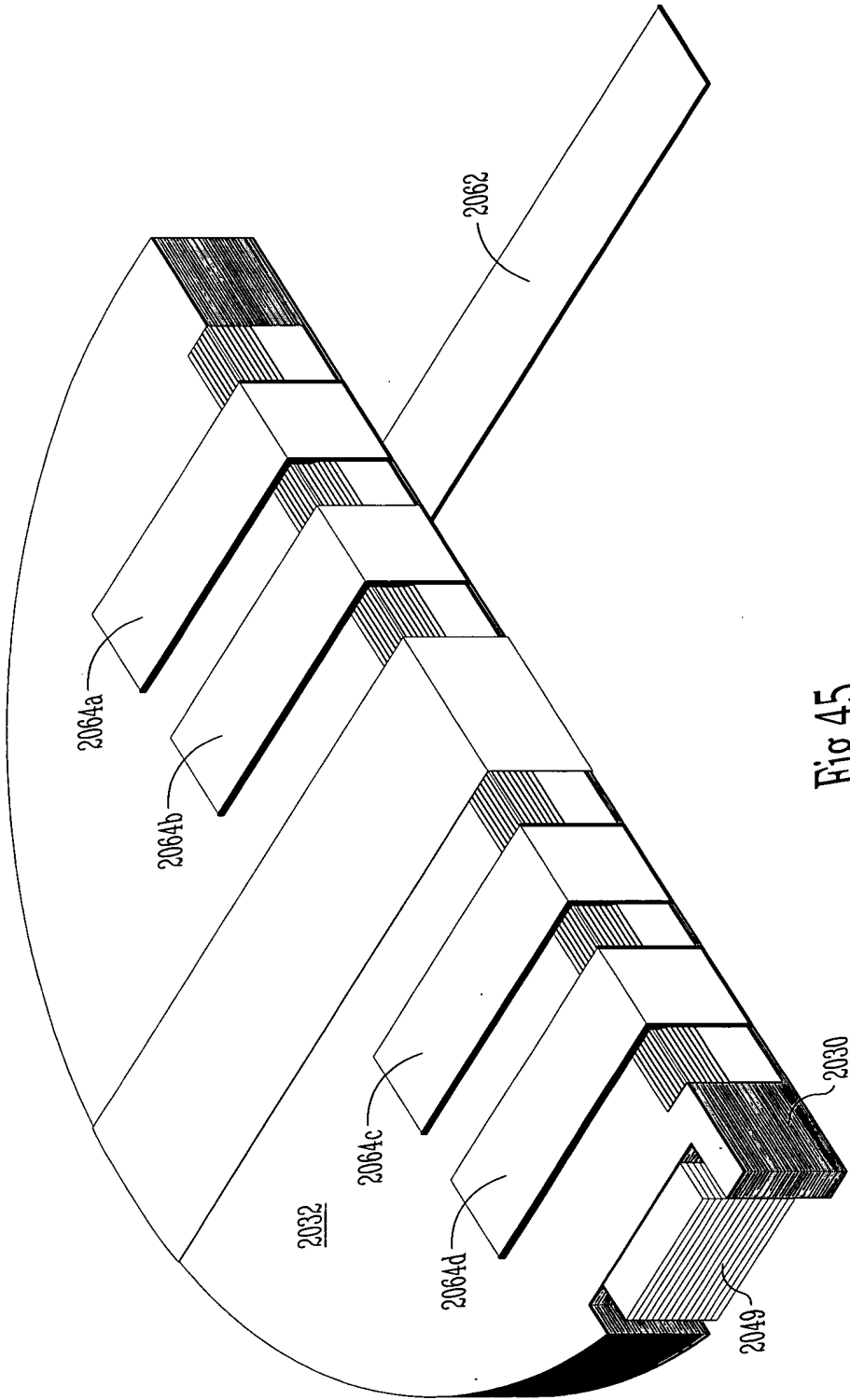


Fig. 45

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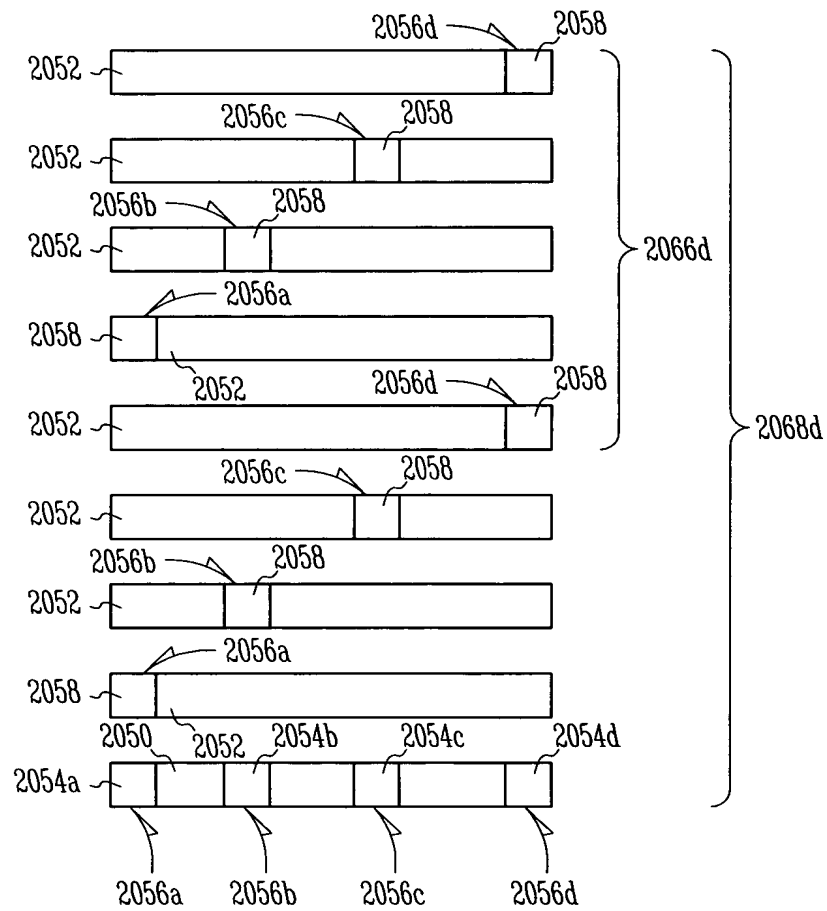


Fig.46

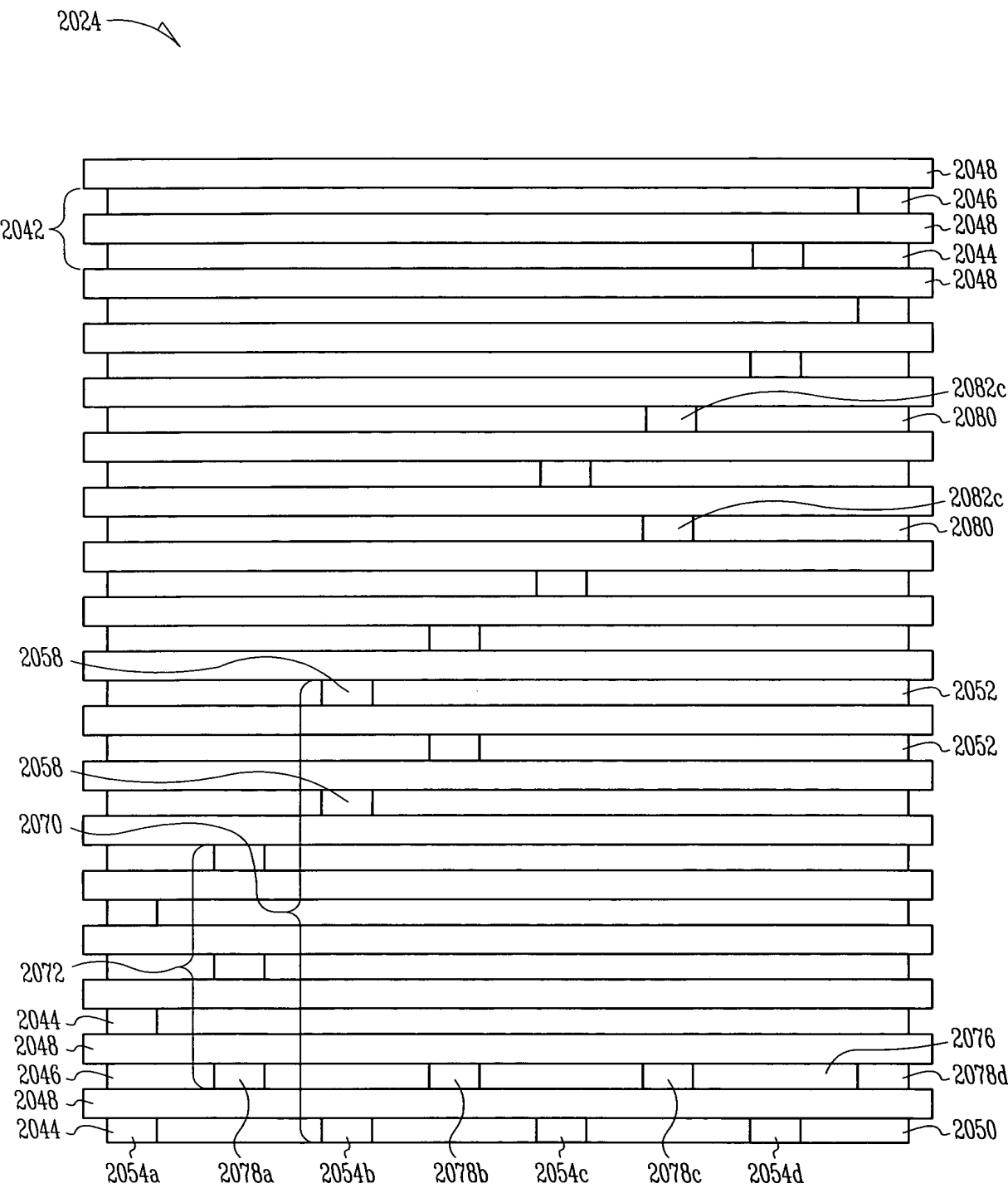


Fig.47

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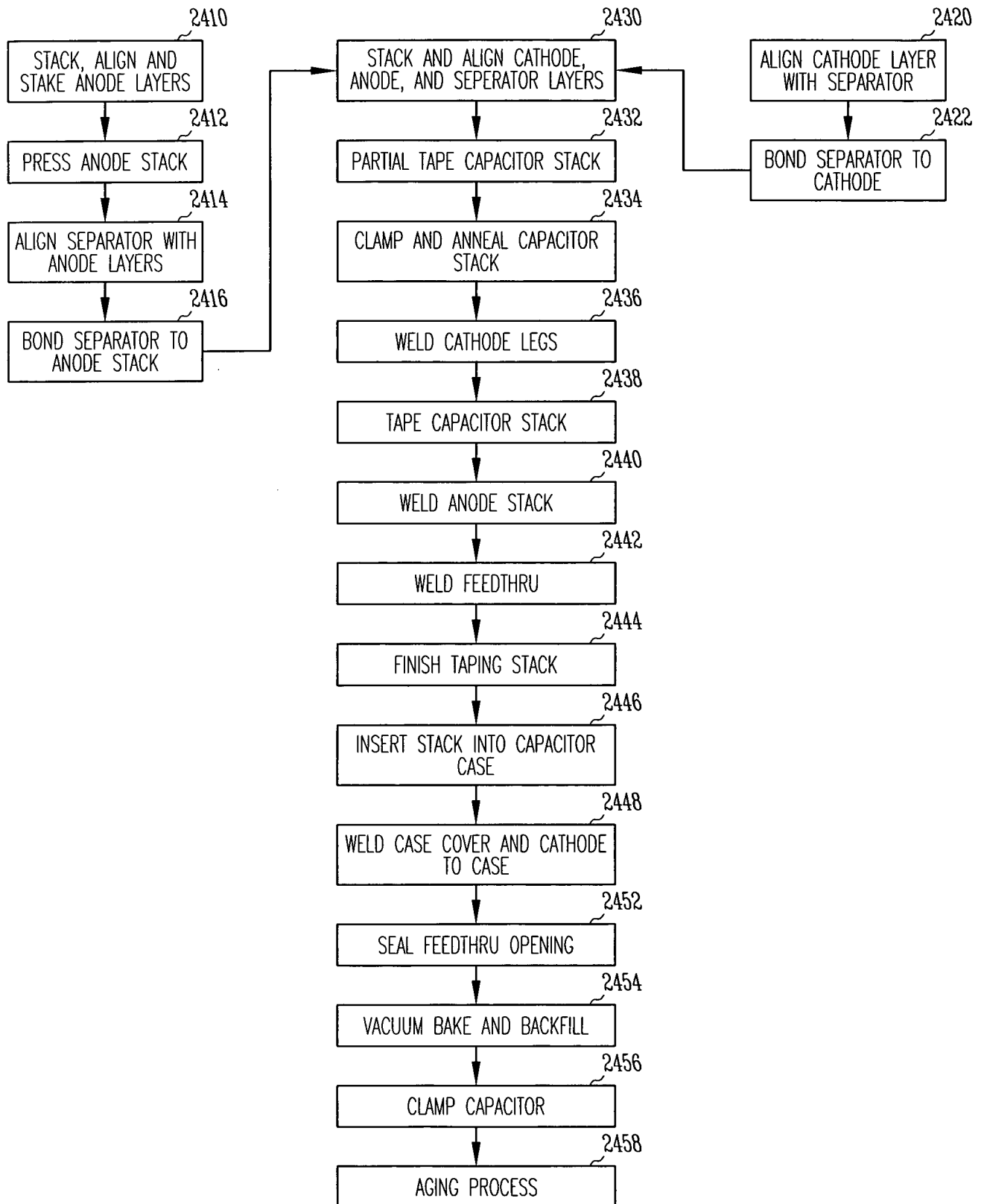


Fig.48

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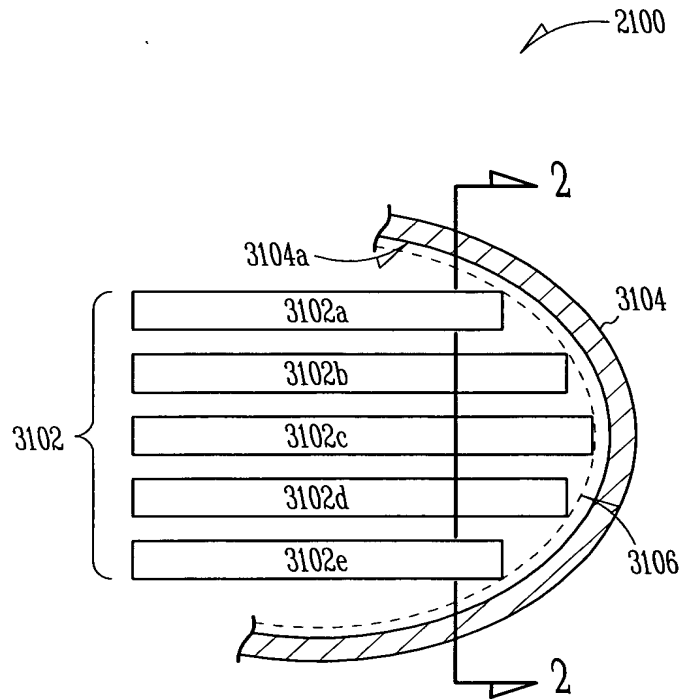


Fig.49

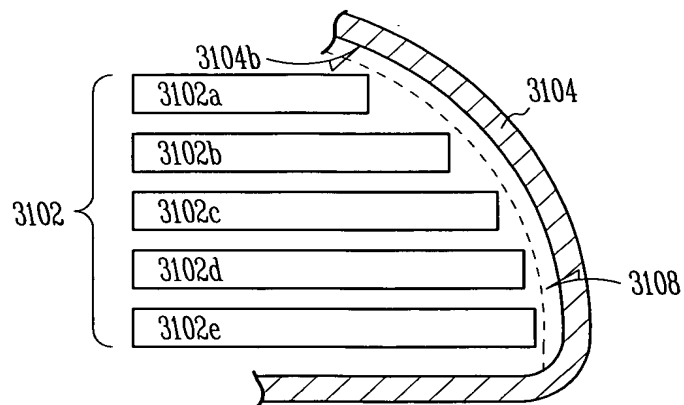


Fig.50

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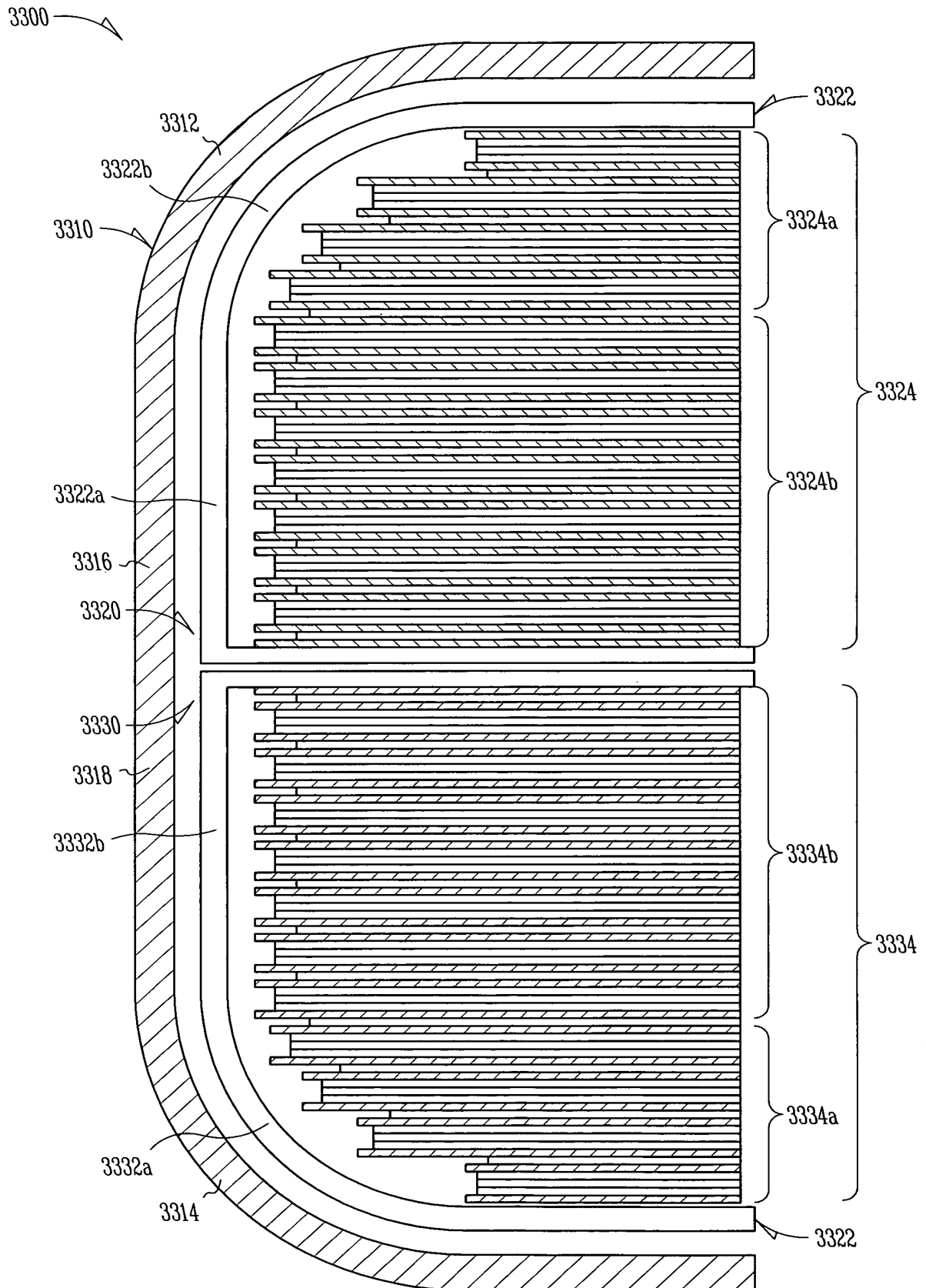


Fig.51

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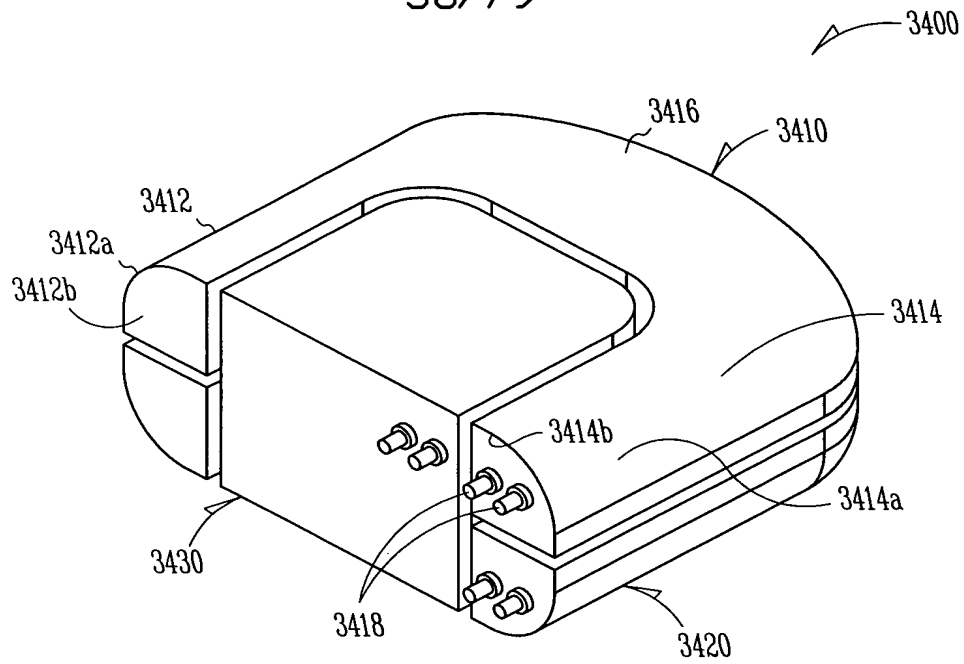


Fig. 52

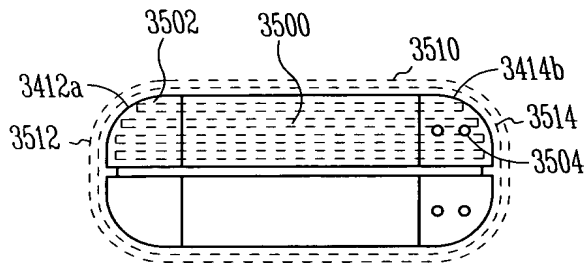


Fig. 53

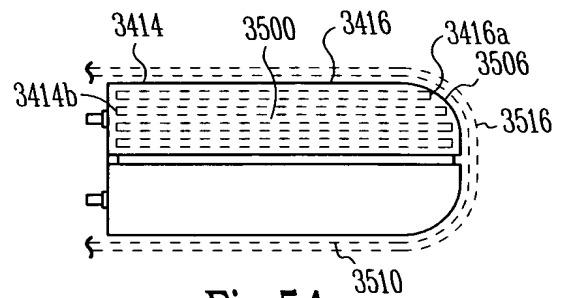


Fig. 54

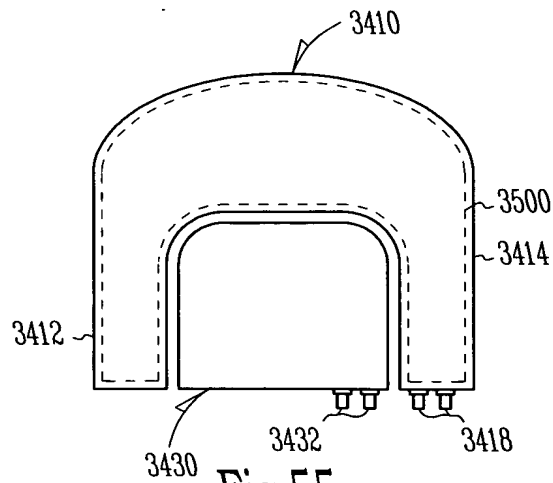


Fig. 55

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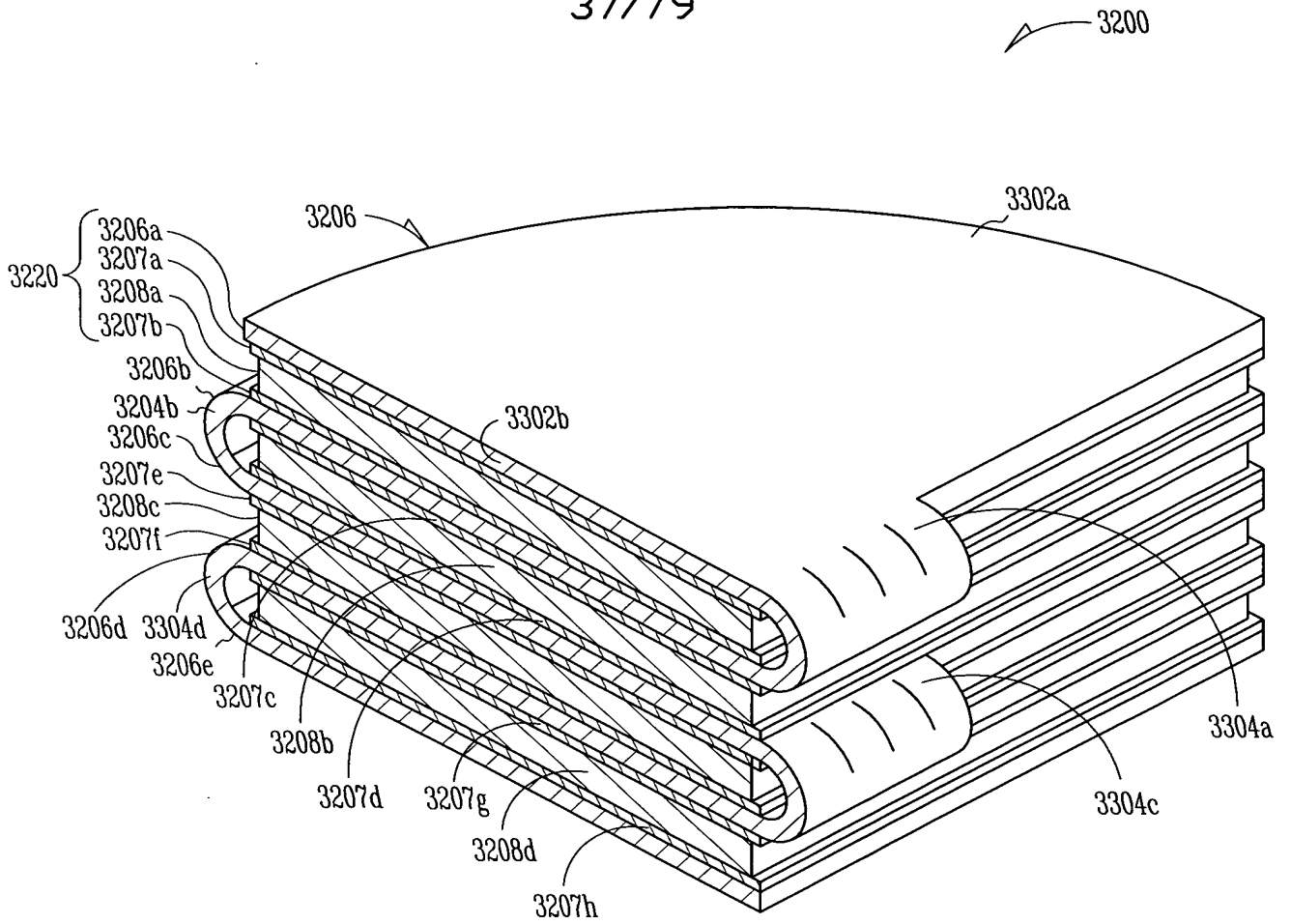


Fig. 56

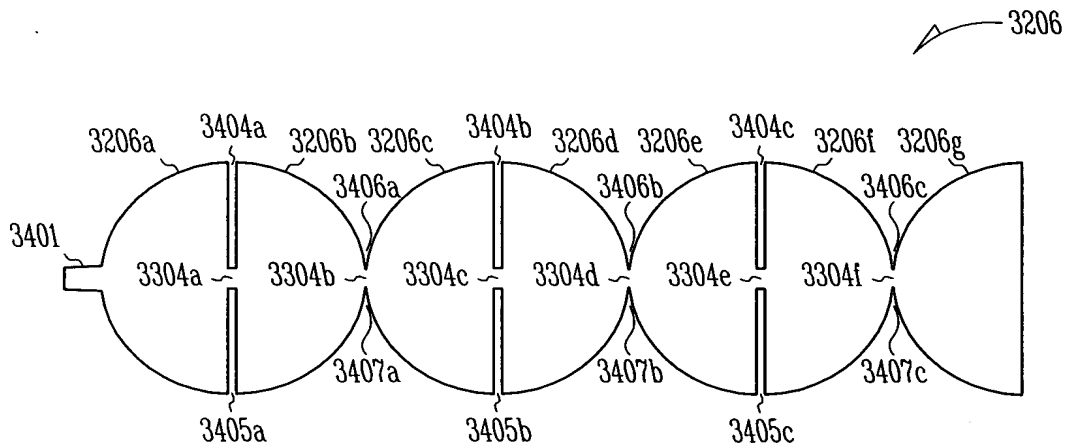


Fig. 57

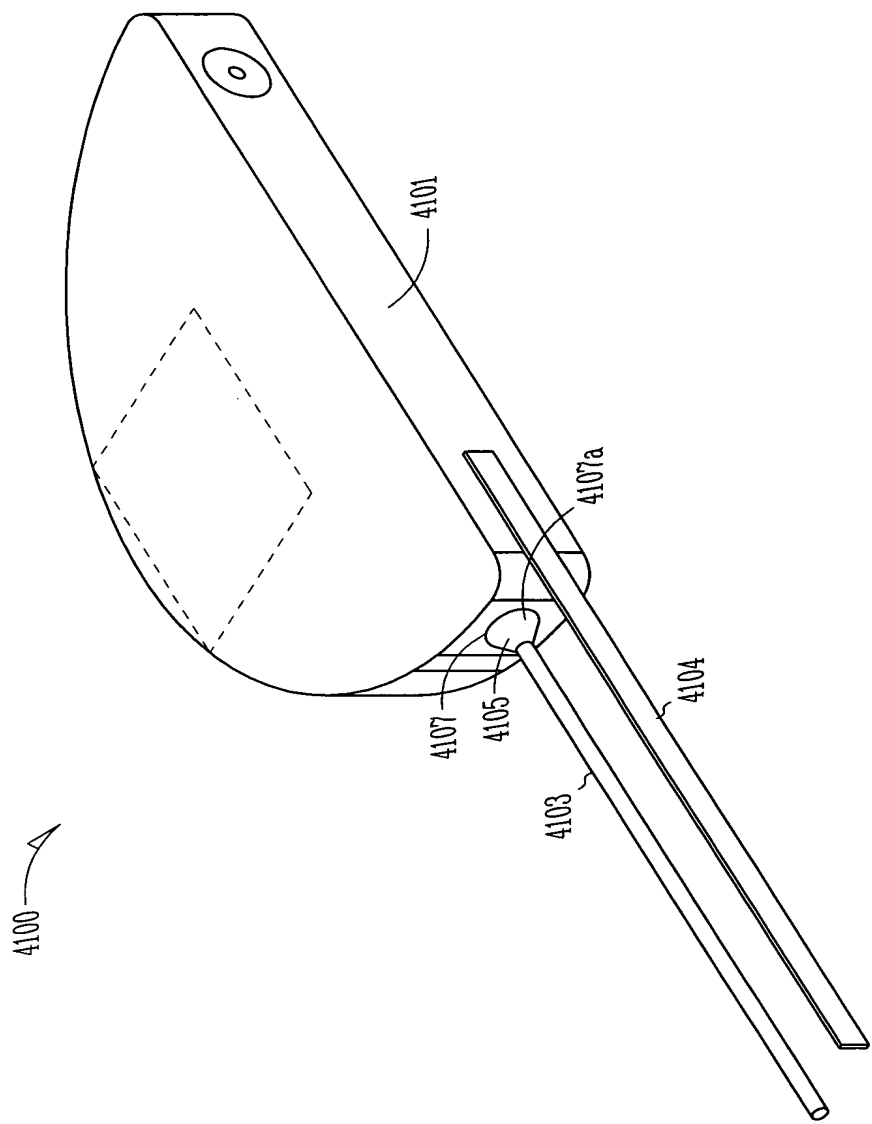
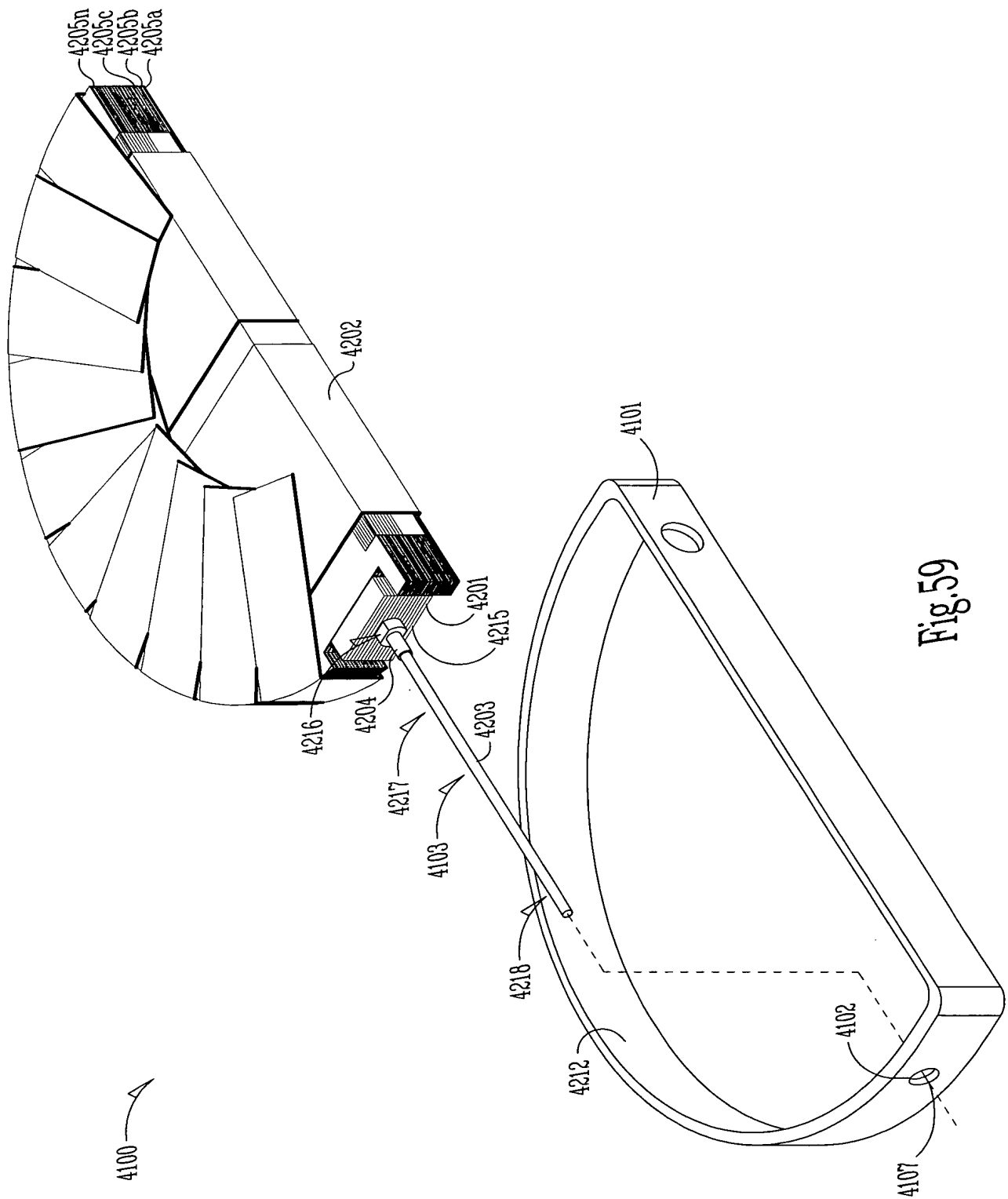
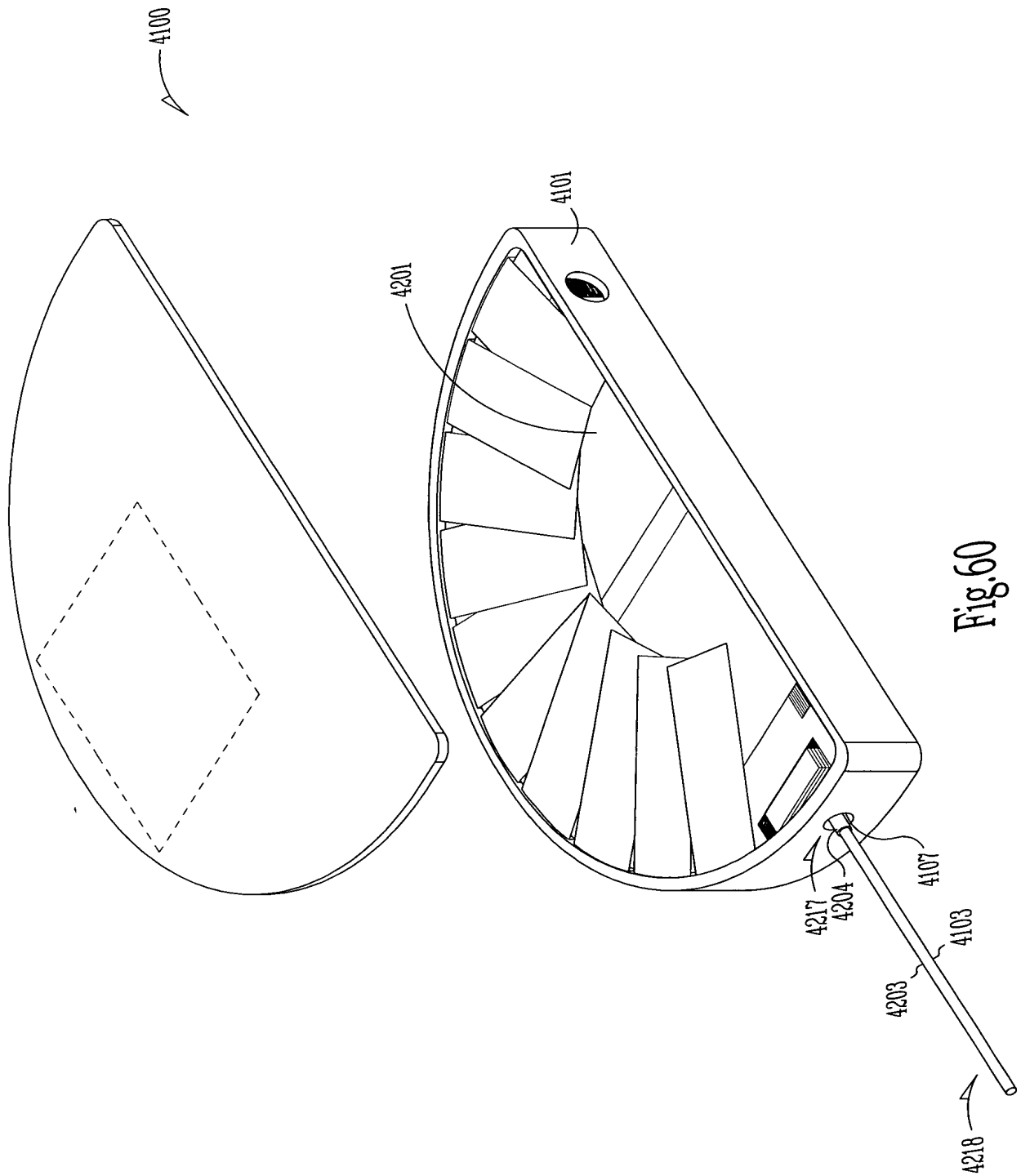


Fig. 58

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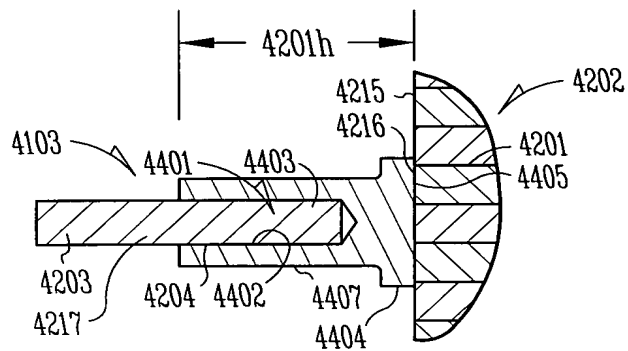


Fig.61

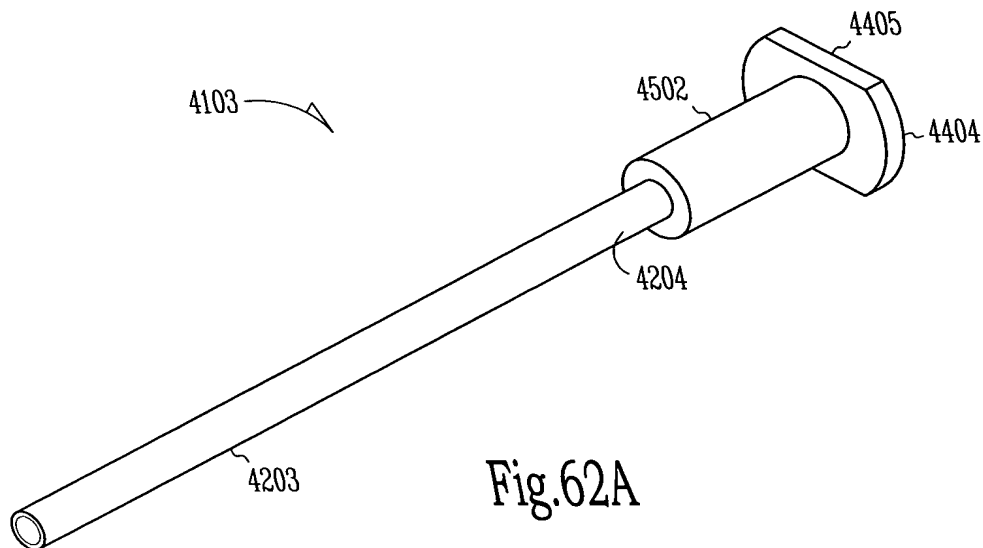


Fig.62A

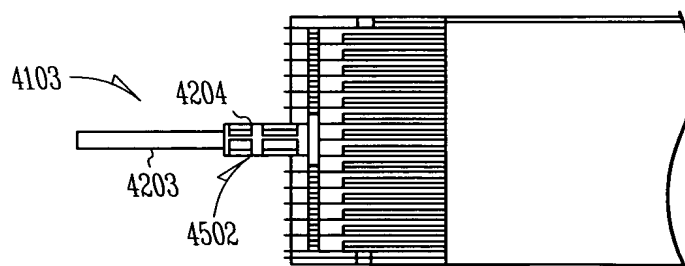


Fig.62B

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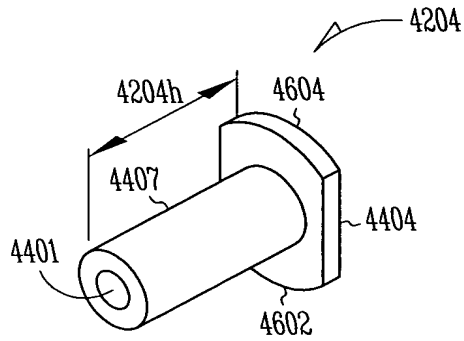


Fig. 63

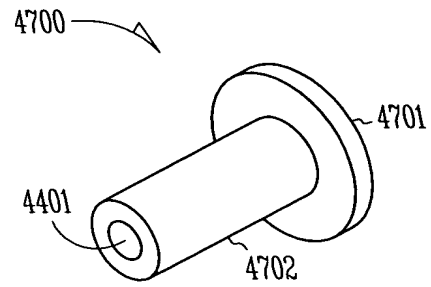


Fig. 64

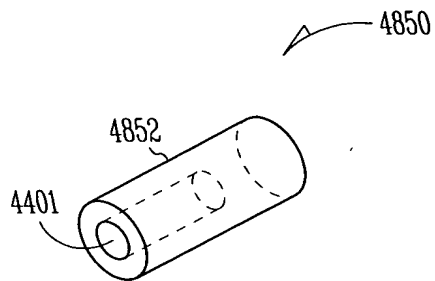


Fig. 65A

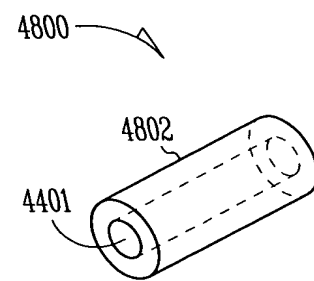


Fig. 65B

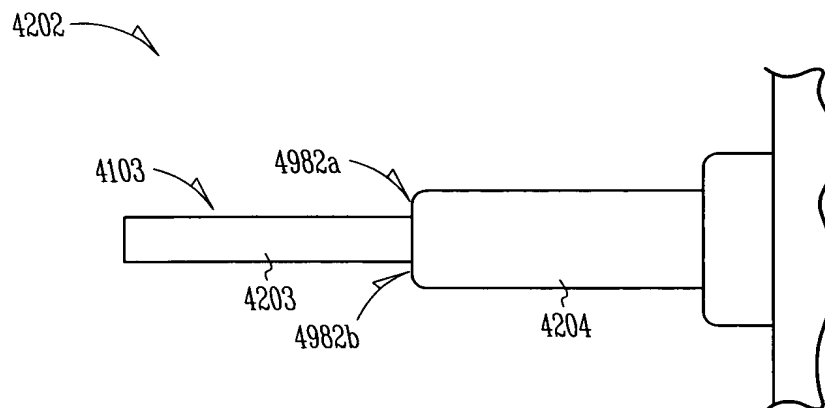
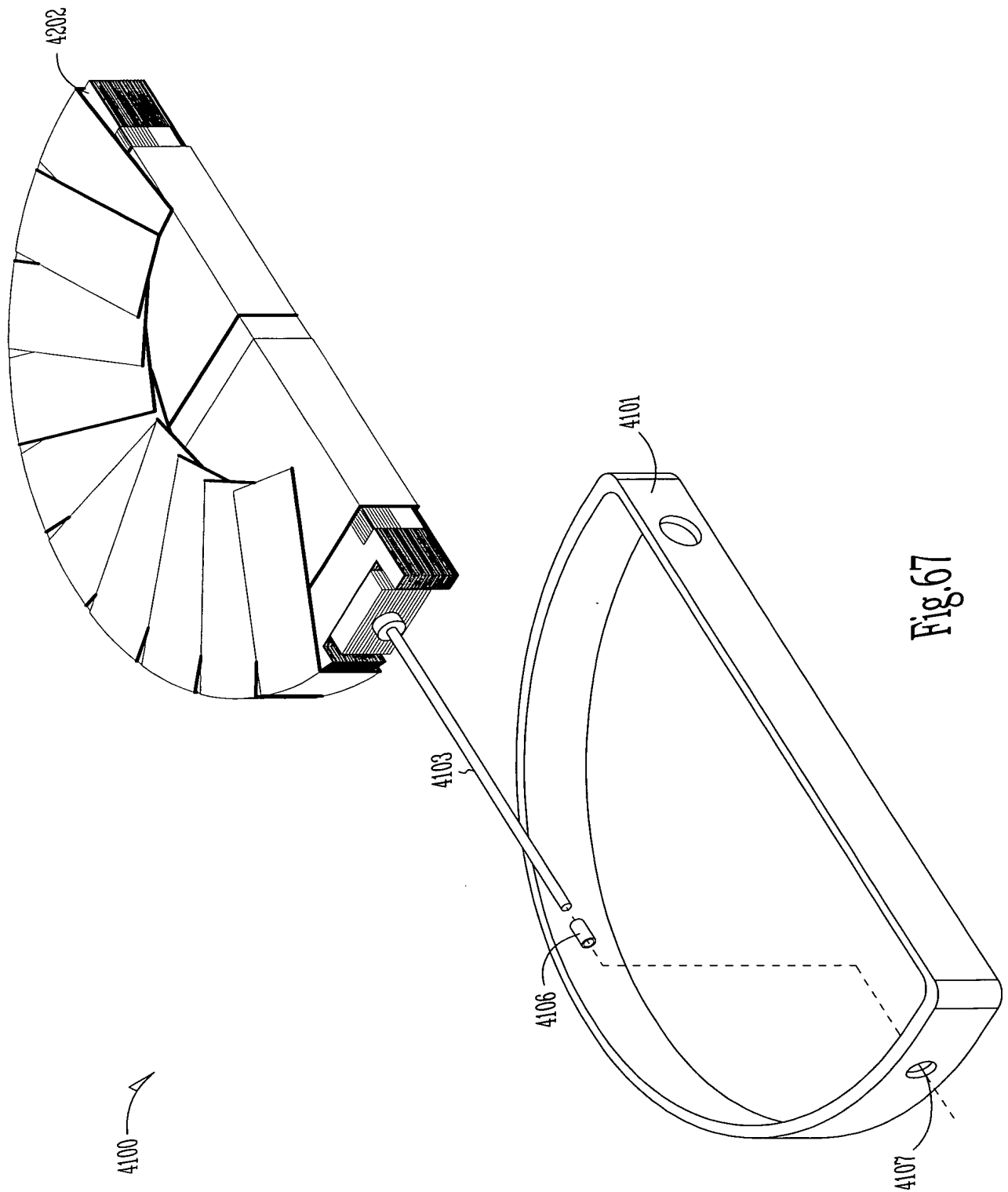


Fig. 66

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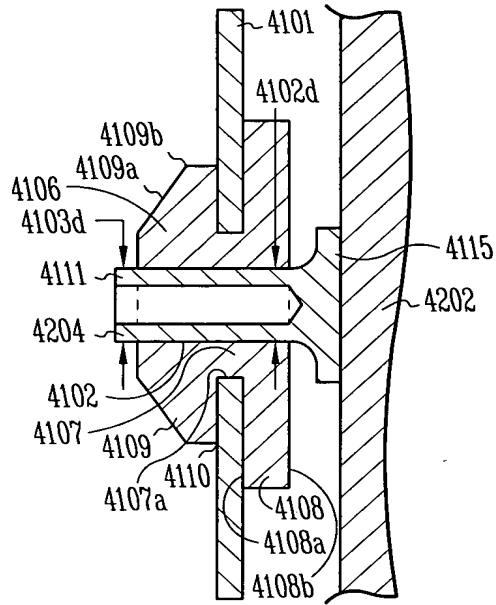


Fig.68

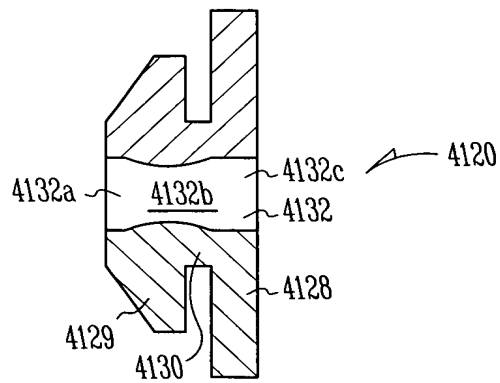


Fig.69

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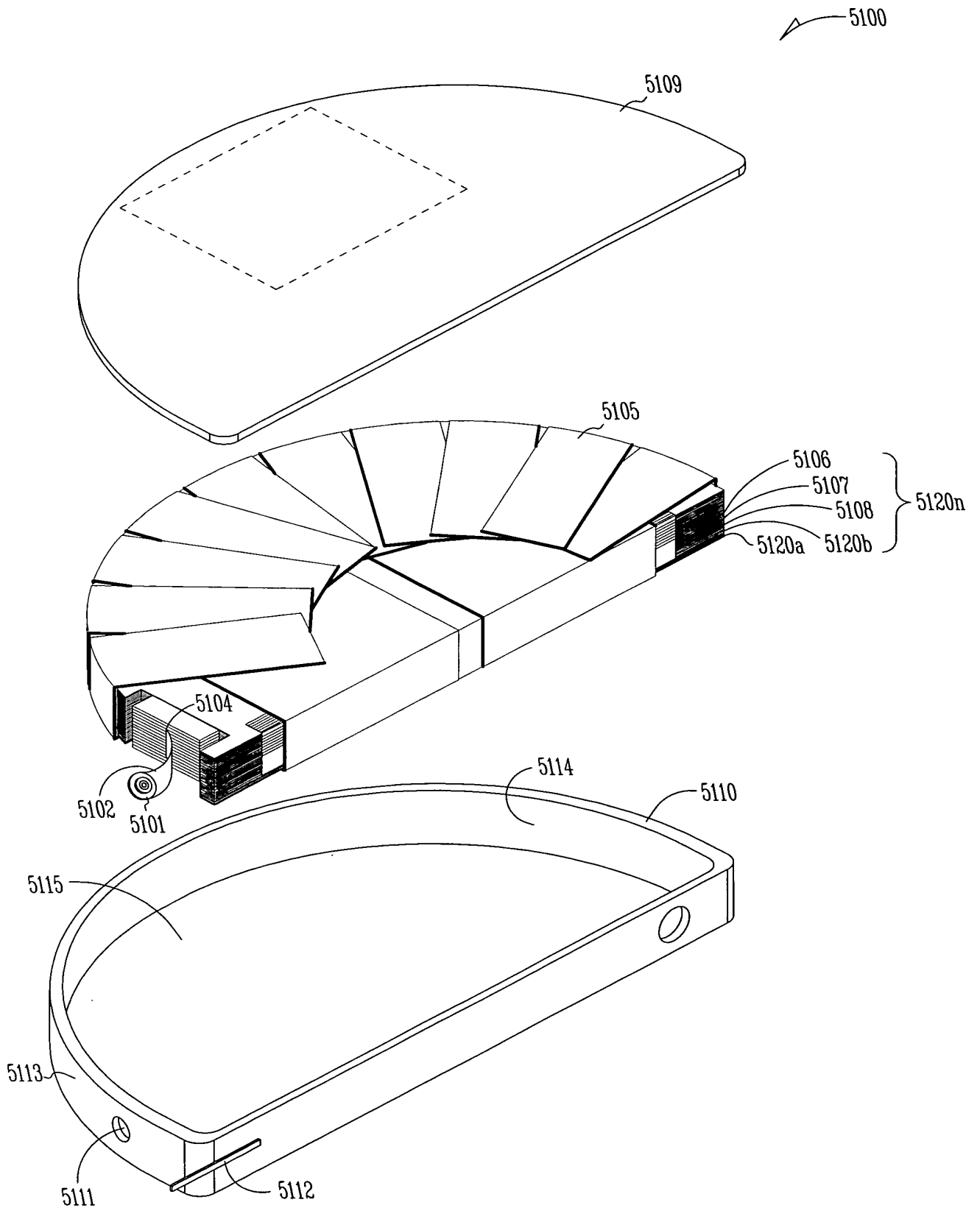


Fig.70

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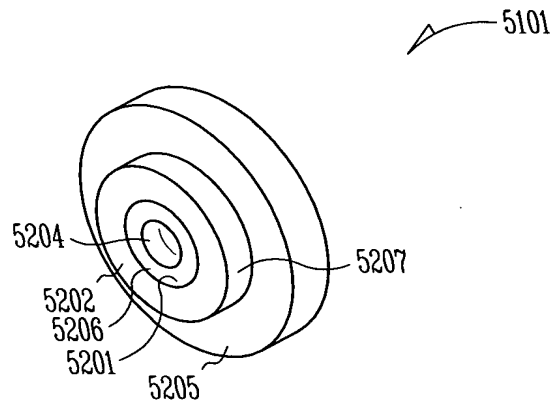


Fig.71

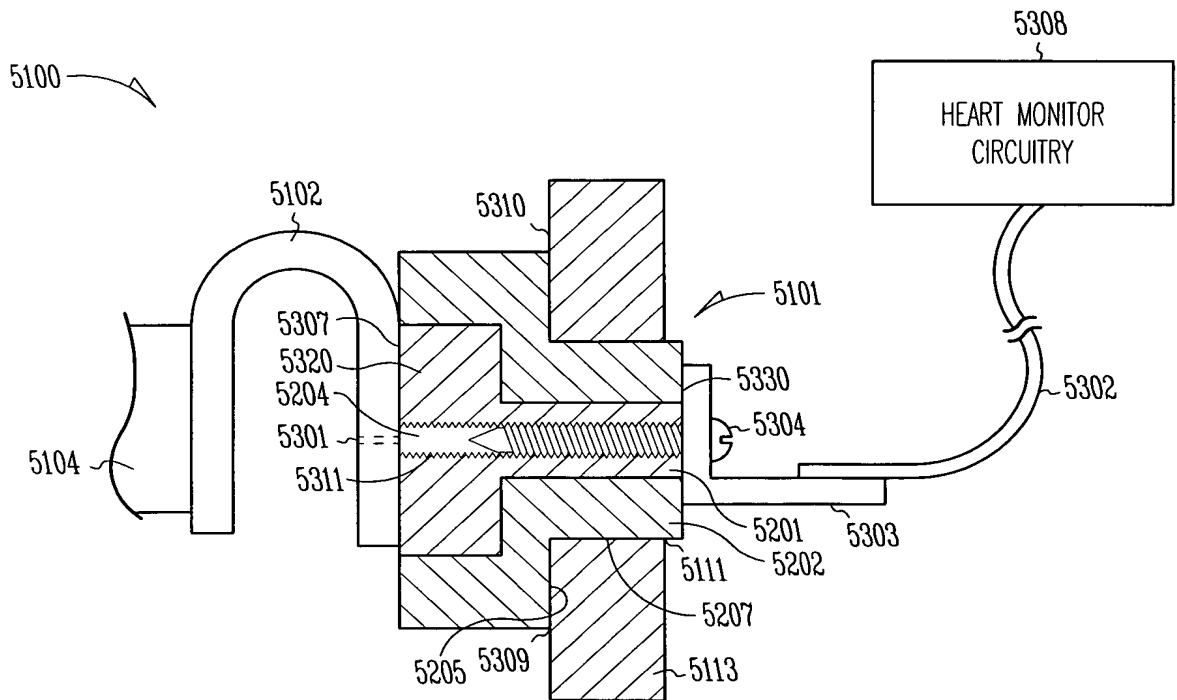


Fig.72

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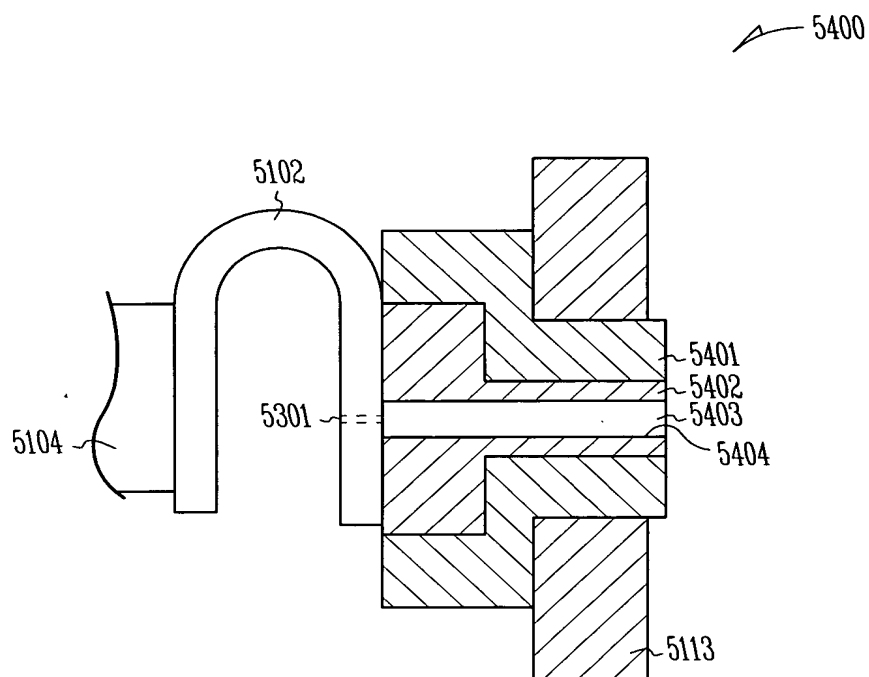


Fig.73

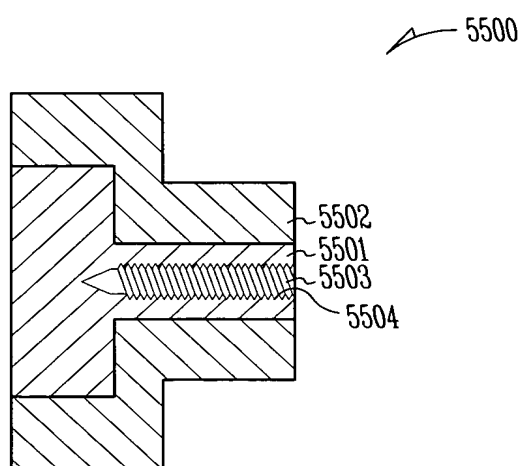


Fig.74

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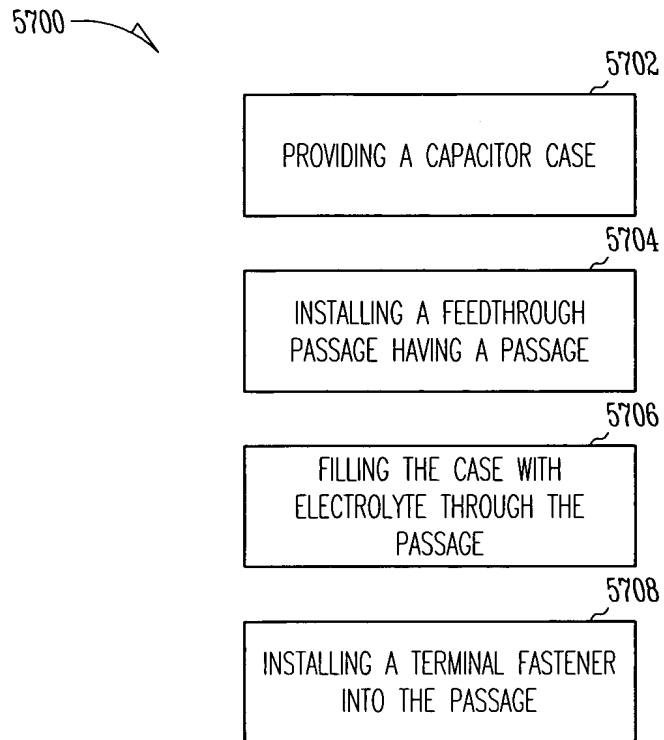


Fig.75

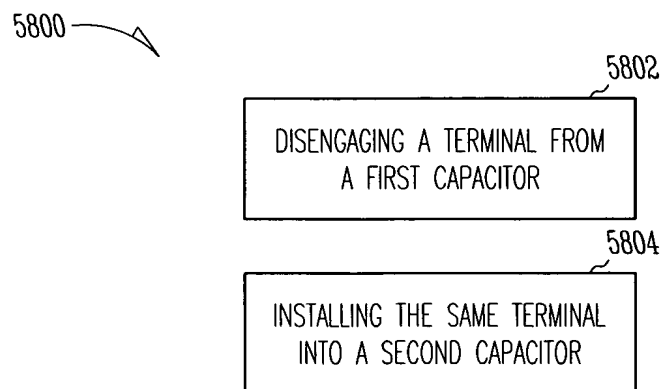


Fig.76

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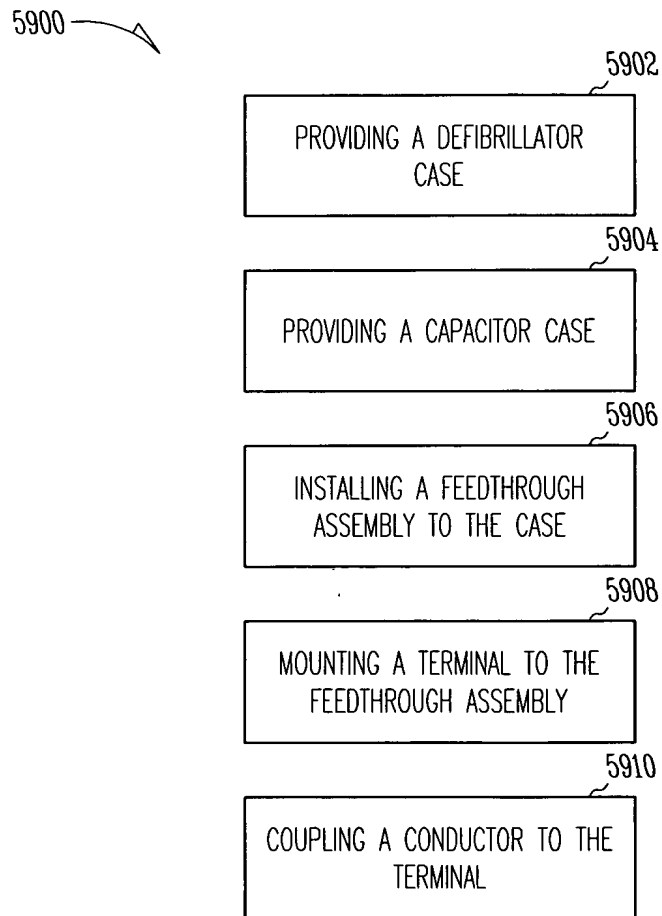
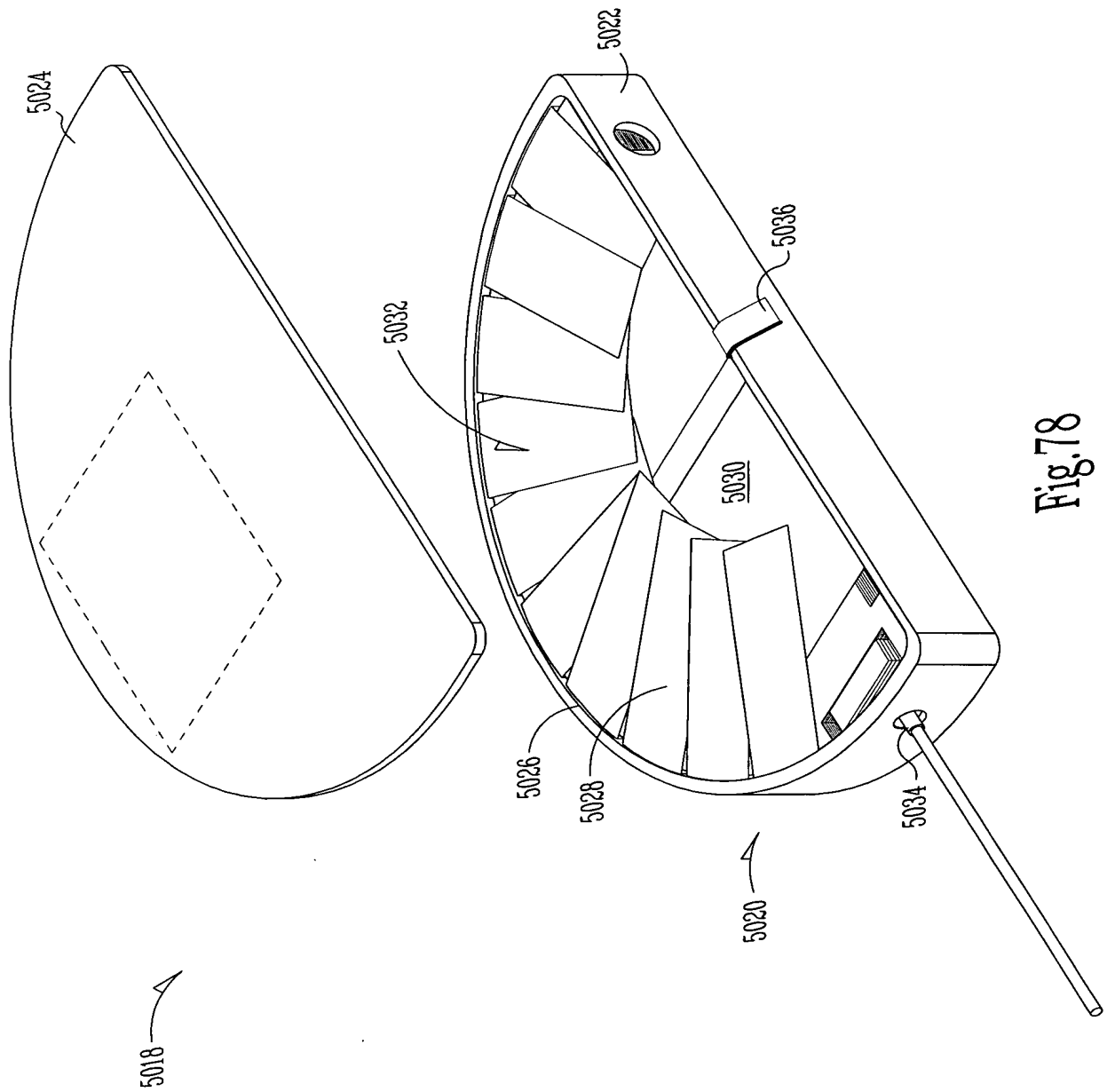


Fig.77

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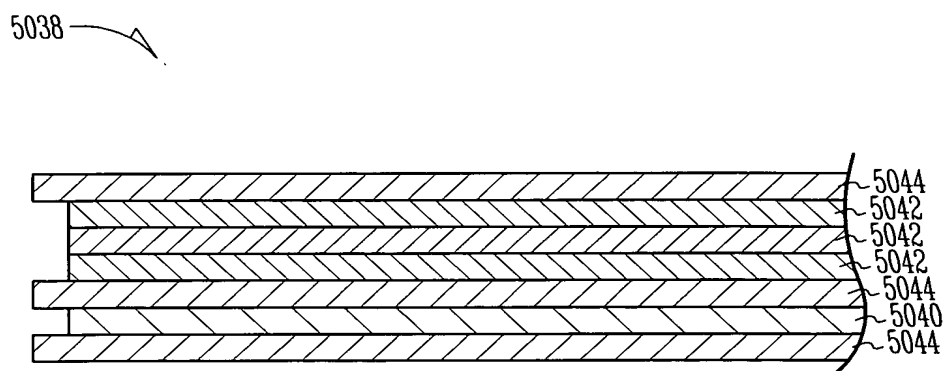


Fig.79

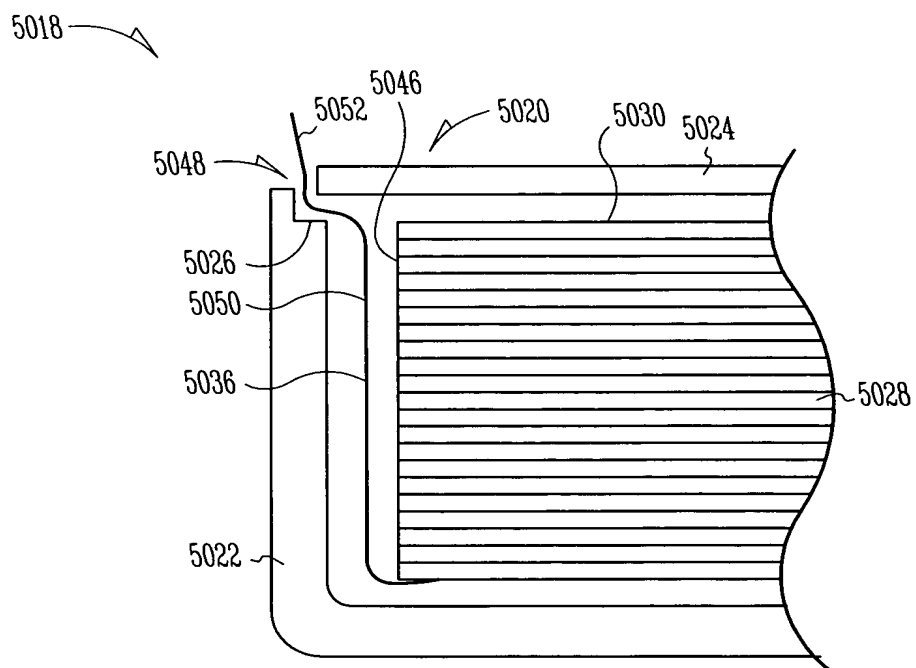


Fig.80

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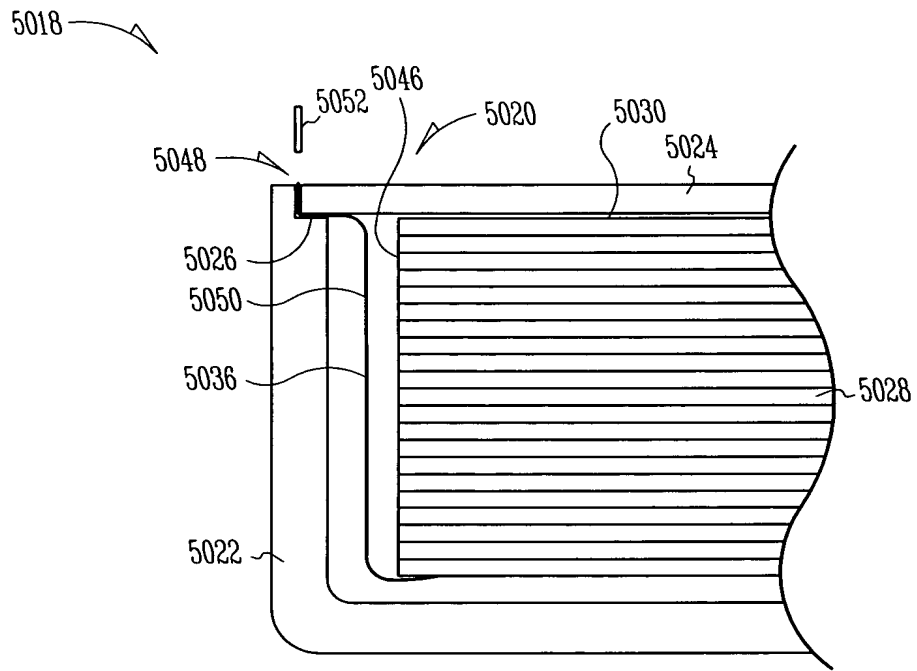


Fig.81

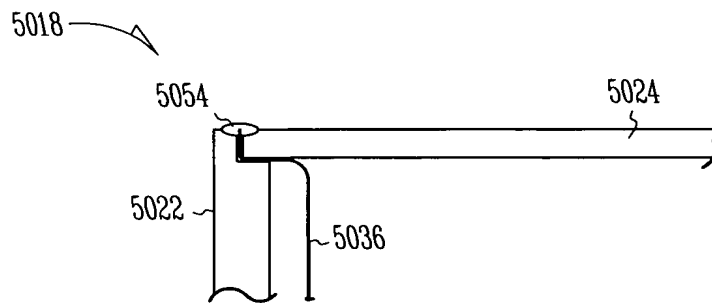


Fig.82

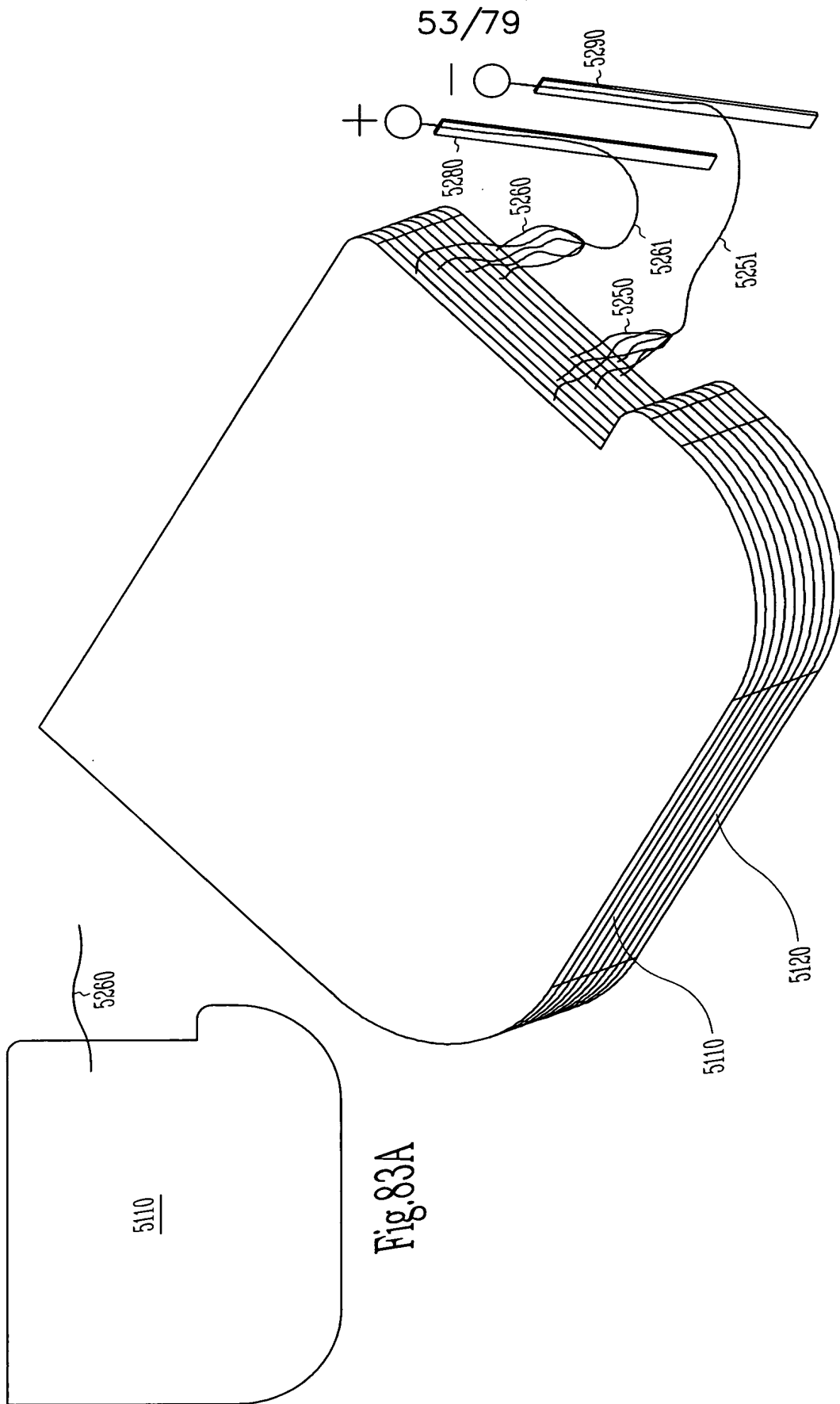


Fig. 83B

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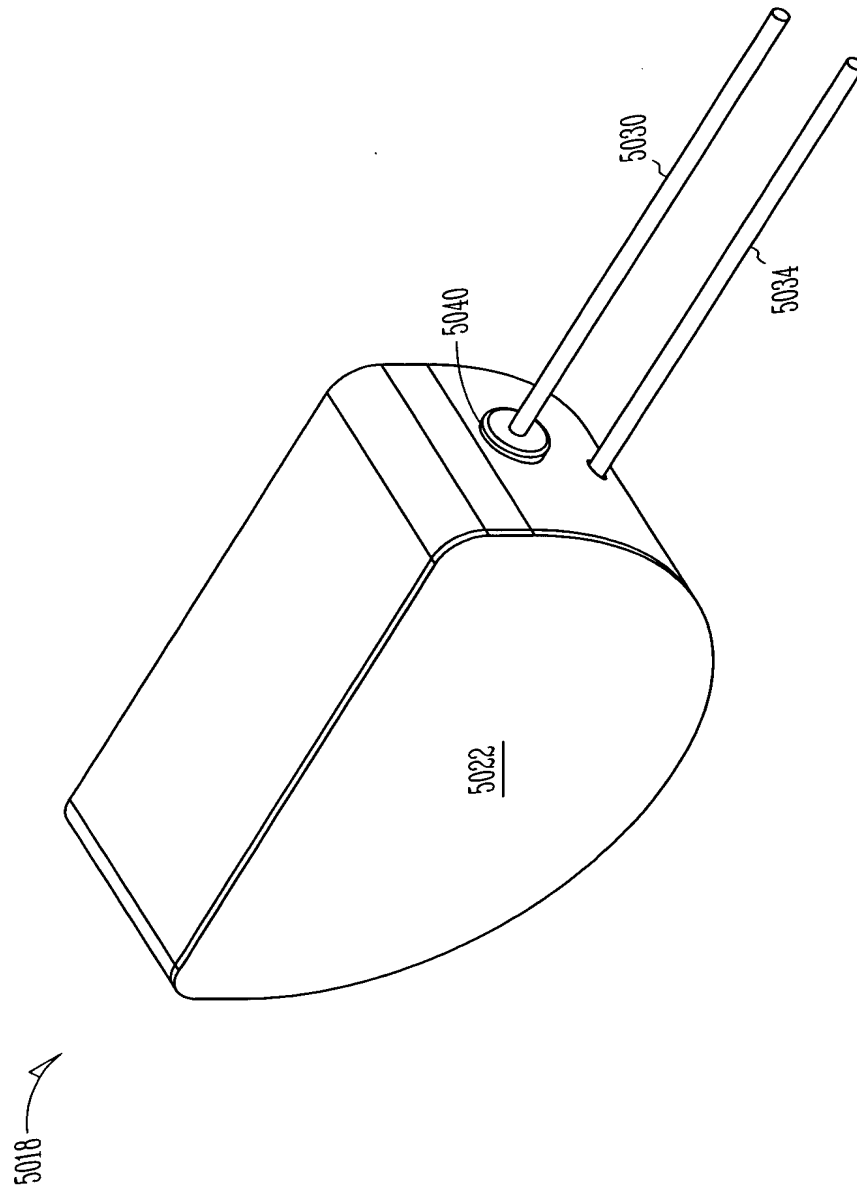


Fig. 84

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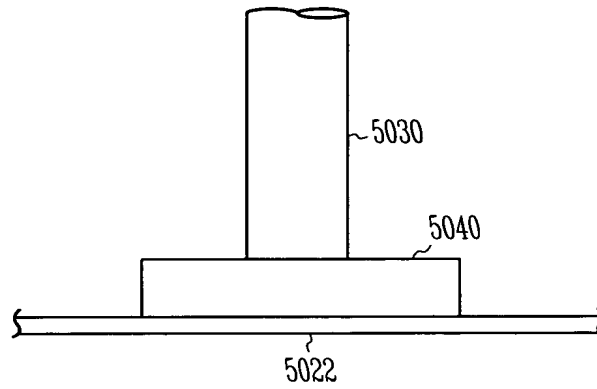


Fig. 85A

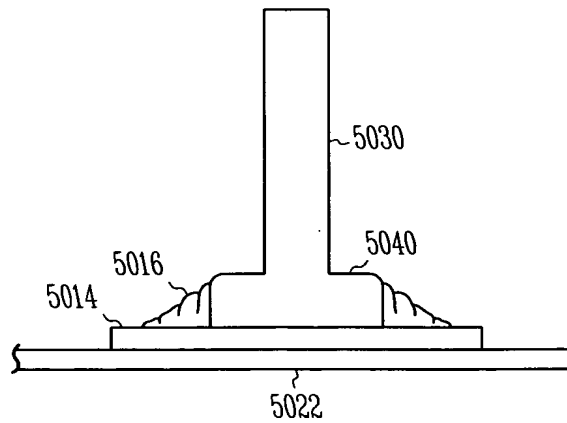
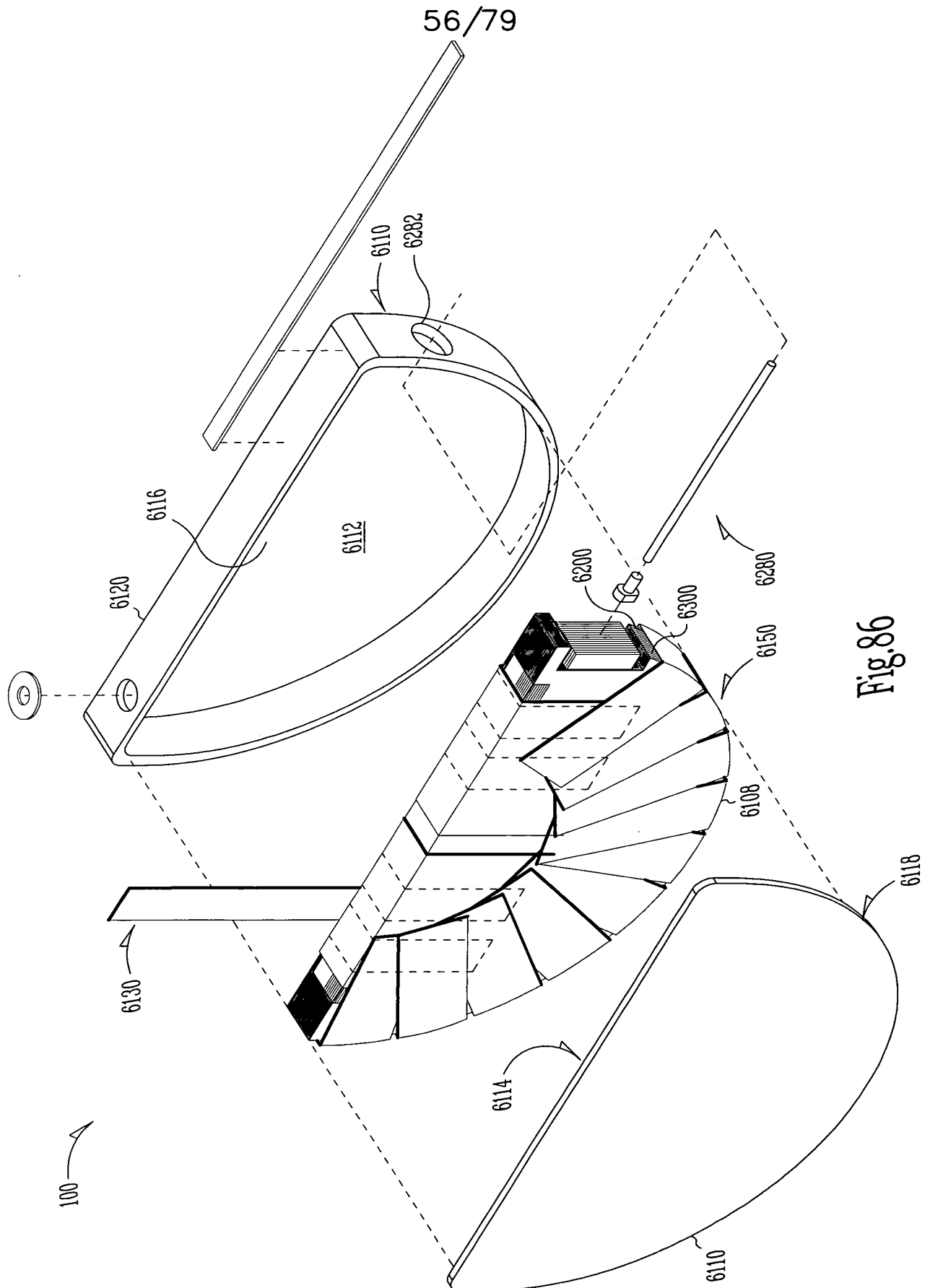


Fig. 85B



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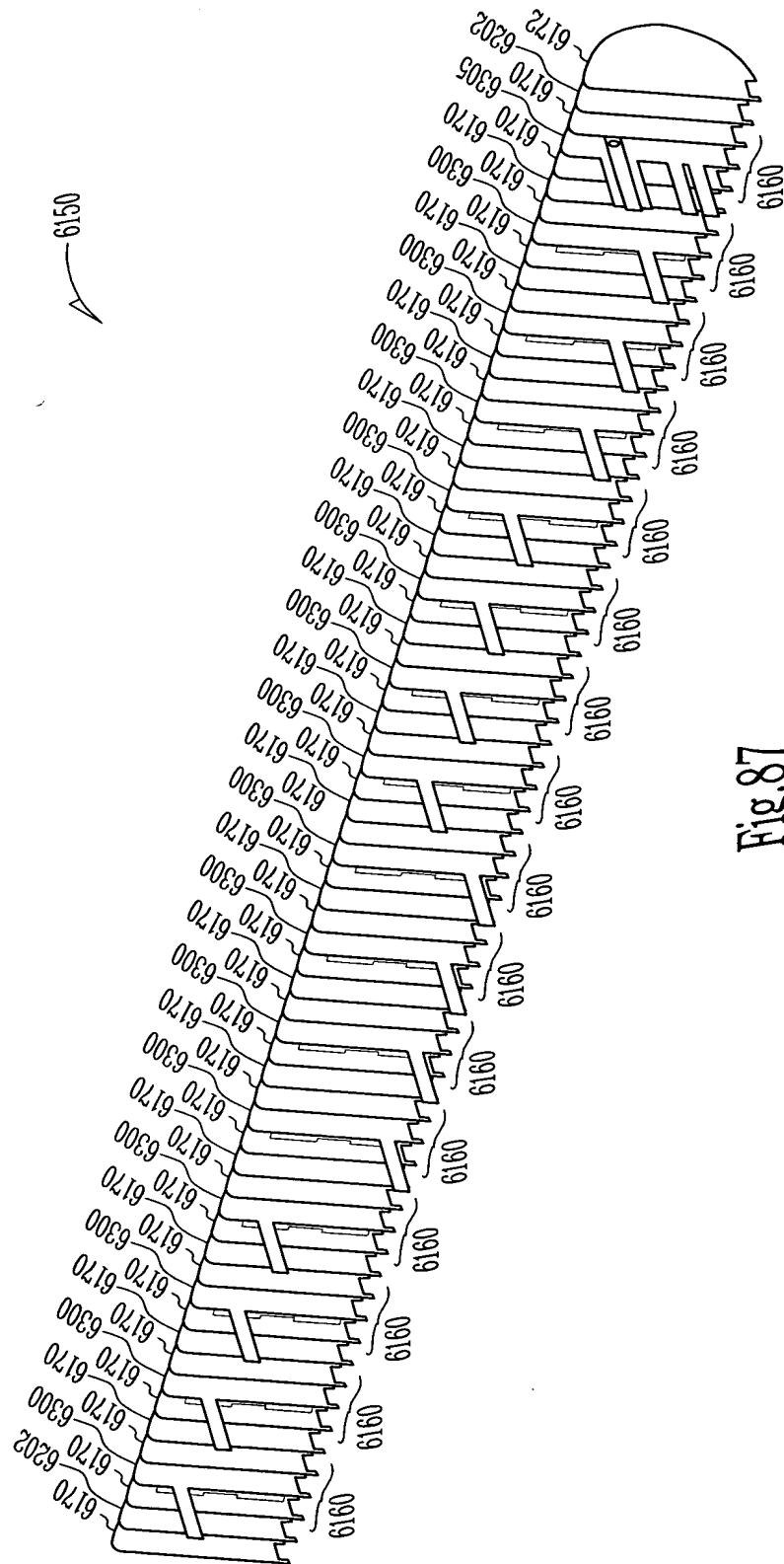


Fig. 87

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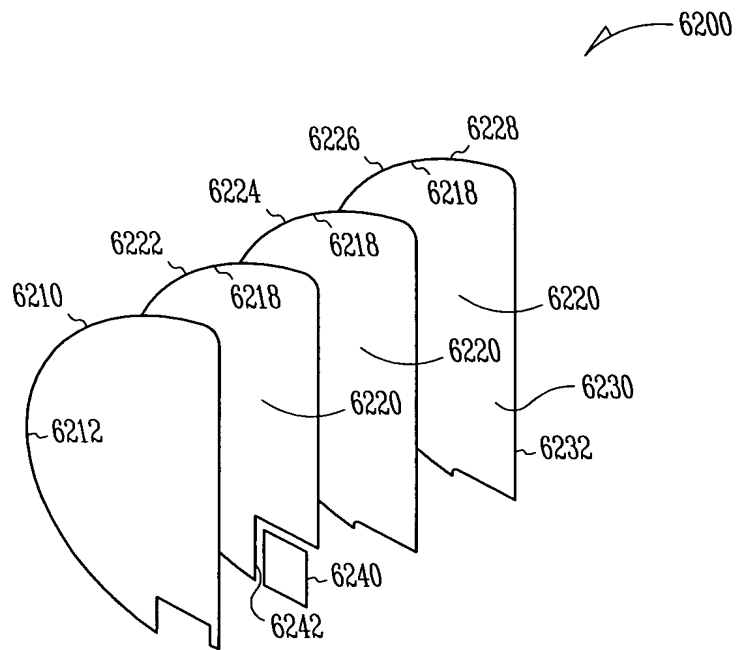


Fig. 88

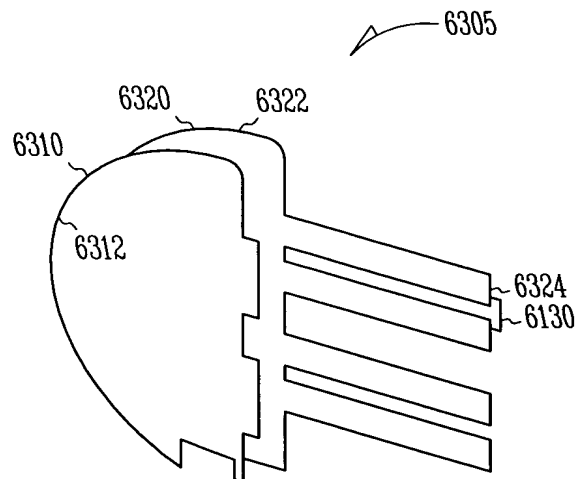


Fig. 89

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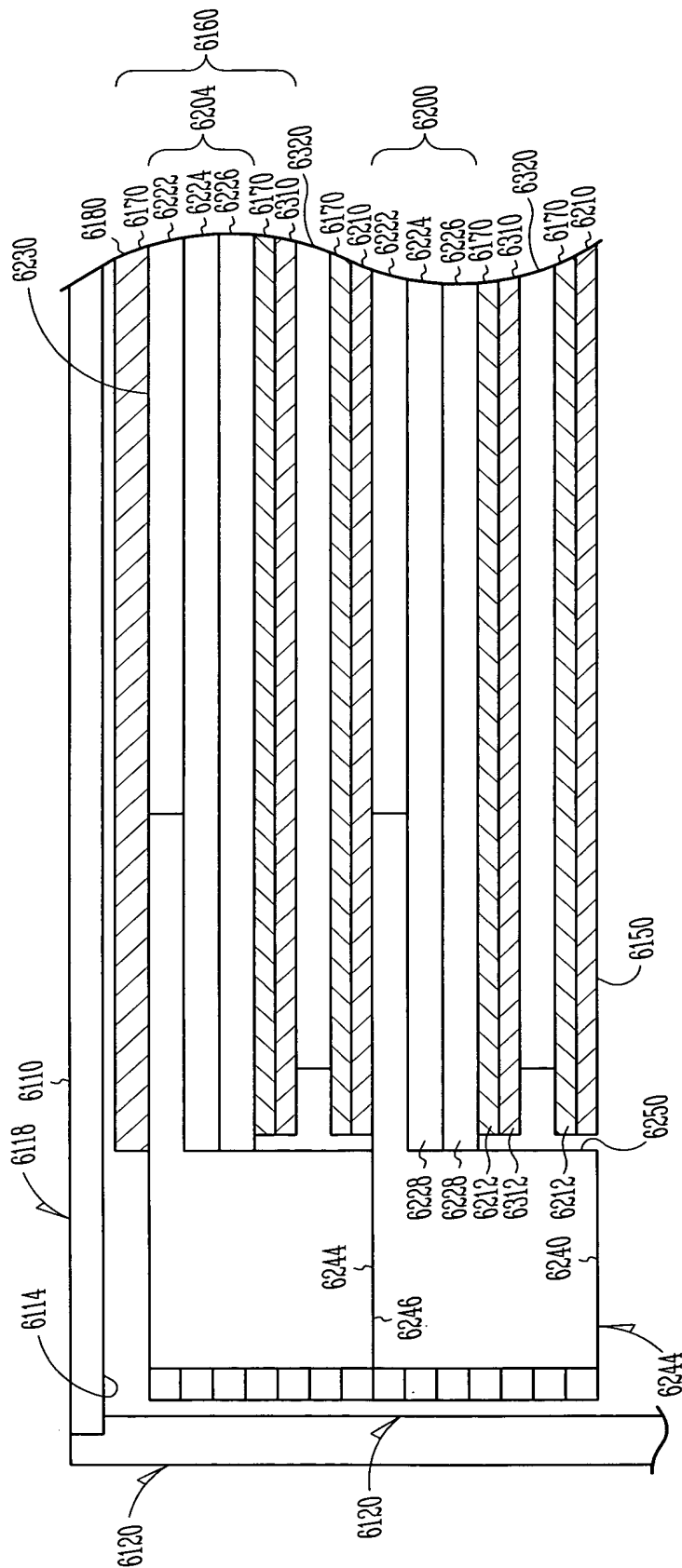
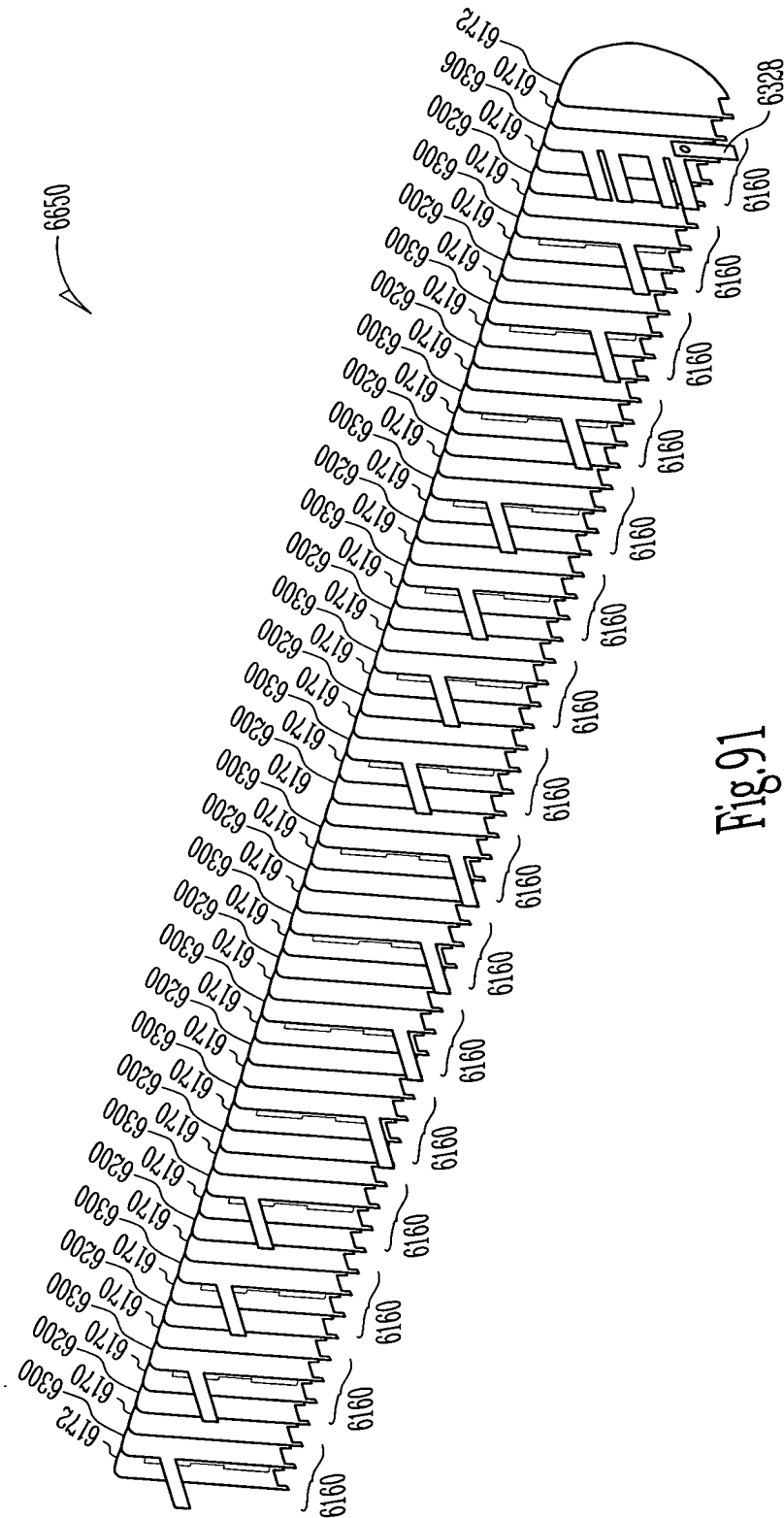


Fig. 90

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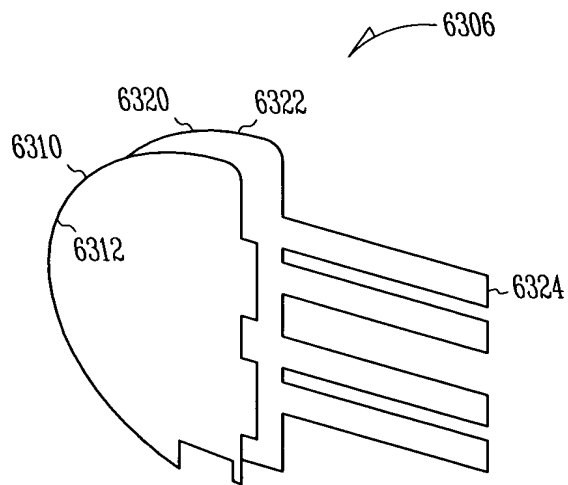


Fig.92

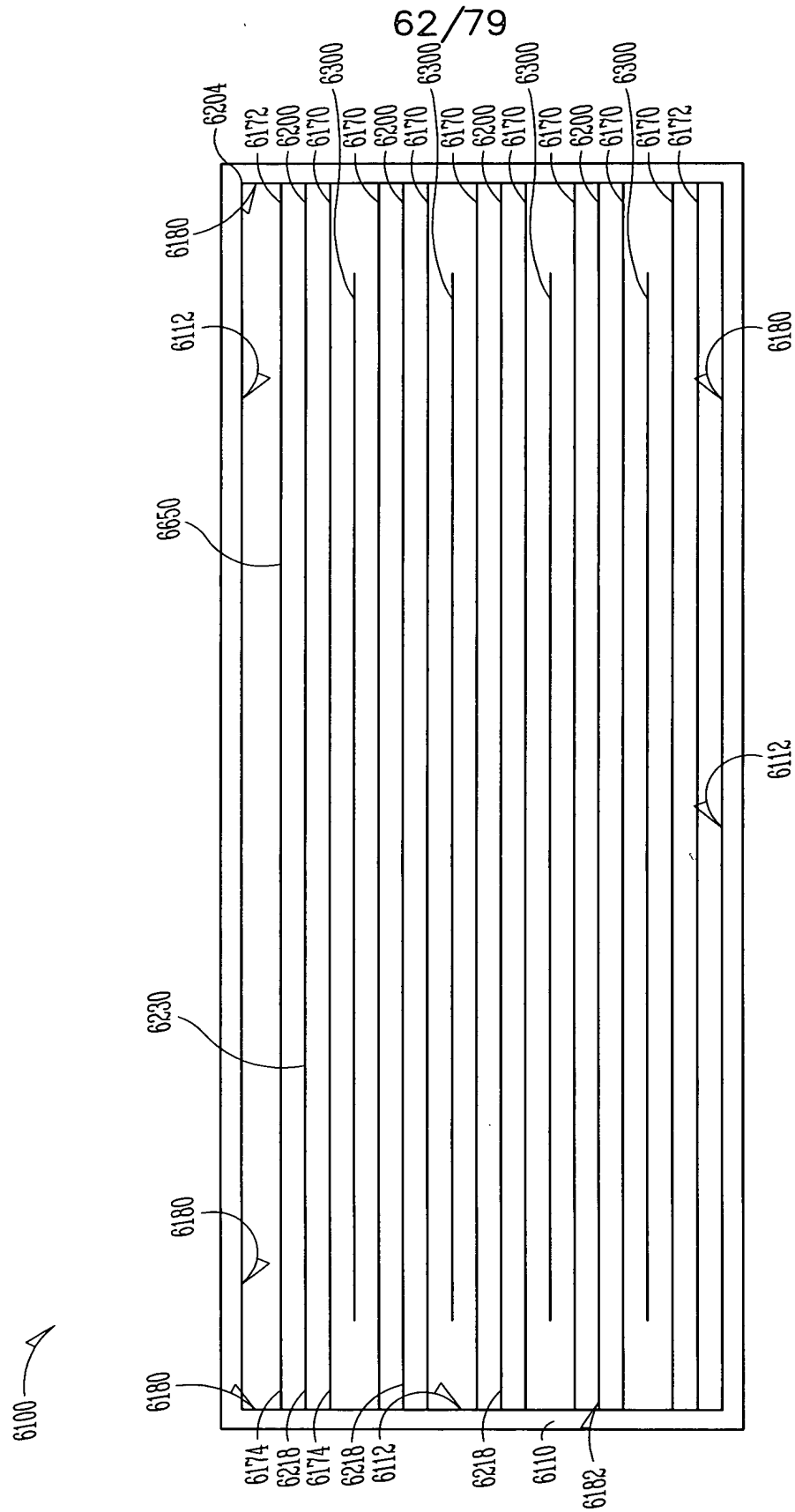


Fig. 93

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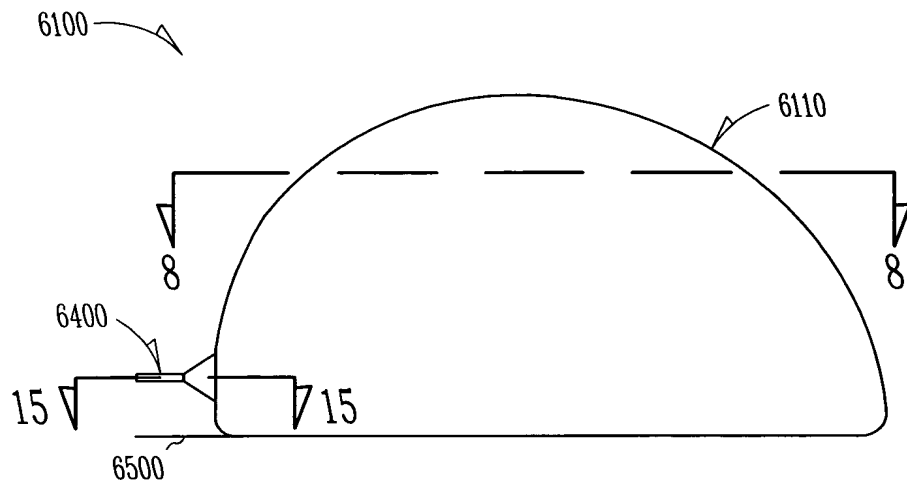


Fig.94

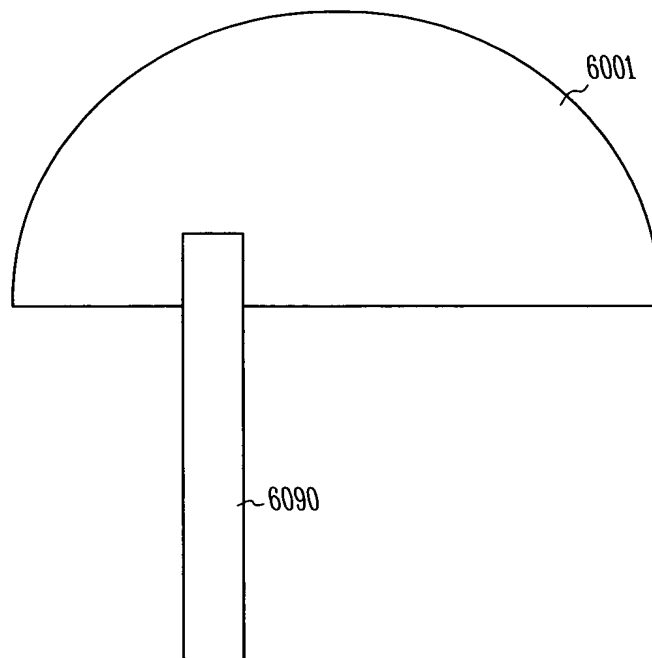


Fig.95

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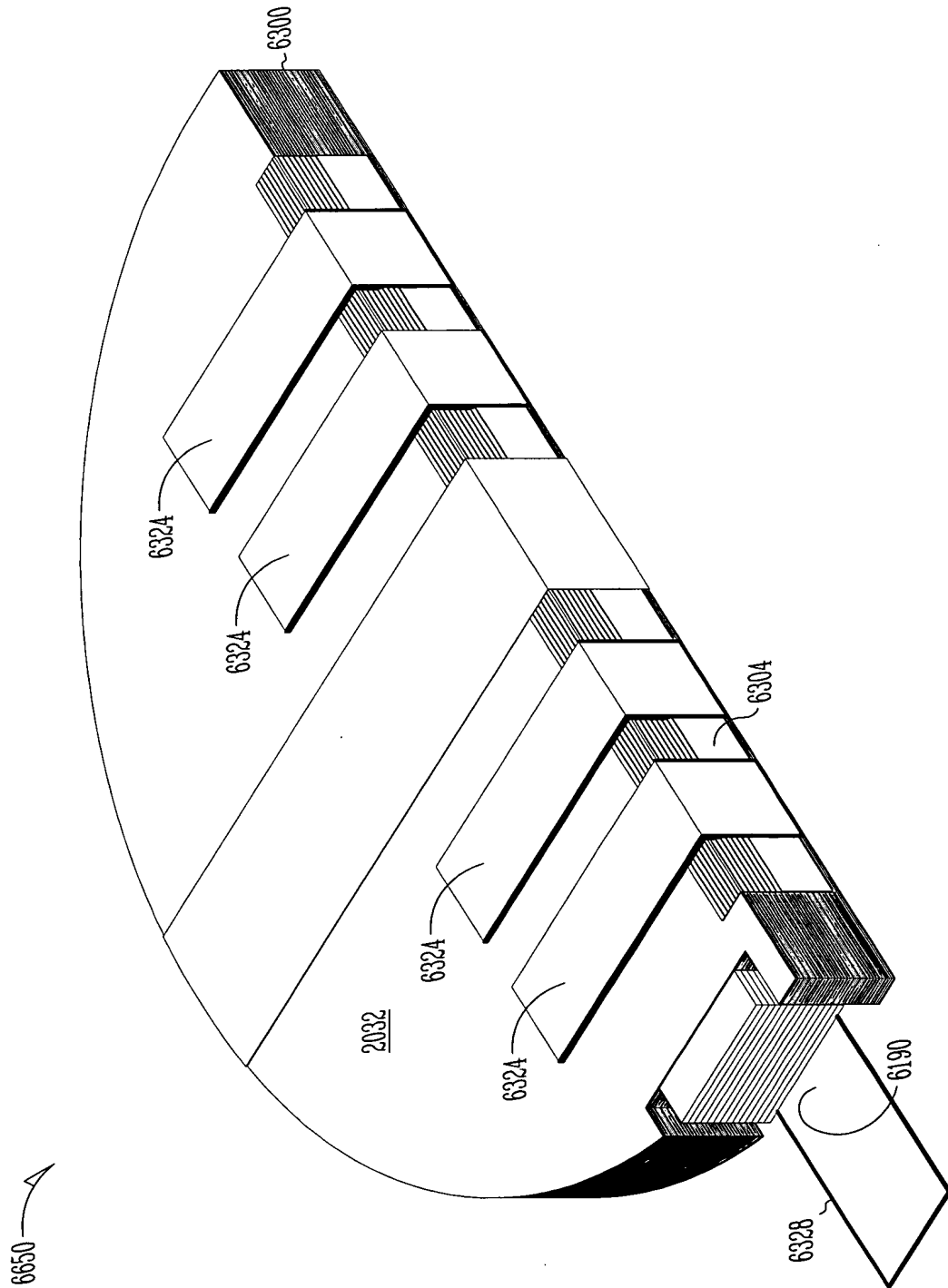


Fig. 96

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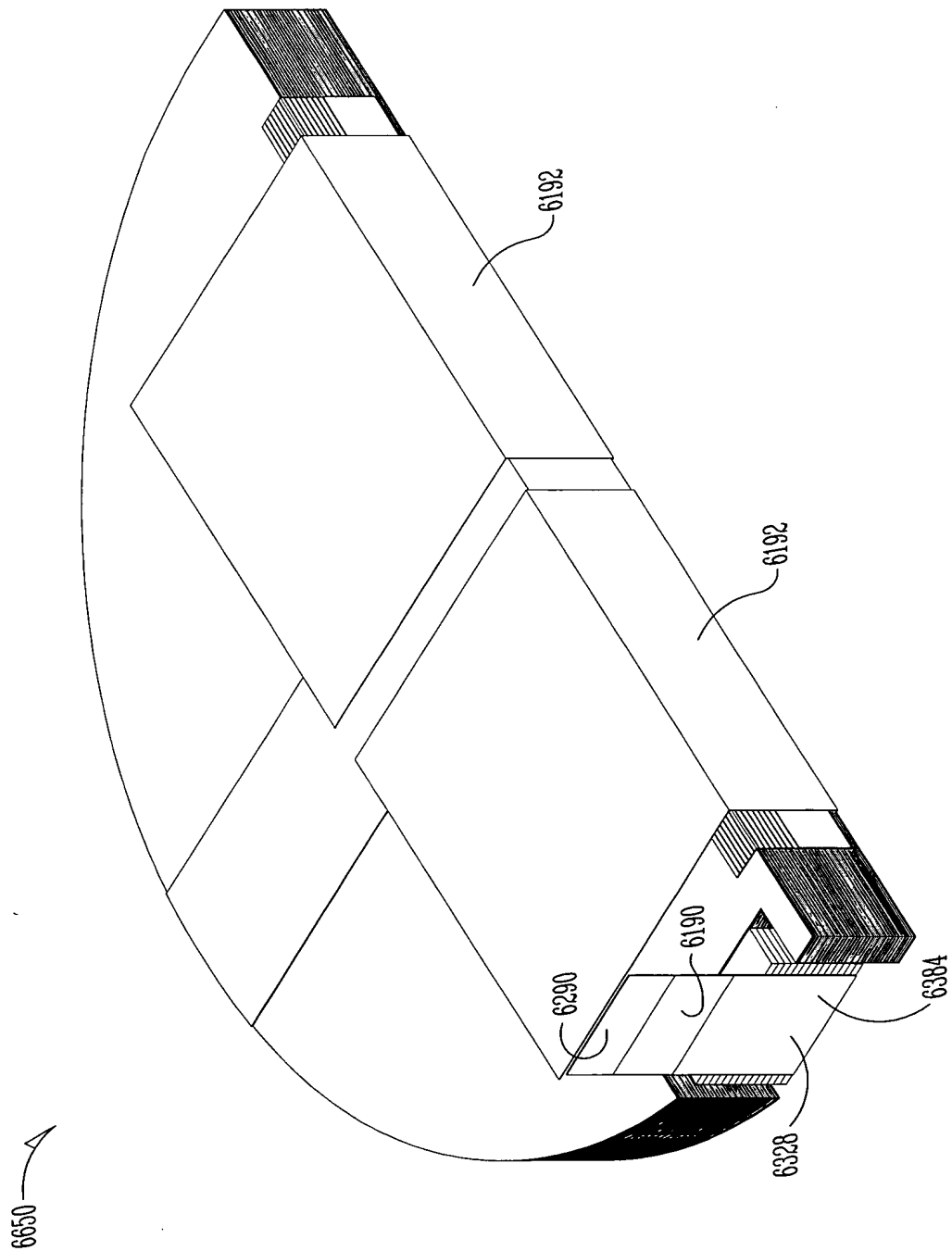
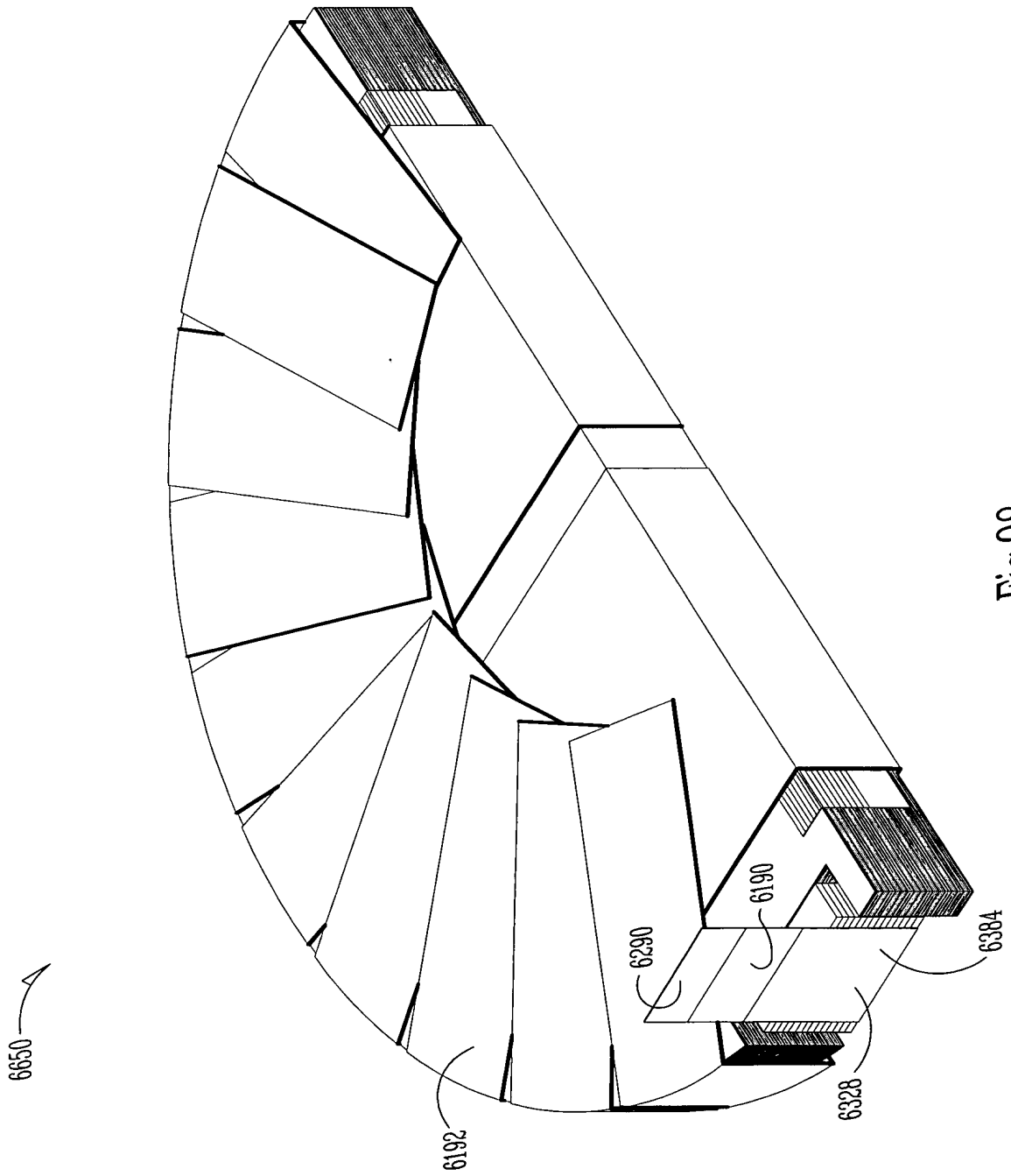


Fig. 97

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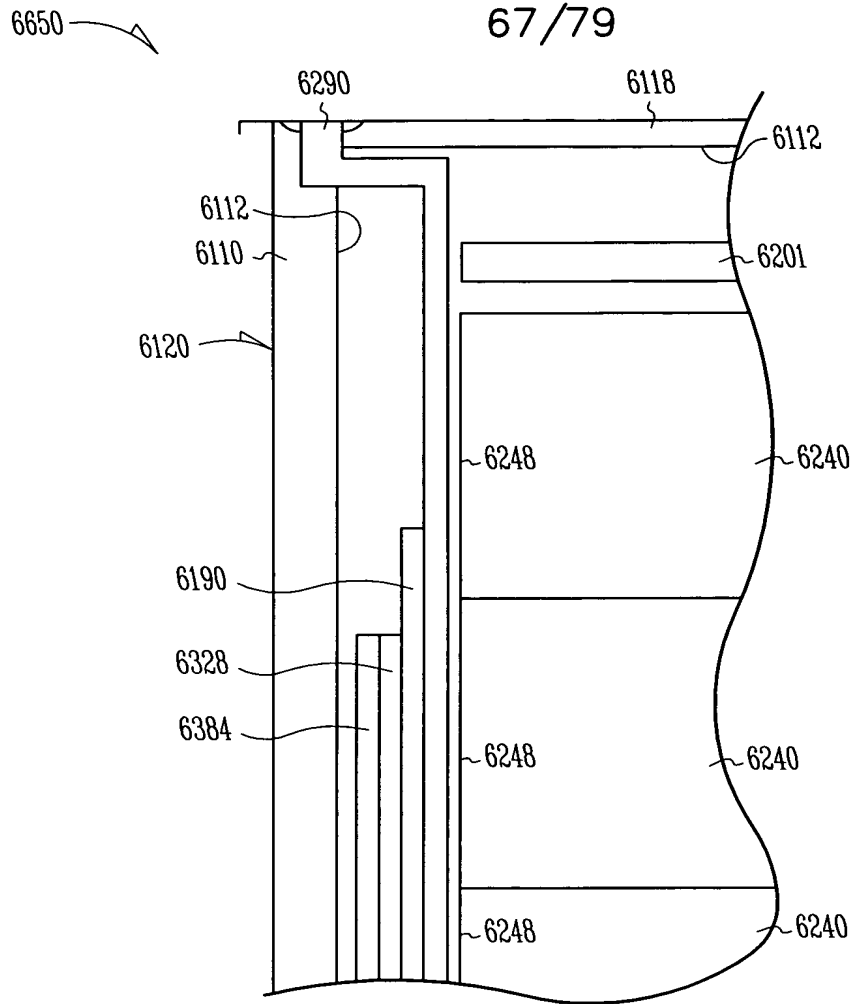


Fig.99

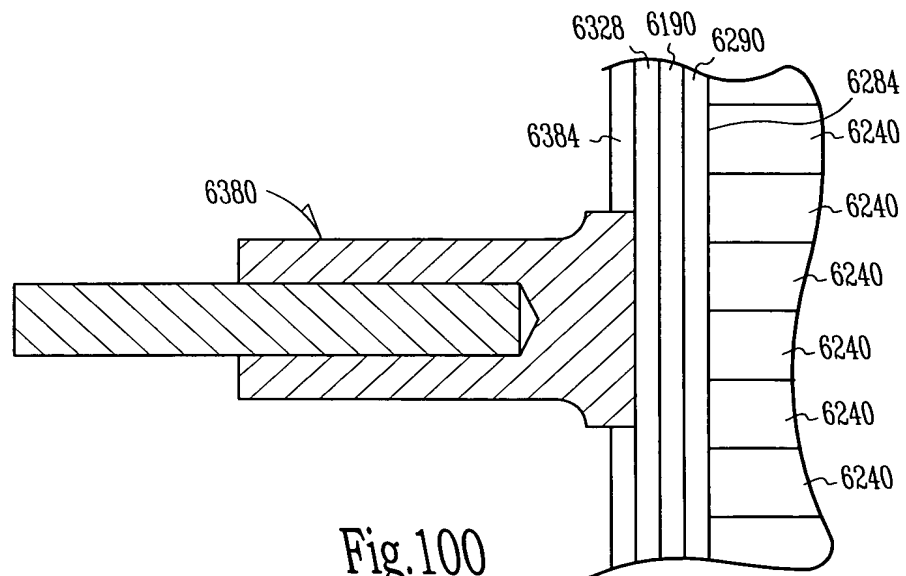


Fig.100

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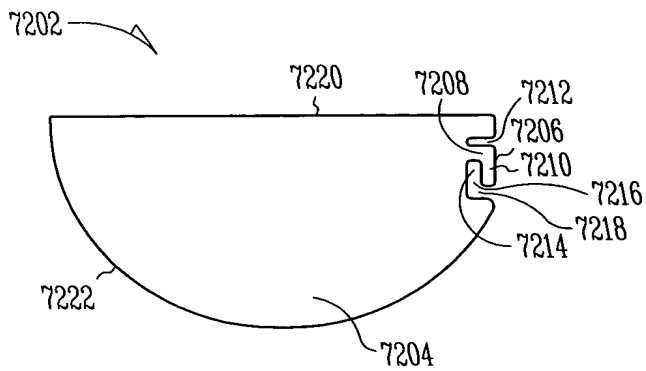


Fig. 101A

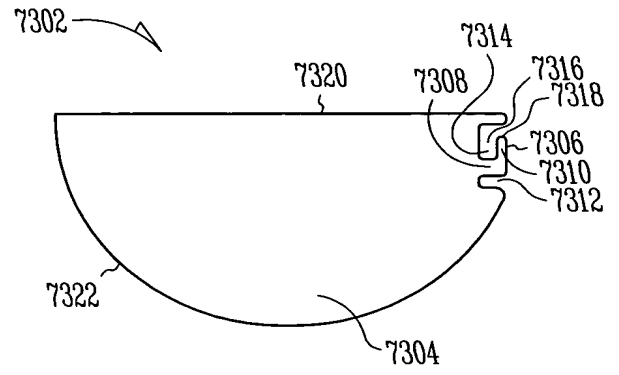


Fig. 101B

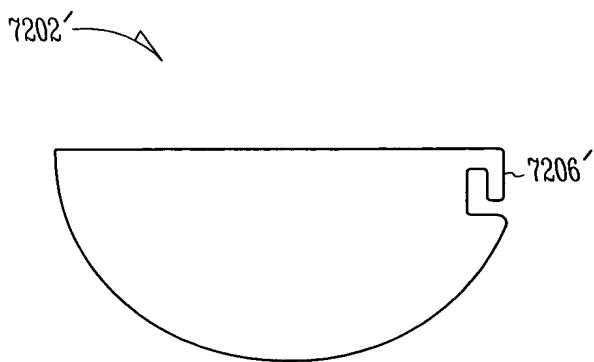


Fig. 102A

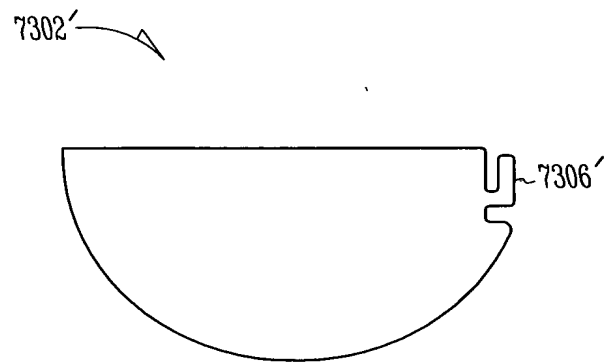
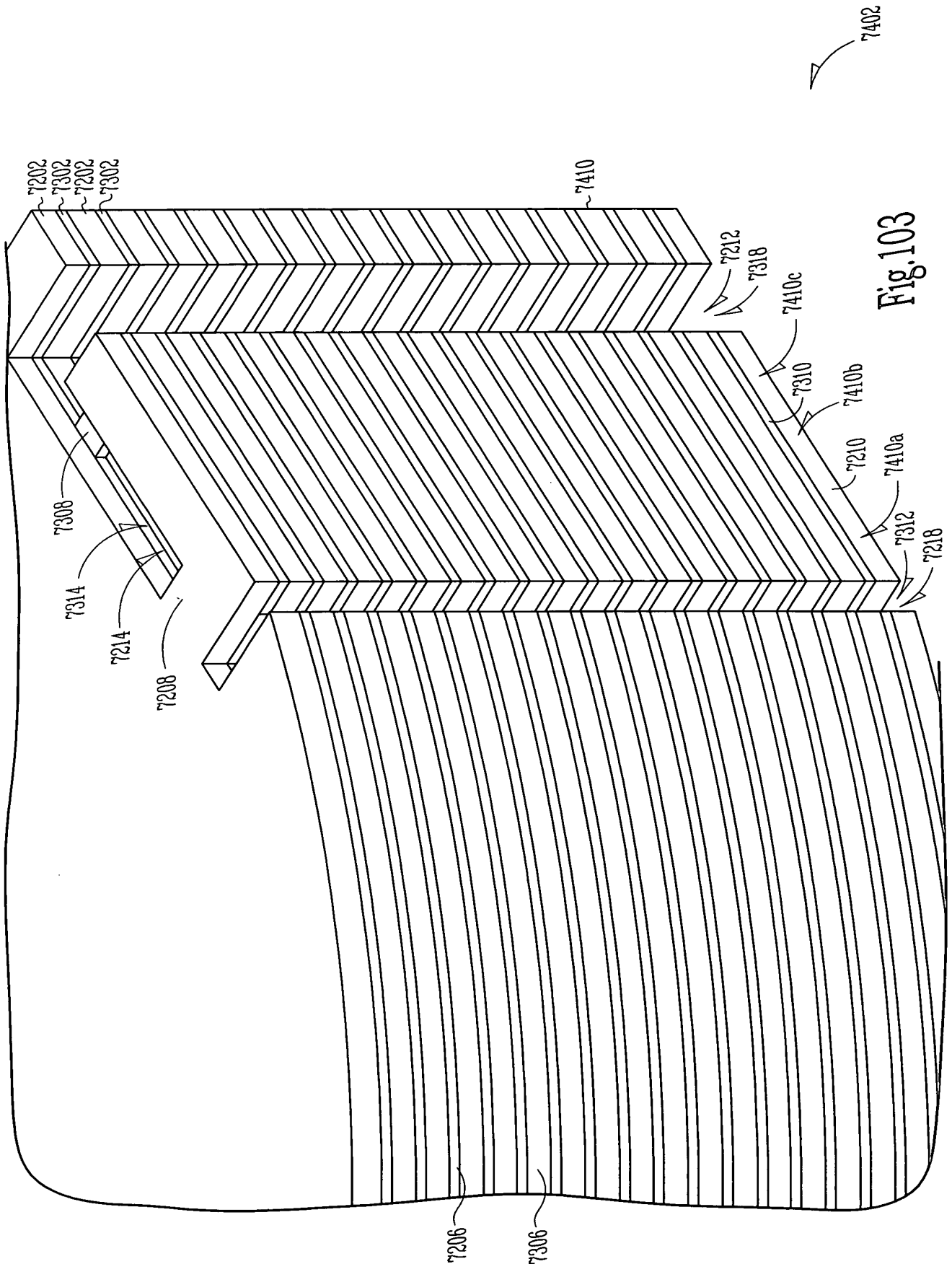
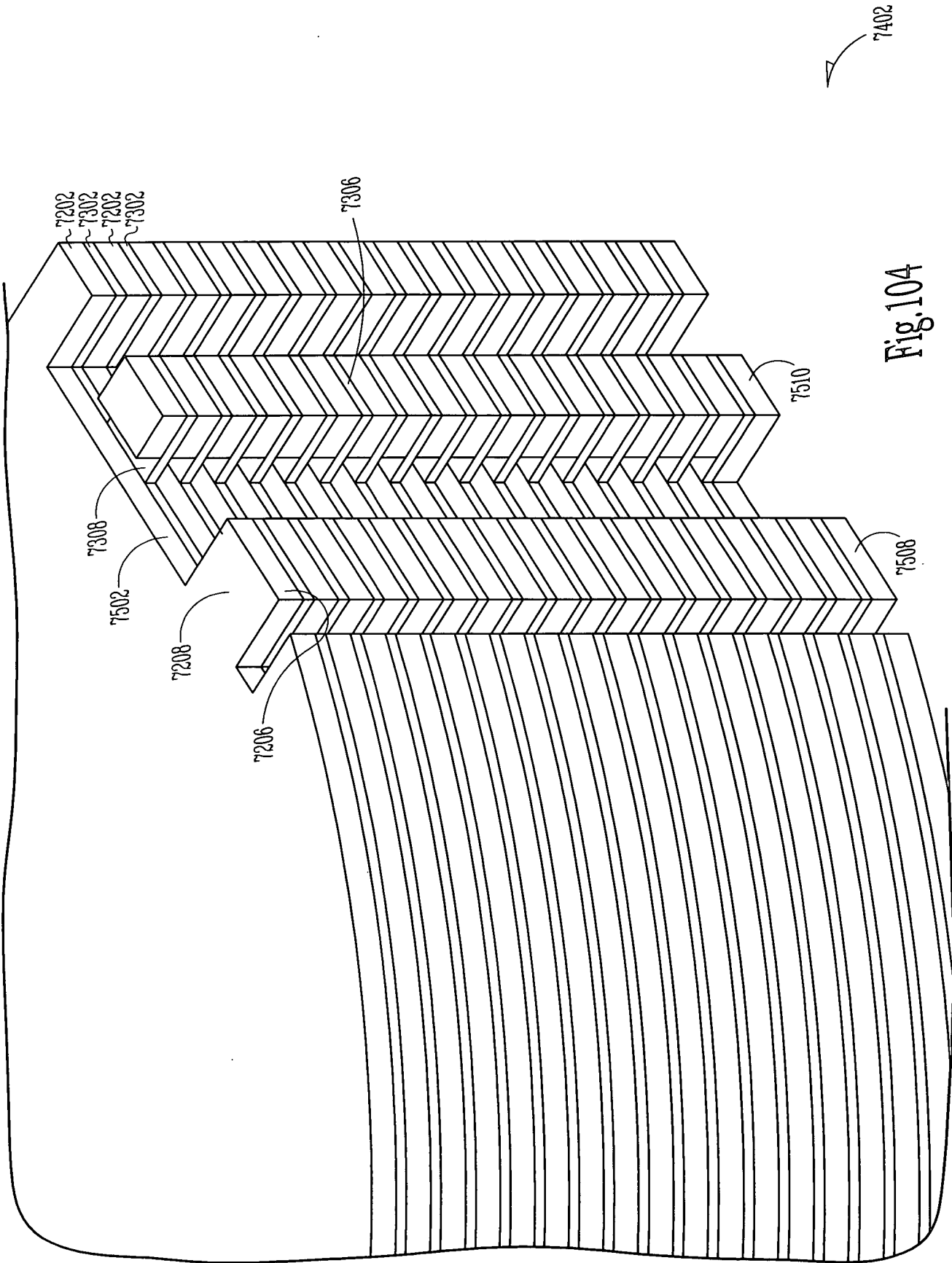


Fig. 102B





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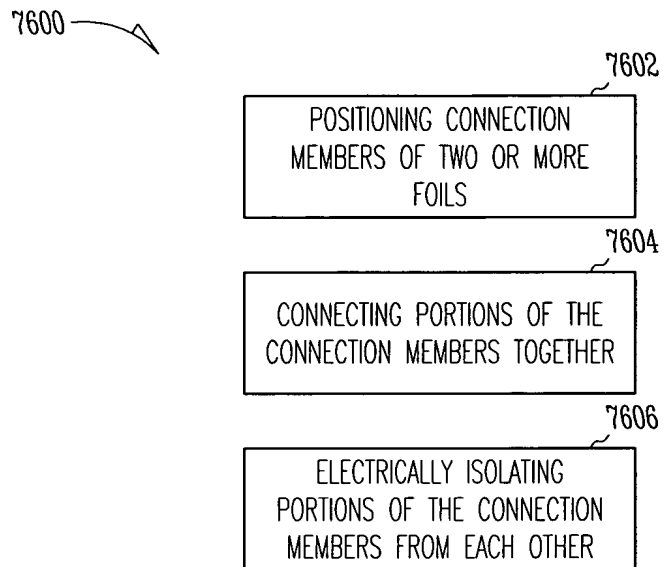


Fig.105

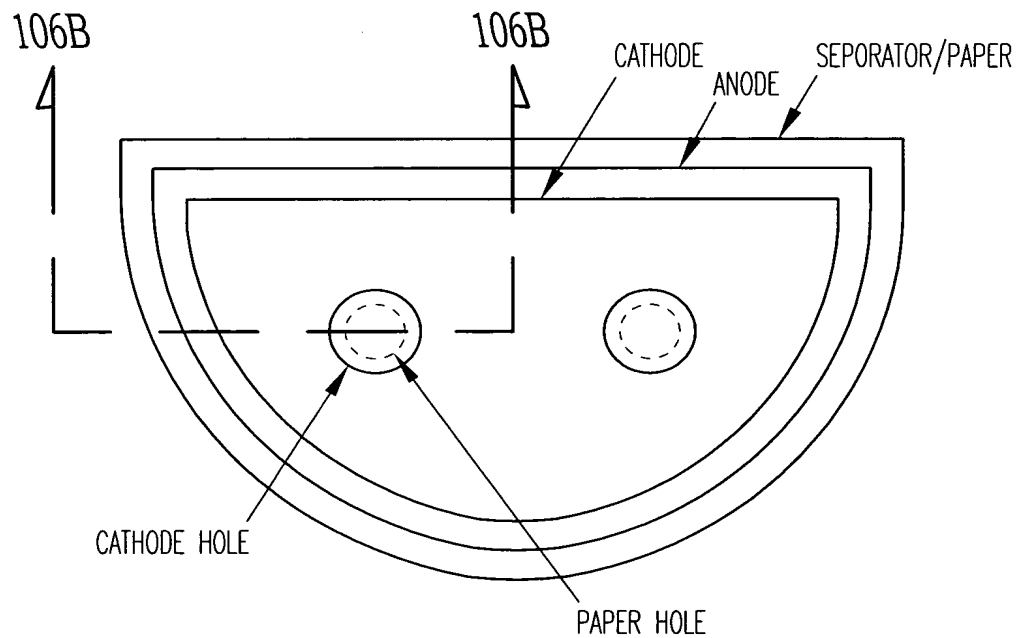


Fig.106A

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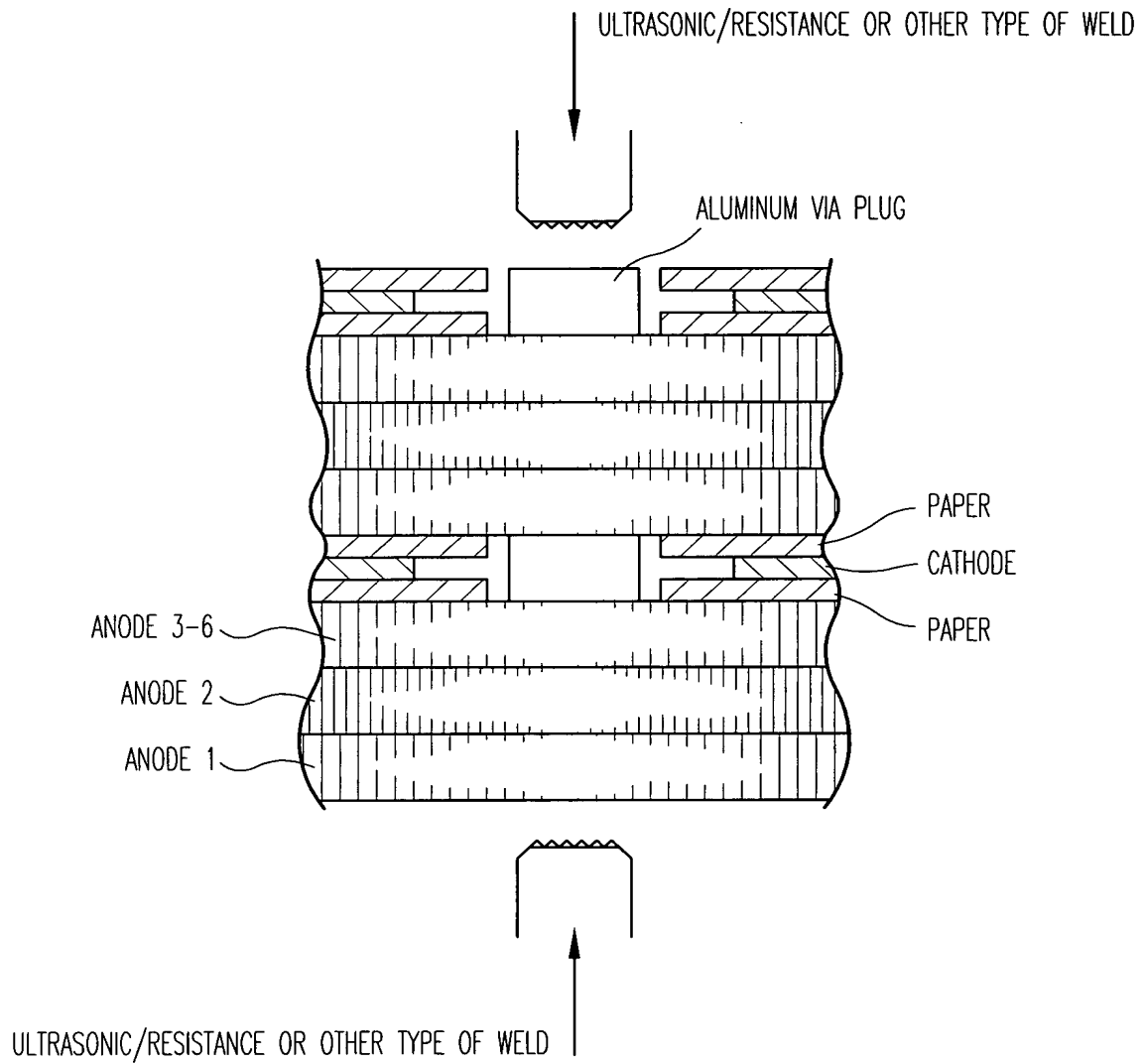


Fig.106B

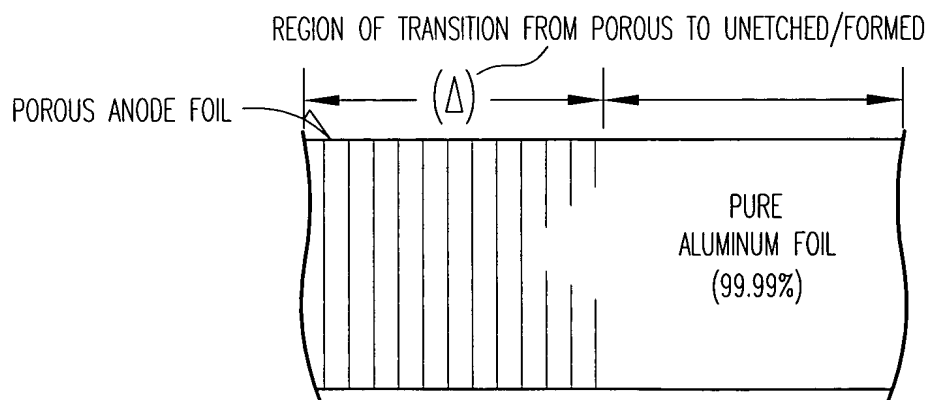


Fig.106C

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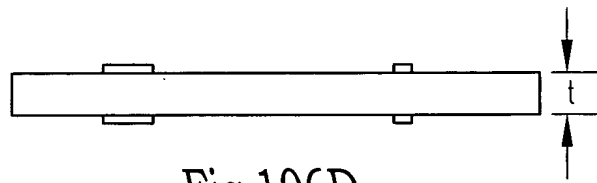


Fig. 106D

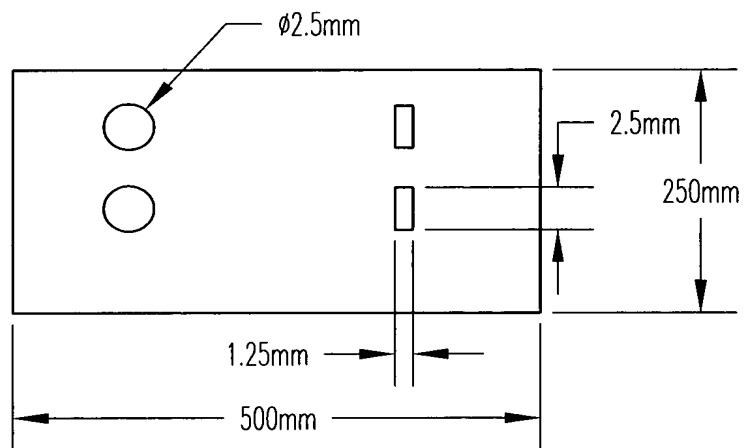


Fig. 106E

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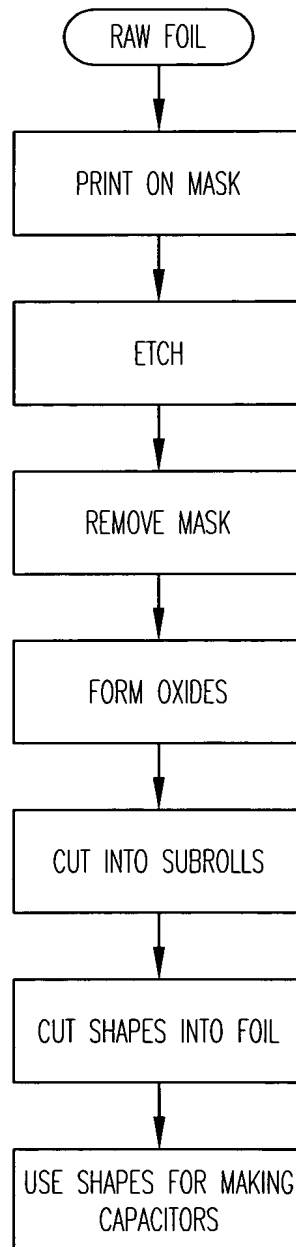


Fig.106F

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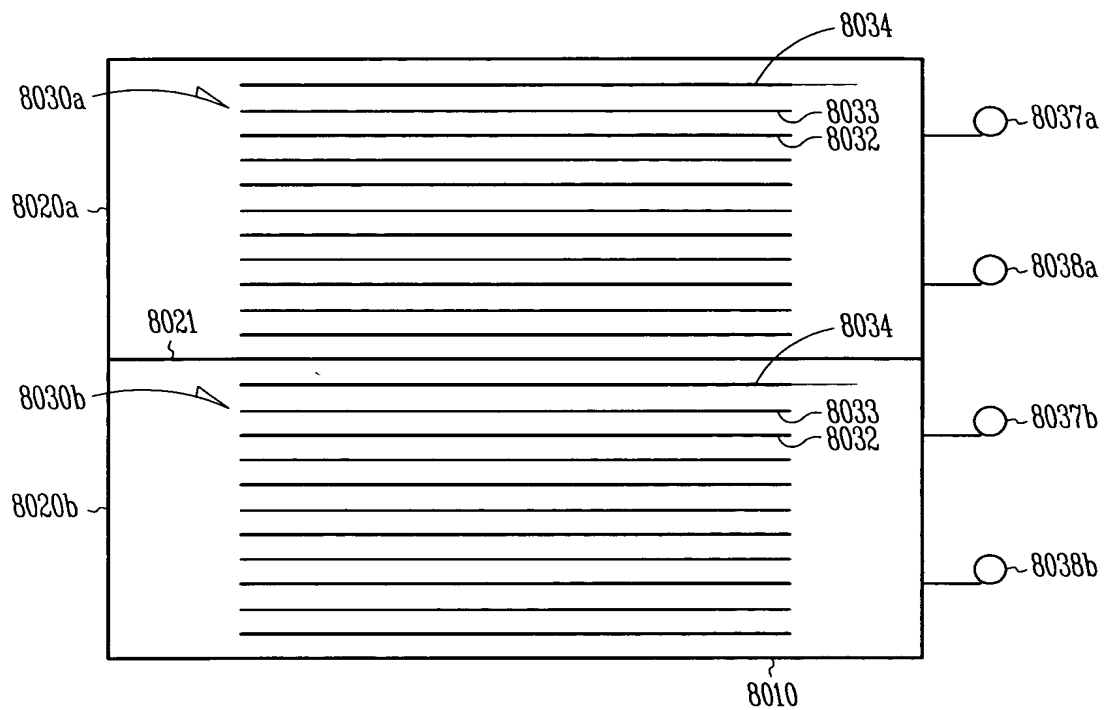


Fig.107A

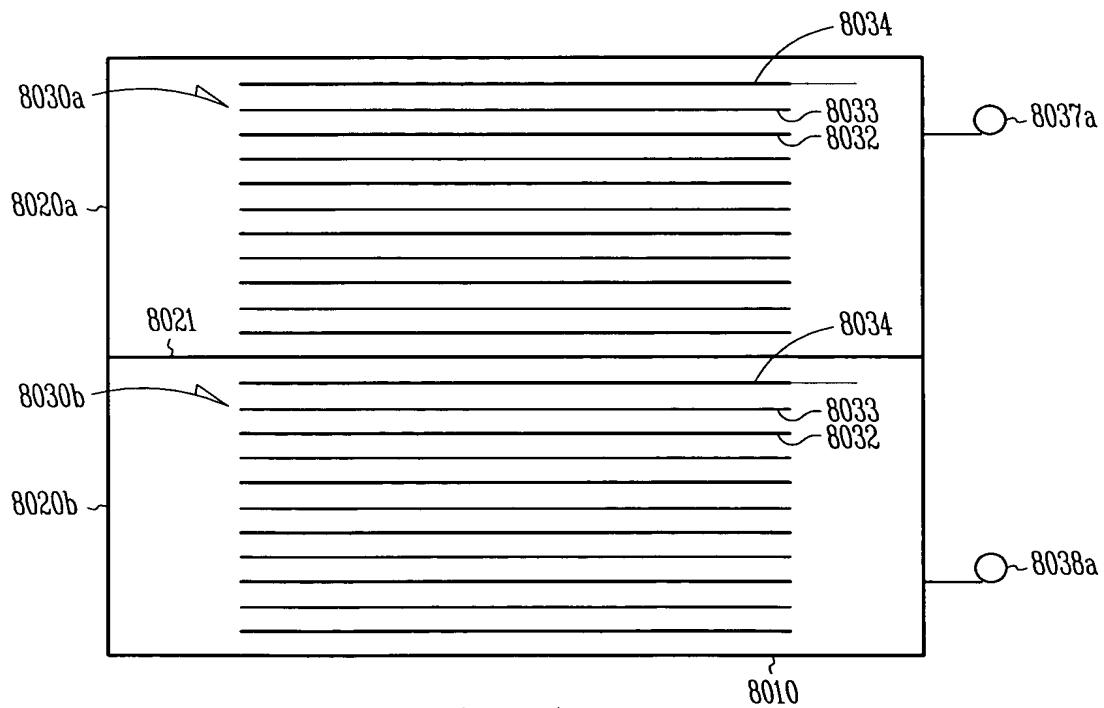


Fig.107B

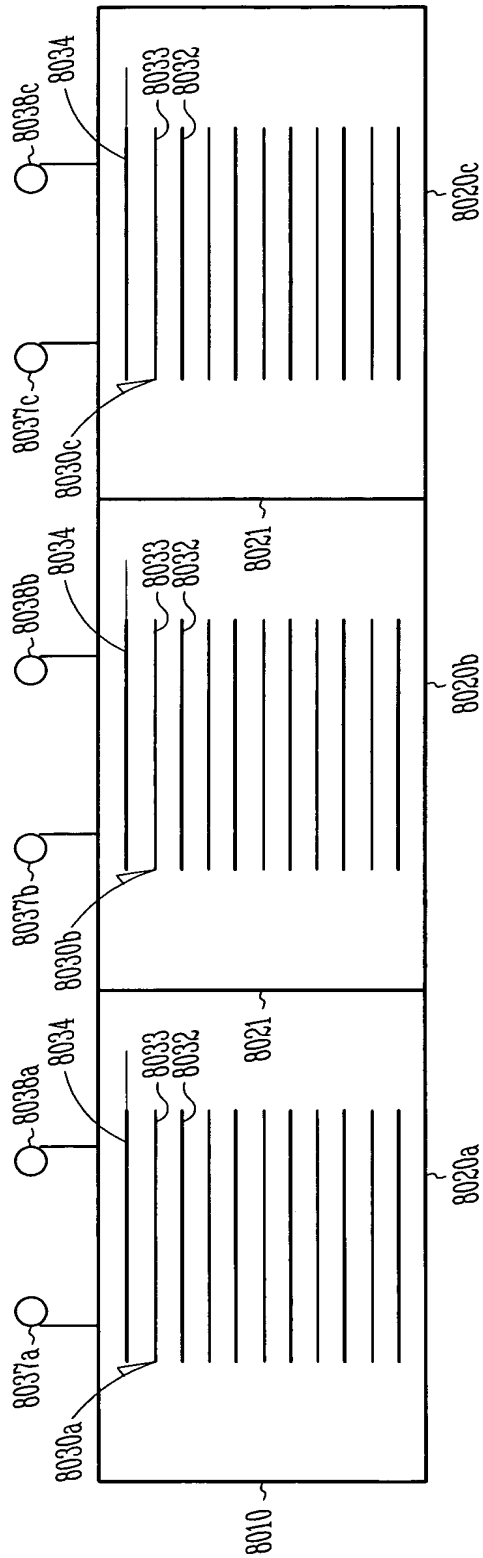
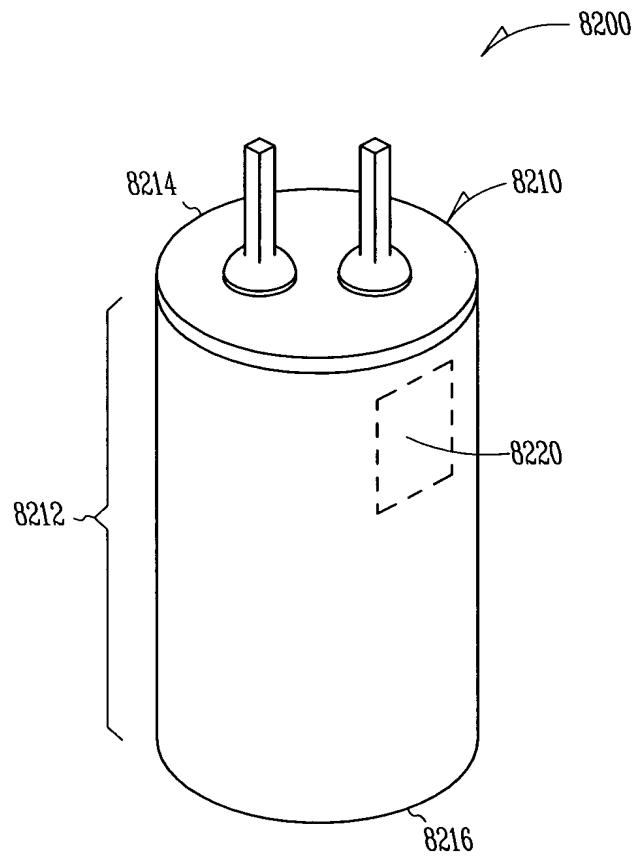
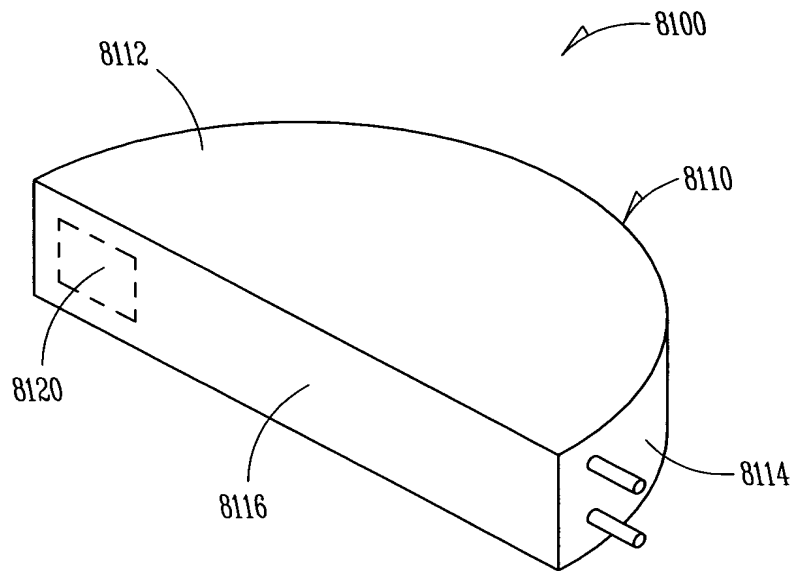


Fig.108

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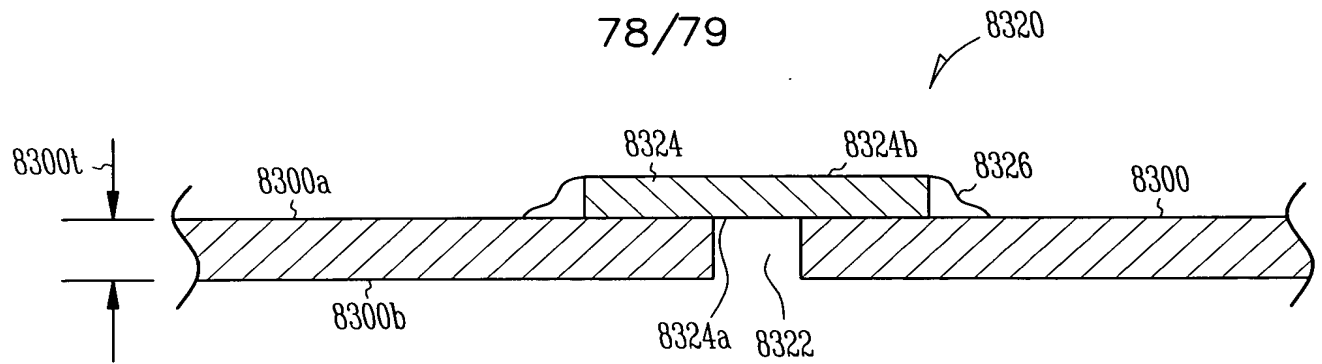


FIG. 111

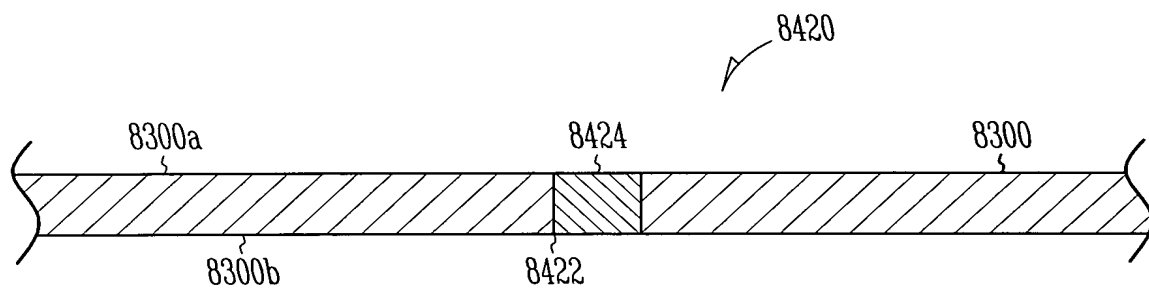


FIG. 112

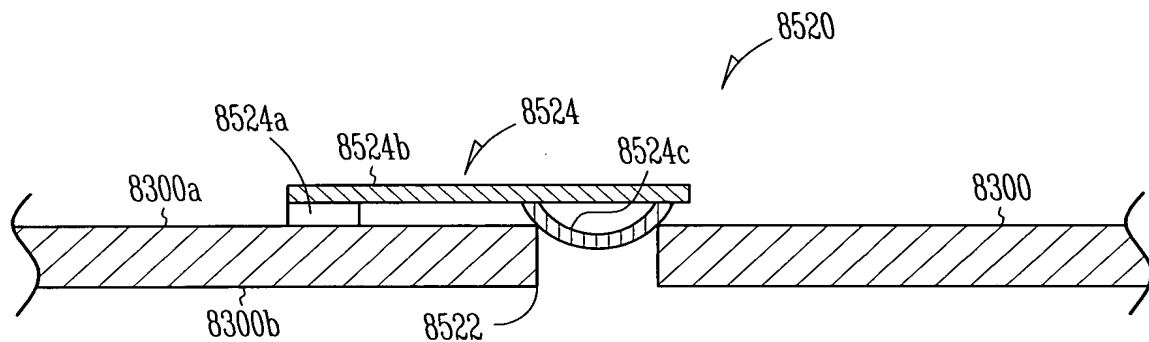


FIG. 113

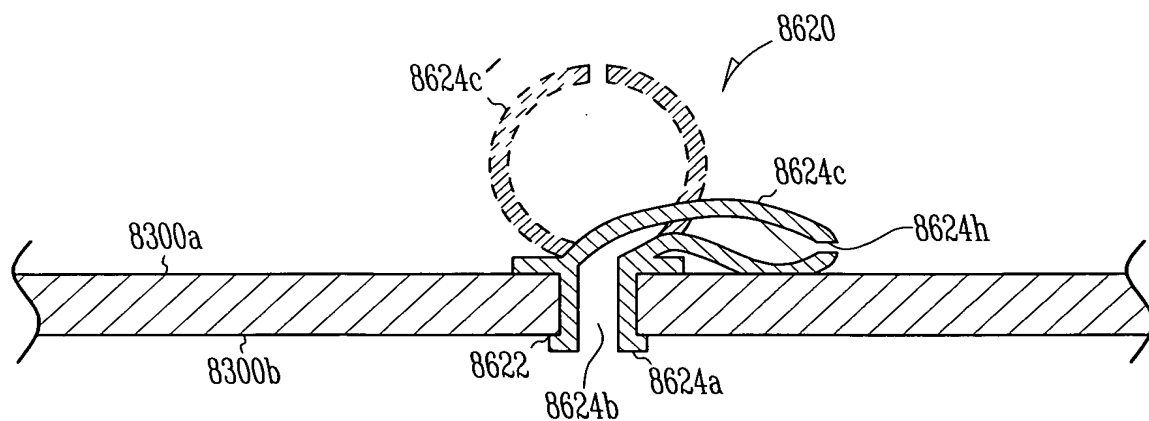


FIG. 114

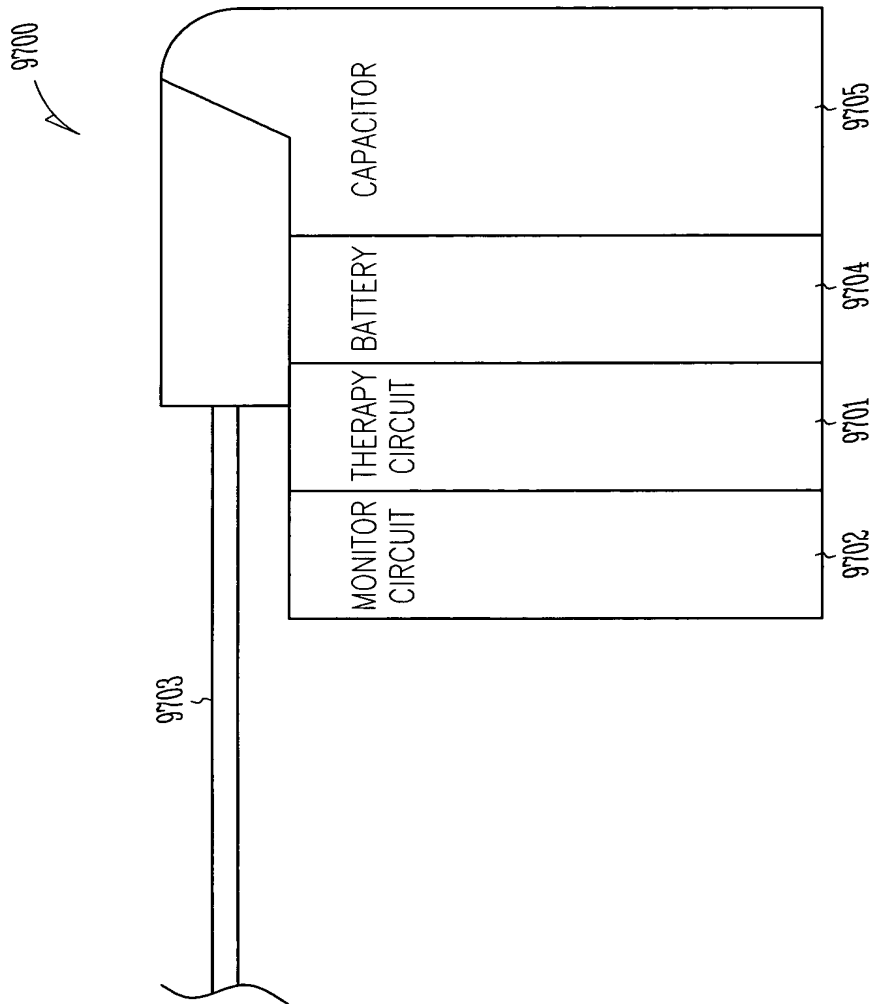


FIG. 115